

COLUMBIA RIVER KNIFE & TOOL 2005



NEW FOR 2005

We add another new group of exciting sport and work knife designs from the industry's most respected knifemakers.

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For Those Who Serve Catalog 45

See this section for models intended for use by military, law enforcement, fire fighting and other emergency services professionals.



Van Hoy Snap Lock™ 2. Announcing the little brother of Ed Van Hoy's award winning Snap Lock side opener. It's only 4.375" long and weighs just 1.5 ounces. AUS 4 stainless steel blade and frame in bead blast finish make a tough and stylish key fob or money clip knife.



Rollock™ 2. Now the CRKT Rollock, originally conceived by Blackie Collins and redesigned by Allen Elishewitz, is available with a blade notch that gives easy one-hand closing. Stainless steel frame, mirror polished translucent scales, precision build. Evolution at work.



Rollock™ 2 Stainless Engraved. We're also offering the new one-hand Rollock 2 with 420J2 stainless steel scales in a bead blast finish. This hefty little workhorse is available plain, or with a guilloché Elishewitz pattern that is an ideal space to engrave personal initials.



Van Hoy Snap Fire™. Another new award-winning Ed Van Hoy design with a patent-pending lock. This ambidextrous folder has an exposed aluminum frame, CNC machined pivot wheels, left and right removable clips. AUS 4 stainless steel blade, and well, bling.



Side Hawk™. Here's a Mike Franklin "knife with an attitude." The minimal skeletonized blade has a single side grind and ample friction grooves. That's it. But the ingenious Sheath Plate with carabiner and nylon strap make this a sophisticated work knife system.



Spectra K.I.S.S.® Ed Halligan's original single-sided "Keep It Super Simple" knife, with high carbon stainless steel frame and blade, is now available in an eye-popping spectral titanium nitride finish, which also resists corrosion. Slight variations make each knife unique.



Spectra P.E.C.K.® Ed Halligan's best selling CRKT knife was offered in spectral titanium nitride as a special edition to commemorate our tenth anniversary. Now it joins the K.I.S.S. line as a piece of jewelry that is useful as a pen knife, money clip or key fob.



Cascade Lockback Camo. Perfect for the serious outdoorsman, our Cascade Lockback is now available with a film dipped Realtree® camo pattern on the handle, and a Realtree® camo pattern on the molded Cordura® scabbard. Good lookin' but hard to see.



Kilbuk Signature Hunter. Alaskan guide Russ Kommer designed this classic drop point hunter as part of his new series. It features a full tang 1.4116 stainless steel blade with exotic wood scales, deep finger choil and ample finger and spine grooves.



Kuskokwin Signature Hunter. Here's Russ Kommer's deep belled signature skinner with gut hook. It features a full tang 1.4116 stainless steel blade with exotic wood scales, deep finger choil and ample finger grooves. Ready to skin out the biggest game.



Kaiyuh Signature Hunter. A Russ Kommer signature hunter for those who prefer an upswept clip point blade. Like the others in this series, it features a full tang 1.4116 stainless steel blade with exotic wood scales, deep finger choil and ample finger and spine grooves.



Merlin Sport & Work. Michael Martinez puts folders at the ready with this new patented folding knife deployment system. A wedge system securely grips most folders. The sheath body rotates, allowing you to deploy your knife, locked and ready, in less than a second.

INNOVATION, QUALITY, VALUE.

We continue to bring you new ideas and breakthrough products. Here are some of the exciting things you'll find in this year's catalog.

There are many ways to fold, lock, draw and sharpen a knife. At CRKT, we spend our time at knife shows talking with the most innovative custom knifemakers in the world. We work with them to translate their ideas into affordable production knives that you can enjoy. As a result, this catalog is filled with unusual shapes and breakthrough mechanisms, many patented—all of which result in benefits to you.



Single Sided K.I.S.S.® Ed Halligan's K.I.S.S. is the original, and popular two-piece Frame-Lock® knife, copied by many, but never equaled. Pages 10, 11, 12, and 13.



The Snap Lock™. Ed Van Hoy's award winning 360° side opening system has a patent pending lock that features 12 mating surfaces on our Snap Lock. Pages 4 and 5.



The Snap Fire™. Ed Van Hoy's new patent pending folder allows the blade pivot to move as the thumb is rotated. It also incorporates a new locking device. Page 7.



The Rollock 2™. The new Rollock 2's precision sliding blade has a notch that allows quick and easy opening and closing with either hand. Page 6.



Merlin®. These new patented knife deployment systems put folders and fixed blades in your hand, ready to use instantly, when seconds matter. Pages 42, 48, and 49.



The E-Lock™. Allen Elshewitz designed this new rocking bar steel-on-steel lock, patent pending. Look for a series of CRKT E-Lock designs. Pages 14 and 15.



The BladeLOCK 2™. Michael Walker's ingenious patented lock is in a machined recess in the blade. It locks open and locks closed. Super strong! Page 18.



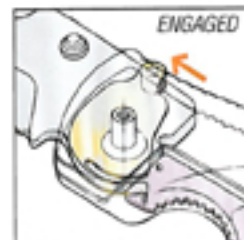
The RealEase™. Charles Kain and Steve McCowen came up with the patented RealEase release, a truly ambidextrous locking liner release. Page 4.



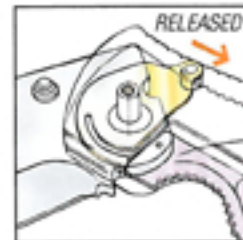
Slide Sharp™. At last, here's a knife sharpening system that gives an accurate edge angle automatically. Just slide and press your favorite sport, tactical or kitchen knife through the grooved guide. Portable, easy to use, and economical. Page 41.

Because we think it's an effective, no-nonsense lock safety device, most CRKT locking liner folders incorporate the patented Lake And Walker Knife Safety (LAWKS®).

Here's how it works.



Lever forward. Press the LAWKS lever forward and the locking liner cannot be accidentally released.



Lever back. Pull back on the LAWKS lever, and your locking liner is free to be released and give one-hand folding.

THE CRKT LIMITED LIFETIME KNIFE WARRANTY.

This warranty covers any defects in materials or workmanship. If one of our knives ever breaks or fails because of material or manufacturing defect, we'll replace the knife.

This warranty runs as long as you own your knife. Coverage ends if you sell or otherwise transfer the knife to someone else, or if your CRKT knife is modified in any way.

This warranty does not cover breakage or failure due to misuse of the knife. Knives as good as ours rarely break or fail because of a defect. Usually they break or fail from what we call "tool abuse"—using them for unsuitable tasks like prying or pounding. Therefore, blade tip breakage is not covered by our warranty. Use of a knife for any purpose other than cutting voids the warranty. So please match the tool to the task, and use your knife only for cutting. The knife will last longer, and you'll be safer too. This warranty does not cover failure of mechanisms due to your failure to properly maintain them.

Also, consequential and incidental damages are not recoverable under this warranty. Some states do not allow the exclusion of limitation of consequential damages, so this exclusion or limitation may not apply to you.

Misuse of your knife can cause serious injury or even death. It can also cause your knife to break or fail and the CRKT limited lifetime warranty will not apply. Failure to properly maintain your knife also may cause its mechanisms to not function properly, which could result in injury to you or damage to the knife. Follow the do's and don'ts which are included in your CRKT knife package and the knife will last longer and you'll be safer too.

THE CRKT ACCESSORY WARRANTY.

CRKT accessories, including deployment systems, and sharpeners have a one year limited warranty against defects in material or manufacturing.

SPECIFICATIONS IN THIS CATALOG.

Blade lengths in this catalog are now measured according to American Knife and Tool Institute guidelines.

Colors and textures in this catalog are as close as modern reproduction processes permit, but variations occur in finishing processes such as anodizing and titanium nitride coating and in natural materials such as leather and ray skin, so visit your local CRKT retailer and view actual products under natural lighting conditions to ensure complete satisfaction.

Specifications on CRKT products are subject to change without notice.



**COLUMBIA
RIVER KNIFE
& TOOL**



VAN HOY SNAP LOCK™

Just about everybody likes this award winning ambidextrous side-opening folder and money clip knife, in one ingenious package.



Ed Van Hoy is a well known Virginia custom knifemaker and instructor who has a flair for the dramatic and unusual. When his custom Snap Lock™ was given the "Most Innovative Knife Award" at the American Knifemakers' Guild Show, we knew we had to offer a production version, and here it is, the CRKT Snap Lock. It immediately won the Designer Knife award at the 2004 IWA show in Nuremberg, Germany, and was named "Overall Knife of the Year" at the 2004 Blade Show in Atlanta, Georgia.

Yes, there have been side opening knives before, but none quite like Ed's. A patent is pending for his unique opening and locking mechanism. And although Ed's customs are jewelry-like in their materials and finish, we recognized that the Snap Lock could be a very functional daily utility knife.

When closed, the AUS 4 stainless steel wishbone frame is a 100% effective blade edge guard; when open, it is a minimal but very usable handle. The harder you grip the handle, the more it locks the blade in place, thanks to twelve positive locking surfaces between the frame and locking lugs, so it is a very safe and secure system.

Ed's cam locking system features two thumb wheels, for truly ambidextrous use. Left and right removable pocket/money clips are included. The blade can pivot a full 360° with no clip, or 180° in either direction with either stainless steel clip in place. Simply press the thumb wheel and rotate the blade. Opening and closing can be accomplished with one hand and is truly slick and quick.

The AUS 4 stainless steel blade itself has a subtle drop point shape, almost a Wharncliffe, and is available in both Razor-Sharp or Combined Razor-Sharp and Triple-Point™ Serrated edges. Five lightening holes also add a decorative touch.

Blade, frame, and clip have a contemporary bead blast finish.

It has been called a "far out folder" but the more you handle and carry the Snap Lock, the more you realize it is one great work tool. All steel construction means it is just about indestructible, and will last for years. The handle itself is likely the biggest "spring" ever devised for a knife locking mechanism, so it will last for the life of the knife.

"The decisions of the jury were almost unanimous," stated Margaret Spindler, Chair of the IWA jury and consultant for the Knife Award. The jury commented, "Everything in one: gadget, ornament, utensil and money clip."



The patent pending secret is right here in the Snap Lock's unique cam opening and locking mechanism.



The Snap Lock is truly ambidextrous, with dual thumb disks and a dual removable pocket/money clips.

Specifications

VAN HOY SNAP LOCK

- 5102: Razor-Sharp Cutting Edge
- 5112: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 2.50" (6.4 cm)
- Thickness: 0.12" (0.30 cm)
- Steel: AUS 4, 55-57 HRC
- Closed: Handle length: 4.25" (10.8 cm)
- Open: Overall length: 6.125" (15.6 cm)
- Weight: 2.7 oz. (77 g)
- Patent pending.

Available in clasp packs as:
5102C and 5112C



VAN HOY SNAP LOCK™ 2

*Smaller. Lighter. And maybe even cooler.
Ed Van Hoy's Snap Lock side opener in a personal size.*

Like so many knives in the CRKT catalog, Ed Van Hoy's Snap Lock™ design is demanding to manufacture. It is an intricate design, and the unique patent-pending cam lock system requires exceptionally precise machining of the mating surfaces to assure a tight lock-up. So we were challenged when the first question we got was, "When can I get a smaller personal version?" Ultimately, we were able to reduce the Snap Lock to 70% of its original size, resulting in a little gem with a 1.75" (4.4 cm) blade, weighing only 1.5 ounces (43 g).

We call it the Snap Lock 2. In construction and details, it is virtually a miniaturization of the Snap Lock, with the same side folding action.

When closed, the AUS 4 stainless steel wishbone frame is a 100% effective blade edge guard; when open, it is a minimal but very usable handle. The harder you grip the handle, the more it locks the blade in place, thanks to twelve positive locking surfaces between the frame and locking lugs, so it is a very safe and secure system.

The Snap Lock 2 also is ambidextrous, featuring two thumb wheels. We include left and right removable pocket/money clips. Like its bigger brother, its blade can pivot a full 360° with no clip, or 180° in either direction with either stainless steel clip in place. Opening and closing can be accomplished with one hand and is equally easy. Simply press the thumb wheel and rotate the blade.

The AUS 4 stainless steel blade with a Razor-Sharp edge has a modified drop point with the overall shape softened by a subtle false top edge. Four lightening holes give a Van Hoy decorative touch.

Blade, frame, and clip have a contemporary bead blast finish.

Like our very successful P.E.C.K., the Snap Lock 2 is incredibly handy. Clip it to a pocket, belt or gear. Use it as a neat key fob or money clip. Wear it on your chain or lanyard. Or carry it in a purse or briefcase.

Yes, it is a cute little high tech decorative knife. But the all steel construction means you can use it for decades on real cutting tasks.



The Snap Lock 2 cam opening and locking mechanism is just like its larger Snap Lock brothers.



Opening and closing the Snap Lock series is a one-hand action that is actually, well, fun. Click, click, click.

Specifications

VAN HOY SNAP LOCK 2

5120: Razor-Sharp Cutting Edge

Blade: Length: 1.75" (4.4 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 4, 55-57 HRC

Closed: Handle length: 3.0" (7.6 cm)

Open: Overall length: 4.375" (11.1 cm)

Weight: 1.5 oz. (43 g)

Patent pending.

Available in claspback as:
5120C



5202SB



ROLLOCK® 2

We started with the custom Rolox® concept and let Allen Elishewitz work his design magic. Then we added a notch for true one-hand closing.

Since the original Rolox® was invented in 1975 by Blackie Collins, it has been an expensive cult knife that attracted an enthusiastic following. Unfortunately, production was very limited. After reaching an agreement with Rolox to manufacture the concept as a true production knife, we asked brilliant young Texas custom knifemaker Allen Elishewitz to redesign the original classic. The result was a production knife that has the smoothest Rolox action ever, with an entirely new look, and a price that put it in any pocket or purse. Allen improved the blade shape, handle design, and added a custom stainless steel clip. To show how this sliding "folder" works, the polycarbonate scales with an engine turned pattern are translucent.

Suddenly it was a great new knife, and we renamed it the Rollock® to complete the transformation. This year, we added a blade notch that allows easy one-hand closing, and two models with 420J2 stainless steel scales—one in brushed finish, and one in bead blast with *grilloche* engraving.

But the visual appeal is only part of the story. The trick is to achieve such tight manufacturing tolerances that opening and closing action is both smooth and sound. Thanks to CNC machining and exceptional quality control, we have achieved what Bill Adams, President of the Rolox Corporation calls, "The slickest Rolox action I ever saw—much smoother than the old handmade ones—and at a fraction of the price!"

What you get is not a toy, but a quality cutting tool, with a mirror polished frame of 420J2 stainless steel and a 2.25" blade of AUS 4 stainless steel. The drop point blade is taper ground, mirror polished with a Razor-Sharp edge.

The clip is also mirror polished 420J2 stainless steel, which can be clipped on pocket or belt, or used as a money clip. Or add a split ring and you have a truly unique key fob. The Rollock weighs only 2.3 ounces.

One hand opening is as simple as pressing at the base of the blade and sliding the blade open. Click! A rigid lock-up. Aggressive friction grooves make it easy. To close, just press the blade lock, let the blade slide back, and press the blade in place until it locks closed. Click! A strong spring keeps the blade closed.

Our new Rollock 2 proves several things. First, that a great folding knife doesn't have to fold, and second, that owning a precision tool doesn't require taking out a second mortgage.



This new blade notch with friction tip lets you close the Rollock 2 with one hand. Choose from translucent polycarbonate or stainless steel scales.

Specifications

ROLLOCK® 2

- Blade: Razor-Sharp Cutting Edge
Length: 2.25" (5.7 cm)
Thickness: 0.0625" (0.15 cm)
Steel: AUS 4, 55-57 HRC
- Closed: Handle length: 3.625" (9.2 cm)
Open: Overall length: 5.75" (14.6 cm)
- 5202KN: Black polycarbonate scales
5202BN: Blue polycarbonate scales
Weight: 2.3 oz. (62 g)
- 5202SS: Brushed stainless steel scales
5202SB: Engraved stainless steel scales
Weight: 2.3 oz. (62 g)

TO OPEN

1. Press at the base of the blade. The blade pops up.

2. Slide the blade forward until it locks in place.

TO CLOSE

1. Press the blade lock. The blade slides down.

2. Press the blade back into the handle at the notch.



VAN HOY SNAP FIRE™

*Another amazing creation * from Ed Van Hoy's imagination.
Strength. Utility. Innovation. Safety. And Bling Bling.*

We wonder what Ed Van Hoy dreams about. If his new Snap Fire™ was just a decorative design exercise, we might suggest an antacid before dozing off. But it is a fully functional folder with Ed's new patent pending lock which performs just as beautifully as it looks.

Our production Snap Fire is based on Ed's award winning custom Damascus Snap Fire, which was named Most Innovative Knife at the 2004 Knifemakers' Guild Show.

In this folder, Ed's compression lock allows the blade pivot to move, unlike any other folder we know of. The pivot is on a sliding block recessed in the aluminum frame. Pressing down on the pivot wheels with the thumb lowers the spring loaded pivot block, releasing the AUS 8 stainless steel blade from the stainless steel locking post. This lubricated mechanism is sealed by brass and bronze plates, designed to give a lifetime tight fit.

We also designed one pivot plate to act as a knife safety. Press the lever forward, and the knife becomes a virtual fixed blade. Pull it back and you can fold the knife.

To cut weight, the 7075 T6 gray anodized aluminum frame is CNC machined to the minimum. The Teflon® plated stainless steel skeletonized blade guard keeps the blade from accidentally opening, and reflects the design of the removable pocket/money clip on the opposite side of the frame.

The 2.375" modified drop point blade is long enough for real work tasks. It has a bead blast finish and is available in both Razor-Sharp or Combined Razor-Sharp and Triple-Point™ Serrated edges. Four holes help lighten this already lightweight knife.

The Snap Fire's thumb wheels are stainless steel with a spectral titanium nitride coating. Because of the nature of the process, every one is slightly different, making each Snap Fire unique.

Like Ed's popular Snap Lock, this is a knife that looks strange at first glance. The more you open and close it, the more you examine it, the more it becomes obvious that you must own one. Ed says that this is the first knife that customers reach for at his show booth.

We like it for its utility. But if you like it for its bling bling, that's okay, too.



This view shows the Snap Fire pocket/money clip and the unique knife safety which prevents opening when locked.



Opening and closing the Snap Fire series is a matter of pressing the pivot wheel down and rotating it with the thumb.

Specifications

VAN HOY SNAP FIRE

5010: Razor-Sharp Cutting Edge

5011: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 2.375" (6.0 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 3.875" (9.8 cm)

Open: Overall length: 6.25" (15.9 cm)

Weight: 3.0 oz. (85 g)

*Patent pending.



CONVERGENCE™

Three great ideas meet in one great knife when we combine a sleek Aaron Frederick design with the patented RealEase™ lock release and LAWKS™ knife safety.

This knife is the convergence of three great ideas, resulting in one of the sleekest and most unusual locking liner folders ever. The shape is one that is gaining acclaim for award winning custom knifemaker and Knifemakers' Guild member Aaron Frederick of West Liberty, Kentucky. It is a remarkably simple classic profile, which is not marred by thumb studs or nail nicks. To open, just press and pull the blade end with the thumb or index finger, and the blade instantly pivots out and locks open.

Then we took the first opportunity to incorporate the patented* RealEase™ lock release system invented by custom knifemaker Charles Kain of Indianapolis, Indiana, Steve McCowen of Iola, Wisconsin and Ric Chopra of Atlanta, Georgia. When pressed down and back with the thumb, this CNC machined button wedges the locking liner open. Just apply a little pressure with your right or left index finger and you have slick one-hand closing. It makes releasing the liner lock a real ease. The result is a truly ambidextrous locking liner folder.

Finally, for maximum safety, we added the patented* Lake And Walker Knife Safety (LAWKS™), which converts folders to virtual fixed blades when actuated with a flick of the thumb.

The Convergence uses our very rigid InterFrame build, assembled with stainless steel spacers, Torx® fasteners, and 420J2 stainless steel liners. The injection molded black Zytel® scales receive our hex pattern Operator's Grip, which gives this knife great feel, purchase and utility for hundreds of daily work tasks.

The satin finished AUS 4 stainless steel blades are ground in a modified drop point design with a subtle false top edge. They are available with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges.

Like all CRKT locking liner folders, the Convergence features Teflon® bearings at the blade pivot for smooth action.

The black Teflon® plated clothing/gear clip is useful, and quickly removable if you want to pocket carry or just admire the knife's unadorned lines.

They say success has many fathers. In this case, the Convergence has six fathers: Frederick, Kain, McCowen, Chopra, Lake and Walker, which we believe is sure to guarantee its success.



To open instantly, just press and pull the friction grooves on the blade end. No nail nicks or thumb studs are needed.



Just press the patented RealEase™ lock mechanism down and back to release the locking liner and close with either hand.

Specifications

CONVERGENCE

6853: Razor-Sharp Cutting Edge

6863: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.25" (8.3 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 4, 55-57 HRC

Closed: Handle length: 4.5" (11.4 cm)

Open: Overall length: 7.625" (19.4 cm)

Weight: 3.7 oz. (105 g)

*LAWKS: U.S. Patent No. 5,596,808;
RealEase: U.S. Patent No. 6,701,621 B2.



SIDE HAWG™

Seen it all? How about this skeletonized single-side outdoor knife with a clip-on sheath plate and carabiner lanyard?

Mike Franklin is an award winning custom knifemaker and Knifemakers' Guild member whose company, *HAWG! Knives* is located in Aberdeen, Ohio. His slogan, "Knives With An Attitude" certainly demonstrates his personal approach. His first CRKT design was the popular and most unusual Serengeti Hunter three-knife system. His new CRKT Side Hawk™ is equally surprising.

The Side Hawk is both minimal and functional. It is one piece of 420J2 stainless steel, skeletonized with CNC chamfered edges and a single side grind. The deeply curved modified drop point blade has a 1.625" Razor-Sharp cutting edge. It is a versatile shape, designed for a broad range of outdoor tasks from carving, cutting line or rope, slicing and trimming, to skinning game. Regardless of the grit or grime, the Side Hawk has no hidden areas to trap dirt or moisture, so it can be completely cleaned.

A deep finger choil locates the knife in the user's hand and gives a secure grip. Friction grooves on the spine locate the thumb securely. The amply drilled handle not only lightens the knife, but also provides grip edges for the fingers.

The Sheath Plate is constructed of lightweight black Zytel® with a stainless steel post and saddle clip. The Side Hawk is securely held by placing its locator hole over the post, and then rotating the knife into the saddle clip. The precision fit of the knife's flat ground side effectively seals the cutting edge to the frame. Drawing the knife is a fast one-hand action.

The knife/sheath plate is small enough to be carried in a pants pocket, coat pocket, vest pocket or PFD pocket. A carabiner and nylon strap allow you to attach the Side Hawk to D-rings, belts, or belt loops, so you won't lose it whether you are running through the brush or running a river.

This is definitely not your usual small utility knife. But it is not different just for the sake of being different. Mike Franklin has carefully thought this system out, resulting in a useful outdoor tool that is also a great value.



To release the knife, press down and rotate the Side Hawk on the post. It then easily lifts off, ready for use.



Stainless steel saddle clips keep the single-sided blade edge safely sealed against the sheath plate.

Specifications

SIDE HAWK

2403: Razor-Sharp Cutting Edge
Blade: Cutting edge: 1.625" (4.1 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC
Knife: Overall length: 4.375" (11.1 cm)
Weight: 1.8 oz. (56 g)

SHEATH PLATE

Material: Zytel
Length: 5.375" (13.7 cm)
Width: 1.375" (3.5 cm)
Weight: 0.8 oz. (25 g)
Carry: Lanyard and carabiner



K.I.S.S.® IN THE DARK

*Ed Halligan has more KISSes for you. Pucker up.
The original series is available in black Teflon® plating.*

Not only is black the most popular color in knives in recent years, but it has real functional value. It is less reflective and creates a protective barrier against corrosion. So it is only natural that we would offer Halligan's creations in black dress. Today's technology allows the blade, frame and clip to receive a special Teflon® plating that is tough and long lasting.

K.I.S.S.® stands for "Keep It Super Simple." It's one honey of a knife, precision fine blanked for superior fit and smooth operation. Ed Halligan's unique two-piece construction features an integral Frame Lock™, and a breakthrough design which seals the cutting edge against the handle. Blade and frame are 420J2 stainless steel.

A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one hand, simply by releasing the Frame Lock.

The K.I.S.S.® in the Dark blade shape is Tanto-inspired—Chisel-Point grind on the front and flat on the backside—so that when the blade is closed onto its handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed.

The P.E.C.K.® in the Dark (or Precision Engineered Compact Knife) is Ed's baby, weighing less than 1 oz. and only 2.625 inches long when closed. Just think of it as a sweet little K.I.S.S. When open, the graceful 1.75" Razor-Sharp Wharncliffe blade is a high performance cutting tool suited for hundreds of daily tasks.

The design of the K.I.S.S. series pocket/money clip permits them to be used in a variety of ways: clipped to the pocket; as a money clip knife; and with splitting or lanyard, as a key chain knife.

This series has demonstrated instant appeal to law enforcement, the military and to those who just like its cool look.



Black-on-black: The pocket/money clip and all detail hardware on this K.I.S.S. series are also black.



The K.I.S.S. series blade edge is tightly and securely sealed against the handle when closed.

Specifications

K.I.S.S.® IN THE DARK

5500K: Razor-Sharp Cutting Edge
5510K: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 2.25" (5.7 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 3.5" (8.9 cm)
Open: Overall length: 5.75" (14.6 cm)
Weight: 2.3 oz. (65 g)

P.E.C.K.® IN THE DARK

5520K: Razor-Sharp Cutting Edge
Blade: Length: 1.75" (4.4 cm)
Thickness: 0.10" (0.25 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 2.625" (6.7 cm)
Open: Overall length: 4.25" (10.8 cm)
Weight: 0.9 oz. (26 g)

Available in clasp packs as:
5500KC, 5510KC and 5520KC



SPECTRA K.I.S.S. & P.E.C.K.

Ed Halligan's original single side designs are available with an eye-popping spectral titanium nitride coating. Each one is unique.

During our tenth anniversary year in 2004, we offered an engraved commemorative version of Ed Halligan's very popular P.E.C.K.® with a mirror polished spectral titanium nitride coating. It was such a big hit, we decided to offer the whole K.I.S.S.® line with the same finish.

The titanium nitride finish makes these knives into little jewels. The production coating is still very much an art, and the multicolor effect varies slightly depending on the precise coating, heating and cooling routine. The result is that each Spectra K.I.S.S. and P.E.C.K. is unique, with subtle variations in the way they refract colors. In addition, titanium nitride gives the very functional benefit of exceptional corrosion resistance.

Like all K.I.S.S.® knives, these are revolutionary high tech statements by Knifemakers' Guild Member and K.I.S.S. designer "Daddy K.I.S.S." Ed Halligan. They're a honey of a knife, precision fine blanked for superior fit and smooth operation. Ed's unique two-piece construction features an integral Frame Lock™. Both blade and frame are 420J2 stainless steel.

A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to assure a sound lock-up. The blade can be closed with one hand, by releasing the Frame Lock.

All the detail hardware—including the thumb stud, blade stop screw, blade pivot screw and pocket clip—is plated with 24 karat gold (In other countries it is defined as 23.99 karat gold because all gold has trace elements).

The Spectra K.I.S.S.® (for Keep It Super Simple) blade shape is Tanto-inspired—Chisel-Point grind on the front and flat on the backside—so that when the blade is closed onto its handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed.

The Spectra P.E.C.K.® (for Precision Engineered Compact Knife) weighs less than 1 oz. and is only 2.625 inches long when closed. Just think of it as a sweet little K.I.S.S. When open, the graceful 1.75" Razor-Sharp Wharncliffe blade is a high performance cutting tool suited for hundreds of daily tasks.

The design of the K.I.S.S. series pocket/money clip permits them to be used in a variety of ways: clipped to the pocket; as money clip knives; and with splitting or lanyard, as key chain knives.

But we think of them as affordable and truly functional jewelry.



The Spectra series clips are finished in a rich reflective gold plate, setting off the knife's multicolor finish.



The K.I.S.S. series blade edge is tightly and securely sealed against the handle when closed.

Specifications

SPECTRA K.I.S.S.®

- 5500S: Razor-Sharp Cutting Edge
- 5500SB: In black enamel steel gift box*
- 5510S: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- 5510SB: In black enamel steel gift box*
- Blade: Length: 2.25" (5.7 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC
- Closed: Handle length: 3.5" (8.9 cm)
- Open: Overall length: 5.75" (14.6 cm)
- Weight: 2.3 oz. (65 g)

SPECTRA P.E.C.K.®

- 5520S: Razor-Sharp Cutting Edge
- 5520SB: In black enamel steel gift box*
- Blade: Length: 1.75" (4.4 cm)
Thickness: 0.10" (0.25 cm)
Steel: 420J2, 54-56 HRC
- Closed: Handle length: 2.625" (6.7 cm)
- Open: Overall length: 4.25" (10.8 cm)
- Weight: 0.9 oz. (26 g)

*See page 12 for photographs of gift boxes for the K.I.S.S./P.E.C.K.



24K K.I.S.S.® & P.E.C.K.®



*For those who have earned the gold.
Special knives for special people and occasions.*

We took Ed Halligan's designs for the K.I.S.S. and P.E.C.K. knives to the next level of sophistication with 24 karat gold detailing, making them even more special, while retaining all the utility which has made them the most popular personal cutting tools we've ever offered. We also added two black-on-black 24K models. All have 420J2 stainless steel blades and handles.

The bright 24K K.I.S.S. and P.E.C.K. models are mirror polished to create a special occasion look and feel.

All the detail hardware—including the thumb stud, blade stop screw, blade pivot screw and pocket clip—is plated with 24 karat gold. (In other countries it is defined as 23.99 karat gold because all gold has trace elements).

The **Black Gold K.I.S.S.** and **P.E.C.K.** models feature Teflon®-plated blades and handles for an ultra sleek and elegant look.

All four 24K models are packaged in a black enameled metal gift box with a gold ink imprint, making them the ideal gift or award.

All the innovative features of Ed's K.I.S.S. (Keep It Super Simple) and P.E.C.K. (Precision Engineered Compact Knife) are there. The folders have only two major components—blade and frame—precision fine blanked for superior fit and smooth operation. The ingenuity of the Frame Lock™ design is that the secure, safe and strong blade lock serves not only as part of the frame, but also as the handle itself. A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one-hand by simply releasing the Frame Lock.

The Original K.I.S.S. blade shape is Tanto-inspired—Chisel-Point on the front and flat on the backside—so that when the blade is closed onto its handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed. The P.E.C.K. uses a graceful Wharncliffe blade to similar effect.

Their pocket/money clip permits them to be used in a variety of ways: clipped to the pocket; as a money clip knife; and with split-ring or lanyard, as a key chain knife. Satisfied owners of the K.I.S.S. series have been telling us "These little knives are good as gold." They're right.



All detail hardware, including the clip, is plated with 24 karat gold.



Blade edges are tightly and securely sealed against the handle when closed.

Specifications

24K K.I.S.S.®

5500G: Mirror Polished
24K K.I.S.S. BLACK GOLD
5500GK: Black Teflon Plated
Razor-Sharp Cutting Edge
Blade: Length: 2.25" (5.7 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 3.5" (8.9 cm)
Open: Overall length: 5.75" (14.6 cm)
Weight: 2.3 oz. (65 g)

24K DELILAH'S P.E.C.K.®

5520G: Mirror Polished
24K P.E.C.K.® BLACK GOLD
5520GK: Black Teflon Plated
Razor-Sharp Cutting Edge
Blade: Length: 1.75" (4.4 cm)
Thickness: 0.10" (0.25 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 2.625" (6.7 cm)
Open: Overall length: 4.25" (10.8 cm)
Weight: 0.9 oz. (26 g)



K.I.S.S.® & P.E.C.K.®

Here is where it all began: Ed Halligan's original single side designs in your choice of size and blade style.



There's nothing like the real thing. The Original K.I.S.S.®, with its Tanto-inspired blade and bead blast finish, is the revolutionary high tech statement by Knifemakers' Guild Member and K.I.S.S. designer "Daddy K.I.S.S." Ed Halligan. It stands for "Keep It Super Simple." It's one honey of a knife, precision fine blanked for superior fit and smooth operation.

Like all folding knives in the K.I.S.S. family, Ed Halligan's unique two-piece construction features an integral Frame Lock™, and a breakthrough design which seals the cutting edge against the handle.

A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one hand, simply by releasing the Frame Lock.

Both blade and frame are 420J2 stainless steel in a fine bead blast finish.

The Original K.I.S.S.® blade shape is Tanto-inspired—Chisel-Point grind on the front and flat on the backside—so that when the blade is closed onto its handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed.

Delilah's P.E.C.K.® (or Precision Engineered Compact Knife) is Ed's baby, weighing less than 1 oz. and only 2.625 inches long when closed. Just think of it as a sweet little K.I.S.S. When open, the graceful 1.75" Razor-Sharp Wharncliffe blade is a high performance cutting tool suited for hundreds of daily tasks.

The design of the K.I.S.S. series pocket/money clip permits them to be used in a variety of ways: clipped to the pocket; as a money clip knife; and with splitting or lanyard, as a key chain knife.

In the wake of the success of the K.I.S.S., a flock of imitators has appeared: none offers the simple elegance of Ed Halligan's original design, and none offers the value of CRKT quality manufacturing. In fact, the more Ed's design is imitated, the better it looks.



K.I.S.S. and P.E.C.K.
2-piece construction and
integral Frame Lock™ is
safe, strong, and secure.



The K.I.S.S. series blade edge
is tightly and securely sealed
against the handle when
closed.

Specifications

ORIGINAL K.I.S.S.®

- 5500: Razor-Sharp Cutting Edge
- 5510: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 2.25" (5.7 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC
- Closed: Handle length: 3.5" (8.9 cm)
- Open: Overall length: 5.75" (14.6 cm)
- Weight: 2.3 oz. (65 g)

DEILAH'S P.E.C.K.®

- 5520: Razor-Sharp Cutting Edge
- Blade: Length: 1.75" (4.4 cm)
Thickness: 0.10" (0.25 cm)
Steel: 420J2, 54-56 HRC
- Closed: Handle length: 2.625" (6.7 cm)
- Open: Overall length: 4.25" (10.8 cm)
- Weight: 0.9 oz. (26 g)

Available in claspsets as:
5500C, 5510C, and 5520C



E-LOCK STARLIGHT™

A featherweight open build folder with striking Allen Elishewitz deco touches and an E-lock. It's a knife of the future you can't ignore.

Imagine the knife of the future: lightweight build, premium materials, a soft gray finish, CNC machined surfaces, a high tech lock, smooth one-hand action. Welcome to the future, because our Elishewitz Starlight™ is a functional precision tool for today that would look at home in any starship. Your first impression is, "How can a full size folder be so light?" It has a 3.25" (8.3 cm) blade, yet weighs only 2.7 oz. (77 g). Your second question is, "How can such a minimal frame fit the hand so perfectly?" The stunning visual effect of the CNC machined starburst is misleading, because this is not eye candy, but a knife that is ready to get to work.

The credit goes to custom knifemaker Allen Elishewitz, who designed the E-lock Starlight as another spectacular way to use his breakthrough E-lock™, patent pending. A stainless steel rocker bar with a powerful spring holds the blade rigidly in place, with steel-on-steel lock-up, until you make the decision to press it and fold the blade. It is positive, secure, and remarkably simple. One hand opening and closing are fast and easy, and can be accomplished with either hand, thanks to dual checked thumb studs.

The blade pivot screw is a custom machined four-point Elishewitz design, and Teflon® bushings at the blade pivot make the action super slick.

The E-lock allows a very flat and rigid open build. The CNC machined 6061 T6 aluminum handles in a natural bead blast finish are mated to a brushed aluminum back spacer at the spine, and assembled with Torx® screws.

The Starlight modified clip point blade is premium AUS 8 stainless steel in a non-reflective ceramic bead blast finish. It is available with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges.

Grip is excellent, especially for an all metal knife, thanks to the deep finger choils, a blade guard extension, a thumb choil on the spine, and a final pinky choil near the butt.

The Starlight carries an Elishewitz custom stainless steel clothing/gear clip of gray Teflon® plated stainless steel, with his trademark six drilled holes. The very high mounting of the clip allows for unobtrusive low in-pocket carry.

The future is here. Beam me up, Allen.



A deep finger choil and blade guard extension give excellent grip. The E-lock fits in a CNC machined frame recess.



Elishewitz details include the high mounted stainless steel clip, and custom machined four-point pivot screw.

Specifications

E-LOCK STARLIGHT

- 7343: Razor-Sharp Cutting Edge
- 7353: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 3.25" (8.3 cm)
- Thickness: 0.12" (0.30 cm)
- Steel: AUS 8, 56-58 HRC
- Closed: Handle length: 3.375" (8.6 cm)
- Open: Overall length: 7.5" (19.1 cm)
- Weight: 2.7 oz. (77 g)

*Patent pending.



E-LOCK™

One look and you know it's Elishevitz, cool as ice. This collection of detailed personal folders incorporates his rock-solid new E-lock (patent pending).

This was our first group of production folders designed by noted Texas custom knifemaker and Knifemakers' Guild member Allen Elishevitz. Yes, they have that cool Elishevitz look at first glance, but look a little further and you discover Allen's incredible E-lock™ (patent pending*), made possible in a production folder by precision CNC machining.

The E-lock uses a stainless steel rocker bar that crisply engages the blade for a rock-solid secure lock-up. A strong spring in the rocker bar prevents accidental release, but allows one hand closing when pressed firmly at just the right point.

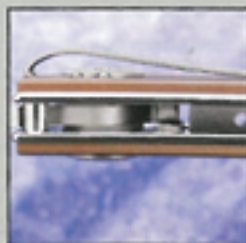
After reviewing Allen's drawings, it came down to two outstanding design variations, and we finally decided to produce them both and let you make the choice. Both E-lock models have premium AUS 8 stainless steel blades available with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges, and a unique open build with 420J2 stainless steel frames and a black Zytel™ back spacer at the spine.

E-lock™ Black. This beauty features a modified Wharncliffe blade with a very slight curve at the edge and a ceramic bead blast finish. The frame is mirror finished in black titanium nitride. Finally, contoured, injection molded black Zytel™ scales with an engine turned pattern complete the effect. This is a compact precision work tool with great balance and grip, suitable for every day tasks.

E-lock™ Bronze. Here's an E-lock model for those who prefer a drop point blade and a bright finish. The blade is bright satin, drilled like Elishevitz customs, and the frame is satin stainless steel. Scales are CNC machined 6061 T6 aluminum, hard anodized bronze. The visual effect is very different, but the work knife utility of this up-market version remains.

Both models have the details that mark them as Elishevitz designs: ramped thumb studs, five-point pivot screws, six drilled holes in the frame and back spacer, and a custom high-mount gray Teflon™ plated stainless steel clip, also with six drilled holes.

So we did our job and put these tasty little Elishevitz originals into production. Now you have the hard but desirable task—deciding which E-lock is right for you. But then, there's no need to choose just one.



The stainless steel open build allows you to see the E-lock at work providing crisp steel-on-steel lock-up.



You know it's an Elishevitz from his special details, including the ramped thumb stud and five-point pivot screw.

Specifications

E-LOCK BLACK

7303: Razor-Sharp Cutting Edge
7313: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 2.75" (7.0 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.0" (10.2 cm)
Open: Overall length: 6.75" (17.1 cm)
Weight: 3.6 oz. (102 g)

E-LOCK BRONZE

7323: Razor-Sharp Cutting Edge
7333: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 2.75" (7.0 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.0" (10.2 cm)
Open: Overall length: 6.75" (17.1 cm)
Weight: 3.6 oz. (102 g)

*Patent pending.



LAKE'S P.A.L.™

It's a friendly high tech folder with a traditional jugged bone inlay, and a simple Piston Activated Lock that is, well, right on the button.*

Button locks aren't new. They have been a puzzle that kept knifemakers awake at night. Typically, they have required a complex mix of liner-type springs, top spring bars and a separate pin stop. Then Ron Lake solved the riddle. His patent pending Piston Activated Lock (P.A.L.™) has just one hardened piston which acts as a stop pin and locking and release mechanism. Study it. At first it's an enigma, then you realize it's the most user-friendly folder imaginable.

He says, "Normally you need three points to eliminate play, but I began to visualize how an offset shouldered piston could do the job, with the blade pivot and piston alone giving a tight lockup. I had to make several prototypes to get the offset geometry just right. I thought I should call it the 'B-Damn' lock, because when I took it to the East Coast Custom Knife Show in New York, the first thing people said was usually 'I'll be damned'."

Ron's first production application of his lock is our P.A.L. folder, a contemporary design with a traditional handle insert, a bold unique blend of advanced technology and yesteryear made possible by CNC machining.

Swing open the blade with either hand, using one of the CNC machined nail nicks, and you hear a crisp "click". There is a degree of authority in the lockup that is the result of hardened steel on steel. Releasing the blade takes a firm press on the button, not an action that will occur accidentally. One hand closing is fast and easy, aided by Teflon® bearings at the blade pivot.

The P.A.L.'s open build frame of 420J2 stainless steel has a satin finish, with threaded stainless steel spacers and jugged bone inlays, a first for CRKT. It offers supreme strength and rigidity, with the warmth of traditional materials.

The blade is premium AUS 8 stainless steel, in a modified clip point shape with a satin finish. It is available with a Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges.

As you would expect in any Ron Lake design, the P.A.L. has a shape of classic simplicity. Instead of marring the lines with a clip, it comes in a custom leather pouch.

The P.A.L. is a knife that's comfortable to have around. Like an old friend, it's a strong and willing helper when you have a job to do. With a lock that is right on the button.



The P.A.L.™ lock's shouldered hardened steel piston is offset to provide tight lockup with all play eliminated.



Details like a brass pivot bezel and jugged bone inlays recall the great traditional folding knife designs in a high technology production knife.

Specifications

LAKE'S P.A.L.™

7233: Razor-Sharp Cutting Edge
7243: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 2.75" (7.0 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 3.75" (9.5 cm)
Open: Overall length: 6.625" (16.8 cm)
Weight: 4.9 oz. (139 g)

**Patent pending.*



MONTANA GENTLEMAN™

Now you can afford one of our Barry Gallagher special folders for everyday carry, in two color and finish combinations.



Award winning Montana knifemaker Barry Gallagher is noted for his one-of-a-kind collectable art knives in exotic materials. The problem for the average knife user is that Barry is very successful, selling out his handmade custom knives quickly at the national shows, and one each goes for the price of a good used pickup.

We approached Barry about producing a CRKT production folder inspired by his custom Damascus Hummingbird, featured in *Blade* magazine. We call the result the Montana Gentleman, a true Barry Gallagher interpretation of his classic designs that you can carry and use daily.

The basic construction is our rigid InterFrame build with two 420J2 stainless steel liners, one locking. The blade is premium AUS 8 stainless steel with a Razor-Sharp edge and a Kraton® filled thumb stud, pivoting smoothly on Teflon® bearings at the blade pivot. We found a way to duplicate the hand file work inside and outside Barry's back spacer with CNC machining.

But Barry had so many creative ideas for finish that we ended up with two distinct models, each with carefully thought out details.

The understated 7402SK features a satin finished blade, black titanium nitride coated frame and gray anodized scales. The back spacer, Torx® scale screws and removable custom clip are polished stainless steel. The clip screws, thumb stud, and blade pivot hardware are also bright polished.

The dressy 7402GK stands out with a black titanium nitride coated blade, a gold titanium nitride frame finish, and black anodized scales. The back spacer is black titanium nitride coated. Scale screws, thumb stud, and the blade pivot screw have a gold finish. The stainless steel clip receives a black Teflon® plating, and clip screws and the back of the blade pivot are also black.

Both knives are guaranteed to start a conversation, so the choice is largely a matter of your personality. And even if you meet another Montana Gentleman, you won't necessarily meet yourself.

The knife industry was so impressed with the results of our work with Barry that the Montana Gentleman was named "Collaboration of the Year" at the 2004 Blade Show in Atlanta, Georgia.



Winged scales are 6061 T6 aluminum, hard anodized. The 7402GK frame is gold titanium nitride coated.



Yes, it looks like hand file work on the back spacer, but it is the most advanced CNC machining we know of on a production knife.

Specifications

MONTANA GENTLEMAN

- 7402GK:** Gold Frame, Black Blade and Scales, Black Stainless Steel Back Spacer, Gold Fasteners
- 7402SK:** Black Frame, Satin Blade, Gray Scales, Black Back Spacer, Black Fasteners
- Blade:** Length: 2.5" (6.4 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 56-58 HRC
- Closed:** Handle length: 3.625" (9.2 cm)
- Open:** Overall length: 6.25" (15.9 cm)
- Weight:** 2.6 oz. (74 g)



BladeLOCK 2™

Michael Walker's compact BladeLOCK 2 is a very functional work knife with a friendly oval shape.

Michael Walker's patented BladeLOCK mechanism is still one of the most impressive and secure locks ever to grace a folder. To open, simply press the thumb stud and pivot the blade out until it locks in place. To close, press the thumb stud and rotate the blade into the handle. Snap! The blade is locked closed with no chance of opening when carried in a pocket.

Like all of Michael's work, the BladeLOCK 2™ is a striking design with perfect heft and balance. He says simply, "In my work, form follows function."

The BladeLOCK 2 features a satin finish Walker Drop Point blade of AUS 4 stainless steel for precision cutting. The blade pivots on special phosphorous bronze bearings. Blades are available with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges. Friction grooves at the base of the blade curve and thumb ramp reduce slipping, and also can aid in one hand closure of the blade.

Designed to be light and compact, the open design 420J2 bead blast stainless steel frame is enveloped by the contoured custom molded Zytel® scales. Typical Michael Walker touches include the opposing concentric circle pattern to enhance grip. Torx® fasteners are used throughout.

The knurled and drilled polished stainless steel lock covers are also typical of Michael's custom designs, and help these special knives stand out from the crowd.

When folded, the BladeLOCK 2 assumes an oval shape that is very carry friendly. It is a knife that is light, perfectly balanced, and small enough to be unobtrusive, yet large enough to tackle serious work tasks.

The custom Teflon® plated stainless steel clothing/gear clip is removable.

We believe that our BladeLOCK models move the standard for folding knives up a notch—in terms of design, quality and value.



The blade is locked closed. To open, press the thumb stud and pivot the blade out with one hand.



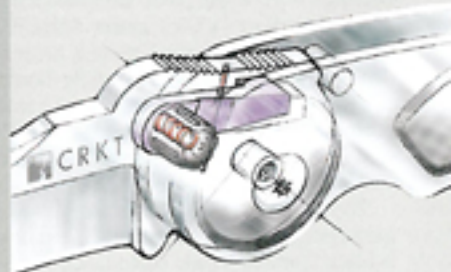
Once open, the blade crisply and securely locks open, with no wiggle or free play. Press the thumb stud to fold.

Specifications

BladeLOCK 2™

- 4102: Razor-Sharp Cutting Edge
- 4112: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 2.675" (7.3 cm)
- Thickness: 0.14" (0.35 cm)
- Steel: AUS 4, 55-57 HRC
- Closed: Handle length: 4.125" (10.5 cm)
- Open: Overall length: 7.0" (17.8 cm)
- Weight: 3.8 oz. (108 g)

*U.S. Patent No. 4,979,301



The BladeLOCK 2's stainless steel locking bar fits in a high precision channel CNC machined in the blade, giving steel-on-steel lock-up both open and closed.



14K SUMMIT™ SERIES

*Advanced designs for serious outdoorsmen.
Rugged. Strong. All metal. Engineered for peak performance.*

Sometimes your life depends on the tools you select—tools such as your pitons, ice axe, crampons and knife. Because climbers regard reaching the summits of the 14,000 ft. North American peaks as the pinnacle of achievement, we named this popular line the 14K Summit™ series.

We began with our powerful InterFrame locking liner construction in an easily cleaned open build, with nickel chrome plated zinc alloy scales featuring an aircraft-style drilled "skeleton" design. Weight is reduced without compromising the exceptional strength. The dual liners are 420J2 stainless steel. Handles are designed with an extended guard, generous size and bead-blast finish to give you extra gripping power. Friction grooves at the lock and on the blade spine improve grip in wet and icy conditions.

The high-carbon, 420J2 stainless steel blades feature a rugged modified drop point shape and bead blast finish. Blade grinds are engineered to retain maximum thickness at the tip and through the length of the spine. This blade is built for real work. Triple-Point™ Serrations are available on all sizes.

Integrated into the design is the patented* Lake And Walker Knife Safety (LAWKS®), which effectively converts your folder into a virtual fixed blade—very reassuring when you are using your knife for difficult and tiring tasks.

The **Mt. Whitney** and **Denali** feature hefty 3.50" blades. The **Long's Peak** and **Mt. Rainier** offer 2.875" blades, while the **Pike's Peak** and **Mt. Shasta** are more pocketable models with 2.375" blades.

Double grooved ambidextrous thumb studs allow you to comfortably open or close the blade with a single, smooth, one-handed motion, aided by the Teflon® bearings at the blade pivot which guarantee continued smoothness.

All fasteners are Torx®, proven superior in initial assembly and owner maintenance, such as tightening the pivot screw for proper blade tension after years of heavy, sustained work loads.

The convenient stainless steel clothing/gear clip is Teflon plated and easily removable, attached with three Torx® fasteners.

In designing this series, we set out to reach the summit of tough, strong folding knives. It's all about excellence and achievement. If you're comparing all-alloy, multi-purpose knives, we've set the standard. We trust you'll agree.



Thick blades and InterFrame construction with open build and zinc alloy scales make an exceptionally strong knife.



14K Summit features include LAWKS®, dual thumb studs, all Torx fasteners and easily removable clip.

Specifications

- 6601N:** Pike's Peak Razor-Sharp Cutting Edge
6611N: Mt. Shasta Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge
 Blade: Length: 2.375" (6.0 cm)
 Thickness: 0.10" (0.25 cm)
 Steel: 420J2, 54-56 HRC
 Closed: Handle length: 3.25" (8.3 cm)
 Open: Overall length: 5.75" (14.6 cm)
 Weight: 2.7 oz. (77 g)
- 6602N:** Long's Peak Razor-Sharp Cutting Edge
6612N: Mt. Rainier Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge
 Blade: Length: 2.875" (7.3 cm)
 Thickness: 0.10" (0.25 cm)
 Steel: 420J2, 54-56 HRC
 Closed: Handle length: 4.0" (10.2 cm)
 Open: Overall length: 7.0" (17.8 cm)
 Weight: 4.2 oz. (119 g)
- 6603N:** Mt. Whitney Razor-Sharp Cutting Edge
6613N: Denali Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge
 Blade: Length: 3.50" (8.9 cm)
 Thickness: 0.12" (0.30 cm)
 Steel: 420J2, 54-56 HRC
 Closed: Handle length: 4.75" (12.1 cm)
 Open: Overall length: 8.25" (21.0 cm)
 Weight: 6.4 oz. (181 g)
- *U.S. Patent No. 5,596,808

Available in claspsets as:
6611NC and 6612NC



CRKT

CARSON **M16**

Designed by Kit Carson for function, not fad. Three very different knives, each a hard working tool, with new frost finished blades.

Kit Carson, Knifemakers' Guild Member, and designer of the M16[®] Series, designs for function, not fad. Heft any M16 and you'll know what that means. For example, wide blade design for multiple and difficult tasks. Sure-grip contoured handles of 6061 T6 hard anodized charcoal gray aluminum with a perimeter radius for a comfortable grip with or without work gloves. A stainless steel locking liner with friction grooves for positive locking with limited access and superior safety. AUS 8 stainless steel blades, chosen for edge retention and durability, in non-reflective frost finish. Combined Razor-Sharp and Triple-Point[™] Serrated edges for rugged cutting tasks that break down standard cutting edges.

All models feature the "Carson Flipper" extension to the blade, which aids opening and acts as an additional blade guard. It makes the M16 line especially easy to open when wearing gloves.

The **M16-14** Big Dog is a hefty, full-size working knife with a modified dual grind Tanto-style blade.

The **M16-13** has a slim profile design that is ideal for a variety of carry positions. It features a spear point blade with a false grind on the top edge.

The **M16-12** is a little bulldog with a powerful Tanto-style dual grind blade, packing a lot of power in a compact package.

One-hand opening and closing is velvet smooth, the result of Teflon[®] bearings at the blade pivot. The ambidextrous thumb studs with checkered surface provide instant access in any circumstance. Every model features a removable Teflon plated stainless steel clothing/gear clip.

We've also incorporated the patented[®] Lake And Walker Knife Safety (LAWKS[®]) into all three M16 models, which converts them into virtual fixed blades when engaged.

All models of the M16 Series are perfectly balanced, and every detail has a working purpose.



The Carson Flipper aids opening of M16 models and also acts as an additional blade guard.



M16 models incorporate the LAWKS knife safety system, converting them to virtual fixed blades when actuated.

Specifications

M16-12: Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge

Blade: Length: 3.0" (7.6 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 4.25" (10.8 cm)

Open: Overall length: 7.375" (18.7 cm)

Weight: 3.3 oz. (94 g)

M16-13: Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge

Blade: Length: 3.50" (8.9 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 4.75" (12.1 cm)

Open: Overall length: 8.25" (21.0 cm)

Weight: 3.2 oz. (91 g)

M16-14: Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge

Blade: Length: 3.875" (9.8 cm)

Thickness: 0.14" (0.35 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 5.375" (13.7 cm)

Open: Overall length: 9.25" (23.5 cm)

Weight: 5.4 oz. (153 g)

*U.S. Patent No. 5,596,808



CARSON M21™

And then you asked for Kit Carson's aluminum frame build with a powerful, deep bellied spear point blade. You got it.

When a series like Kit Carson's aluminum handled line has been so successful, it is bound to spark calls for variations. In this case, the request was for a spear point blade similar to Kit's M18 design. As soon as we saw the first sketches, we knew we should offer it in two sizes similar to the "Little Bulldog" and "Big Dog".

The swaged and recurved blade is ground to a spear point shape, using premium AUS 8 stainless steel in non-reflective frost finish to offer superior edge retention. The grind incorporates a false top edge and deep belly, yet retains a full width central spine for most of its width for maximum strength. We offer both Razor-Sharp and Combined Razor-Sharp and Triple-Point™ Serrated edge grinds.

Teflon® bearings at the blade pivot assure velvety smooth one hand opening and closing, using Kit Carson's trademark dual checkered thumb studs which also act as a blade stop.

M21™ models feature the very popular "Carson Flipper" blade extension, which aids opening and acts as an additional blade guard.

Kit Carson's open build uses contoured handles of 6061 T6 aluminum, hard anodized charcoal gray. They are CNC machined with a perimeter radius for a comfortable grip with or without work gloves, skeletonized to reduce weight. There is a single stainless steel locking liner with friction grooves for positive locking.

We've also incorporated the patented* Lake And Walker Knife Safety (LAWKS®) into the M21 models, which converts them into virtual fixed blades when engaged.

Every model features a removable Teflon® plated stainless steel clothing/gear clip. All fasteners, including the clip screws, are Torx®.

So there you have it. If you love the Carson line, but your work tasks demand a deep bellied blade, the M21 is the series for you. Same premium build, same functional features, same long life, same excellent value.



The Carson Flipper aids opening and LAWKS turns the M21 into a virtual fixed blade when actuated.



The deep bellied blade is ground with a recurve and false edge to give maximum strength in a spear point.

Specifications

M21-02: Razor-Sharp Cutting Edge

M21-12: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.00" (7.6 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 4.25" (10.8 cm)

Open: Overall length: 7.25" (18.4 cm)

Weight: 3.2 oz. (91 g)

M21-04: Razor-Sharp Cutting Edge

M21-14: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.875" (9.8 cm)

Thickness: 0.14" (0.35 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 5.375" (13.7 cm)

Open: Overall length: 9.25" (23.5 cm)

Weight: 5.5 oz. (156 g)

*U.S. Patent No. 5,596,808



CARSON M16[®] COMPACT EDC

All the zip, oh wow, and features of Kit Carson's Big Dog M16s in a Compact Every Day Carry.

After the incredible success of Kit Carson's original aluminum M16[®] Series, we began to get comments like this, "I love my M16 Big Dog, but I wish I had a bit more compact size that I could carry every day, both on the job and at leisure." These requests reached the point that we could not ignore them, so here they are: the M16 Compact EDC (Every Day Carry).

While we were at the task of scaling down and refining the designs, we also decided to offer models with both Black and British Racing Green handles, and with non-reflective black titanium nitride coated blades.

We have made the contoured handles long enough for real work tasks. They are still 6061 T6 hard anodized aluminum, CNC machined with a perimeter radius for comfort. A stainless steel locking liner with friction grooves gives positive locking. We also incorporated the patented* Lake And Walker Knife Safety (LAWKS[®]) into all compact M16 models, which converts them into virtual fixed blades when engaged.

As in the larger models, premium AUS 8 stainless steel was chosen for blade steel, for its edge retention and durability.

All models feature the "Carson Flipper" extension to the blade, which aids opening and acts as an additional blade guard.

The M16-10 models feature Tanto-style blades with dual hollow grinds and Combined Razor-Sharp and Triple-Point[™] Serrated edges. They offer maximum strength in a blade of this size.

The M16-01 models have spear point blades with Razor Sharp edges. They are versatile utility blades for a variety of jobs.

One-hand opening and closing is as velvet smooth as the larger M16s, the result of Teflon[®] bearings at the blade pivot. The ambidextrous thumb studs with checkered surface provide instant access in any circumstance.

All models feature a removable black Teflon plated stainless steel clothing/gear clip.

Not novelties, but real work knives—high performing little guys, like jockeys and featherweight boxers. And they can still be a hand full.



All the M16 features are here: Carson Flipper, LAWKS[®] knife safety, dual thumb studs, and removable clip—just smaller.



Open build uses the same 6061 T6 hard anodized aluminum frame and a stainless steel locking liner.

Specifications

M16-10K: (Black Handle, Tanto Blade)

M16-10KE: (Green Handle, Tanto Blade)

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge

Blade: Length: 3.00" (7.6 cm)

Thickness: 0.08" (0.20 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 4.00" (10.2 cm)

Open: Overall length: 7.125" (18.1 cm)

Weight: 2.0 oz. (57 g)

M16-01K: (Black Handle, Spear Blade)

M16-01KE: (Green Handle, Spear Blade)

Razor-Sharp Cutting Edge

Blade: Length: 3.00" (7.6 cm)

Thickness: 0.08" (0.20 cm)

Steel: AUS 8, 56-58 HRC

Closed: Handle length: 4.00" (10.2 cm)

Open: Overall length: 7.125" (18.1 cm)

Weight: 2.0 oz. (57 g)

*U.S. Patent No. 5,596,808

Available in clasp as:
M16-01KC



CRK1



CARSON M16-Z

Tops in value: Kit Carson's M16 designs with Zytel® scales, LAWKS®, stainless steel InterFrame, aluminum back spacer and a tough AUS 4 blade.

When we considered offering Kit Carson's very popular aluminum M16® design in a more affordable build, we turned to our very successful InterFrame construction.

Instead of aluminum handles, we use tough, textured Zytel® scales over a 420J2 stainless steel liner interframe. We over-build it for rigidity, using precision machined stainless steel back spacers. And we assemble the handle with superior offset Torx® fasteners.

The handle is slightly heavier and wider than our aluminum build M16, but it is exceptionally rigid. To some of us, it actually fills the hand better.

We use our tough AUS 4 high carbon stainless steel for the blades to give greater everyday utility, and offer both Razor-Sharp and Combined Razor-Sharp and Triple-Point™ Serrated edges. All models feature the Carson Flipper, which is not only an aid to opening the blade, especially when wearing gloves, but acts as a blade guard when the blade is open.

The **M16-02Z** and **12Z** are tough little bulldogs, with dual grind Tanto-style blades.

The **M16-03Z** and **13Z** are slimmer designs with a spear point blade. They are ideal for a variety of carry positions.

The hefty **M16-04Z** and **14Z** Big Dogs offer larger dual grind Tanto-style blades. These are full size working knives suited to large hands and heavy duty tasks.

We've incorporated the patented* Lake And Walker Knife Safety (LAWKS®) into all models, which converts these folders into virtual fixed blades when engaged.

All styles have Teflon® bearings and a removable Teflon® plated stainless steel clothing/gear clip.

Which M16 design is right for you? It depends on the task. Think of our original aluminum-handled M16 as an Arabian stallion—purpose bred and lightweight. Think of the M16-Zytel as a Clydesdale—ready to rush a knight into battle or pull a beer wagon. Every day. Day after day.



The Carson Flipper aids opening of the M16-Z.



When open, the Carson Flipper gives more security as an additional blade guard.

Specifications

M16-02Z: Razor-Sharp Cutting Edge

M16-12Z: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.00" (7.6 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 4, 55-57 HRC

Closed: Handle length: 4.25" (10.8 cm)

Open: Overall length: 7.375" (18.7 cm)

Weight: 3.6 oz. (102 g)

M16-03Z: Razor-Sharp Cutting Edge

M16-13Z: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.50" (8.9 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 4, 55-57 HRC

Closed: Handle length: 4.75" (12.1 cm)

Open: Overall length: 8.25" (21.0 cm)

Weight: 3.5 oz. (99 g)

M16-04Z: Razor-Sharp Cutting Edge

M16-14Z: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.875" (9.8 cm)

Thickness: 0.14" (0.35 cm)

Steel: AUS 4, 55-57 HRC

Closed: Handle length: 5.375" (13.7 cm)

Open: Overall length: 9.25" (23.5 cm)

Weight: 5.9 oz. (167 g)

*U.S. Patent No. 5,596,808

Available in claspacs as:
M16-12ZC and M16-13ZC



CASCADE LOCKBACK

Jim Hammond's comfortable, useful and affordable work lockback is now available in Realtree® camo dress.

Jim Hammond's Cruiser series of customs seemed like an ideal starting point in our development of a high quality affordable lockback work folder. As the first custom knifemaker and Knifemakers' Guild member to work with CRKT, he understood the translation necessary to arrive at our new production Cascade Lockback.

The blade is a Hammond modified clip point shape, hollow ground from 420J2 stainless steel with a bead blast finish, and available with a Combination Razor-Sharp and Triple-Point™ Serrated edge.

For maximum comfort, we used our Twin-Fused™ handle technology using a rigid, injection molded high-impact polycarbonate frame with a soft, comfortable diamond patterned injection molded Kraton® grip for a firm, safe hold. This build, combined with the rounded handle cross section, deep finger choil with guard, pronounced butt pommel and blade thumb ramp with friction grooves, results in one of the most secure and comfortable grips in any folder, at any price.

This is a truly ambidextrous knife. Dual thumb studs allow fast either-hand opening. We designed the lockback mechanism with a mid-lock on the spine, at a point difficult to accidentally release. To make closing safer, and to allow one-handed closing, we added a "hitch" at the 90° point. When the lock bar is released with the blade up, the blade swings down 90° and stops, reducing accidental cuts. You can then shift the Cascade to your palm and press the blade closed.

A custom, removable stainless steel pocket/gear clip allows secure carry in pocket, on webbing, and on tool aprons. And for those who prefer a traditional belt carry, a molded closed cell foam Cordura® fabric bidirectional carry scabbard is included.

For hunters and outdoorsmen, we also offer the Cascade with a film dipped Realtree® camo handle and carry scabbard.

We think the Cascade is ideal for anyone who has daily, lengthy carving or cutting tasks. In our testing, we cannot find the annoying little pressure points that often cause blisters with repetitive use. So if your present work or outdoor knife is less than a perfect fit, you can really afford to give the Cascade a test grip at your favorite CRKT retailer.



On vertical release, a "hitch" stops the blade at 90°, reducing accidental cuts, and allowing easy one-hand closing.



The Twin-Fused™ Kraton® over polycarbonate frame gives the most comfortable grip ever in a work knife.

Specifications

CASCADE LOCKBACK

6914: Bead blast blade, Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge, black handle
Blade: Length: 3.375" (8.6 cm)
 Thickness: 0.13" (0.35 cm)
 Steel: 420J2, 54-56 HRC
Closed: Handle length: 5.25" (13.3 cm)
Open: Overall length: 8.50" (21.6 cm)
Weight: 4.8 oz. (136 g)

6914 SCABBARD

Material: Black Cordura
Overall length: 6.00" (15.2 cm)
Width: 2.83" (7.2 cm)
Weight: 1.0 oz. (28 g)

6904RHDH: Bead blast blade, Razor-Sharp Cutting Edge, Camo handle

Blade: Length: 3.375" (8.6 cm)
 Thickness: 0.13" (0.35 cm)
 Steel: 420J2, 54-56 HRC
Closed: Handle length: 5.25" (13.3 cm)
Open: Overall length: 8.50" (21.6 cm)
Weight: 4.8 oz. (136 g)

6904RHDH SCABBARD

Material: Realtree Camo Cordura
Overall length: 6.00" (15.2 cm)
Width: 2.83" (7.2 cm)
Weight: 1.0 oz. (28 g)

Available in claspbacks as:
 6914C and 6904RHDHC



HAMMOND CRUISER™

And now, here's the real deal from Jim Hammond: our workhorse production InterFrame version of the custom Cruiser locking liner folder.

Featured recently in *Tactical Knives* magazine, Jim Hammond's Cruiser™ is a multi-purpose folder that has garnered much praise. In *Tactical Knives*, Pat Covert explains, "Hammond is all about design. Using a combination of CAD (Computer Aided Design) and exhaustive research... he spends much of his time up front honing a design before ever handling the steel."

This fact is obvious as you study the Cruiser, which abounds with design subtleties. For example, the handle features a forward slanted friction grooved thumb ramp and a deep finger choil for the index finger, allowing what is known as the "fencer's grip".

To simplify the clean open build, a unique blade stop channel is CNC machined within the blade. This in turn, allows a friction grooved, tapered blade extension (or flipper) which aids opening the Cruiser, and then neatly completes the finger choil. It has been called "the sweetest flipper in the business."

In translating Jim's custom Cruiser into production, we used our extremely durable InterFrame build with 420J2 stainless steel liners, one locking. The injection molded black textured Zytel® scales featuring our Operator's Grip are radiused and contoured with swells to perfectly fit the hand. The long handle, with a pronounced pommel, feels secure and entirely right.

Our work and sport version of the Cruiser uses tough AUS 4 stainless steel for the clip-point blade. It has a high hollow grind that curves upward near the tip and a long false top edge, making it an exceptionally versatile work tool. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point™ Serrated edges are available. Dual thumb studs and Teflon® blade bearings at the blade pivot allow smooth one hand opening and closing.

We've also incorporated the patented* Lake And Walker Knife Safety (LAWKS®) into the Cruiser, which makes the folder a virtual fixed blade when engaged.

To give the Cruiser maximum utility in a variety of work situations, we had Jim design a special paddle style clothing/gear clip system, which can be attached in four positions: tip up¹, tip down, left or right. Two clips, hardware and Torx® tool are included. The stainless steel clips are Teflon® plated.

We know Jim designed the Cruiser for speed, strength, and grip, but we can't help but note it is also one of the most pleasing shapes ever built as a folder.



The contoured flipper aids opening and becomes an integral part of the blade guard when opened.



The four position paddle clothing/gear clip gives the option to carry tip up or down, left or right side.

Specifications

HAMMOND CRUISER

- 7904: Razor-Sharp Cutting Edge
- 7914: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 3.75" (9.5 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 4, 55-57 HRC
- Closed: Handle length: 5.25" (13.3 cm)
- Open: Overall length: 9.00" (22.9 cm)
- Weight: 6.2 oz. (176 g)
- *U.S. Patent No. 5,596,808



This cutaway image shows the Cruiser's unique internal blade stop system, which allows its contoured flipper to fold without interference.

1. The Cruiser is not designed for tip-up in-pocket carry.



HAMMOND A.B.C. AQUA

Jim Hammond has All Bases Covered with this knife/sheath system. It's the ultimate dive and whitewater knife, with two sets of scales included.

Jim Hammond is an active outdoorsman as well as a custom knifemaker and Knifemakers' Guild member. When his diving and whitewater friends pointed out the need for a greatly improved multipurpose fixed blade, he developed his custom A.B.C. (All Bases Covered) knife/sheath system. The CRKT production version is faithful to Jim's designs and priced to put it within reach of everyone who depends on a knife in or near the water.

The blunt-tipped A.B.C. Aqua is designed to fill all the needs of the scuba diver and white water enthusiast in a single knife. The bottom hollow ground Razor-Sharp edge is suited to fine cutting tasks. The spine incorporates a Triple-Point™ Serrated edge ideal for rapid rough cutting through cord, nets, fishing line, kelp, and for safe release of whitewater entanglements. The blunt point won't pierce air compartments if accidentally dropped. It is also an indispensable work tool for swift water rescue teams, paramedics, and law enforcement.

The blade is a full-tang skeletonized design of premium AUS 8 stainless steel. For maximum corrosion resistance, the steel is first mirror polished to close the pores, and then black titanium nitride coated. The finger choils are heavily friction grooved for sure grip.

The A.B.C. Aqua comes with two sets of injection molded Zytel® scales, in black and high visibility yellow, both with an aggressive texture for grip. A tool is also included to allow you to quickly switch scales, which are held in place by corrosion resistant Torx® fasteners.

The Zytel sheath with dual attachment panels and black stainless spring steel clip allows eight carry modes and countless variations. Black finish brass Chicago screws allow adjustment of the knife compression fit into the sheath. Equally important, they are used for a multitude of attachment orientations: on diving buoyancy compensators and pocket flaps, webbing, with dive leg straps, on PFDs, or with a neck cord.

Strong. Simple. Versatile. Extremely corrosion resistant. All bases covered.



Sheath includes a Belt Panel and fasteners allowing the most secure attachment to belts and webbing.



The blunt tipped blade won't accidentally puncture air compartments, and is useful as a wedge in many underwater situations.

Specifications

HAMMOND A.B.C. AQUA

2604: Blunt Dive Blade,
Combined Razor-Sharp &
Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.75" (9.5 cm)
Thickness: 0.16" (0.40 cm)
Steel: AUS 8, 56-58 HRC
Knife: Overall length: 8.5" (21.6 cm)
Weight: 4.6 oz. (130 g)

A.B.C. SHEATH

Material: Zytel®
Overall length: 5.37" (13.6 cm)
Width: 2.50" (6.4 cm)
Weight: 3.4 oz. (96 g)



HAMMOND A.B.C. OPERATOR'S MODEL

Take Jim Hammond's A.B.C. concept, grind a powerful Tanto blade, and you have the perfect fixed blade system for emergency services and special forces.

One good idea often leads to another. As custom knifemaker Jim Hammond was designing his A.B.C. (All Bases Covered) diving and whitewater knife/sheath system, it suddenly became obvious that the system had all the qualities to make an excellent dry land fixed blade—strength, a flat profile, carry versatility, corrosion resistance, and a low reflectance black finish.

And so the pointed-tip A.B.C. Operator's Model was born, with a drop point dual grind Tanto Razor-Sharp blade, a false top edge and Triple-Point™ Serrations. It is an ideal general purpose fixed blade for hikers, climbers, pilots, parachutists, and military personnel.

Like the A.B.C. Aqua, the blade is a full-tang skeletonized design of premium AUS 8 stainless steel, which takes an excellent edge and holds it through the roughest use. For maximum corrosion resistance, the steel is first mirror polished to close the pores, and then black titanium nitride coated. The finger choils are heavily friction grooved for sure grip.

The black injection molded Zytel® scales have an aggressive texture and are held in place with corrosion resistant Torx® fasteners.

The Zytel sheath with dual attachment panels and a black plated spring steel clip allows eight carry modes and countless variations.

Black finish brass Chicago screws allow adjustment of the knife compression fit into the sheath, so you can carry the knife inverted with confidence and fine tune the draw. Equally important, they can be used for a multitude of attachment orientations: on belts, webbing, pocket flaps, with leg straps, on PFDs, or with a neck cord.

You decide how and where to carry the A.B.C. Operator's Model. When you need it, you can be sure it will be up to the task.



The A.B.C. system Belt Clip is black plated spring steel and allows vertical, inverted and horizontal carry.



Drop point dual grind Tanto blade with top false grind and Triple-Point™ serrations gives the ultimate in strength and functional utility.

Specifications

HAMMOND A.B.C. OPERATOR'S MODEL

2605: Drop Point Tanto Blade, Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.75" (9.5 cm)

Thickness: 0.16" (0.40 cm)

Steel: AUS 8, 56-58 HRC

Knife: Overall length: 8.25" (21.0 cm)

Weight: 4.0 oz. (113 g)

A.B.C. SHEATH

Material: Zytel®

Overall length: 5.37" (13.6 cm)

Width: 2.50" (6.4 cm)

Weight: 3.4 oz. (96 g)

Available in clasp as:
2605C



PERSONAL FIXED BLADES

Two handy and affordable personal carry knife/sheath systems; one by Kit Carson, one by Pat and Wes Crawford.

Custom knifemaker and Knifemakers' Guild Member Kit Carson began making his little custom F4 knife design a while back, and it has proven so popular he can't keep up with orders. CRKT translated it into a faithful production version, and even added a few wrinkles.

With an overall length of just 5.5" the F4 is still a rugged cutting tool. We added molded contoured and textured Zytel scales, plus control friction grooves top and bottom, to make this little gem comfortable and safe to use.

The full tang blade is tough high carbon stainless steel in bead blast finish, providing a durable cutting edge. Models are available with Razor-Sharp and Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edges.

We created an injection molded Zytel sheath with a 180° instantly reversible and removable pocket/gear clip, plus holes and slots, all of which allow a wide range of carry positions inside or outside of trousers, on belts, webbing, backpacks, or securely fixed to the lash tabs of personal flotation jackets.

For maximum utility, we also include a black neck chain, plus a tied black nylon lanyard fob for added effective handle length and control.

Pat and Wes Crawford of Crawford Knives in West Memphis, Arkansas, offer a number of compact fixed blades on the Falcon theme. Our production collaboration is a very affordable knife that offers a comfortable grip, a wide blade that will hold an edge, and excellent balance. That makes it a perfect toolbox and workshop utility knife, in addition to being a lightweight personal carry.

The full tang blade is high carbon stainless steel in a satin finish. Injection molded black Zytel™ scales are textured for grip.

The handle is thinnest at the balance point, resulting in a comfortable finger choil and thumb ramp that allow you to maneuver the knife with thumb and forefinger. Most important, the handle is long enough to fill the average hand.

Blade shape is a modified drop point typical of the Crawford style, available in both Razor-Sharp or Combined Razor-Sharp and Triple-Point™ Serrated edges.

The custom injection molded Zytel sheath features a snap-on J-clip, which gives secure in-trouser carry by reaching over the waistband and under the belt. Remove the J-clip and you have a handy neck knife, complete with a black chain.



On the F4 sheath, press to release the positive lock on the reversible and removable sheath pocket/gear clip.



The Fixed Falcon sheath's J-clip hooks under the belt for secure in-trouser carry. It is reversible, and snaps on or off.

Specifications

CARSON F4

F4-02: Razor-Sharp Cutting Edge

F4-12: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 2.625" (6.7 cm)

Thickness: 0.10" (0.25 cm)

Steel: 420J2, 54-56 HRC

Knife: Overall length: 5.50" (14.0 cm)

Weight: 1.3 oz. (37 g)

F4 CONVERTIBLE SHEATH:

Material: Black Zytel

Clip: 180° reversible and removable

Length: 4.00" (10.2 cm)

Width: 1.62" (4.1 cm)

Weight: 1.3 oz. (37 g)

FIXED FALCON

2232: Razor-Sharp Cutting Edge

2242: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 2.375" (6.0 cm)

Thickness: 0.10" (0.25 cm)

Steel: 420J2, 54-56 HRC

Knife: Overall length: 6.00" (15.2 cm)

Weight: 1.9 oz. (54 g)

FIXED FALCON SHEATH:

Material: Black Polycarbonate

Clip: Reversible and removable

Length: 3.75" (9.5 cm)

Width: 2.00" (5.1 cm)

Weight: 1.1 oz. (31 g)



HAWK K-AT™

Grant Hawk's K-AT knife/sheath system is a fresh, high tech rethinking of fixed blade carry, with a truly unique injection molded urethane sheath.

Knifemaker Grant Hawk thinks outside the box, as his K-AT™ (Knife-All Terrain) system clearly demonstrates. The CRKT production version is a full tang fixed blade of bead blast high carbon stainless steel with black urethane scales.

Thoughtfully designed for utility, the spear point blades are available with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges.

The stowable lanyard completes the handle or goes around the wrist. When you need it, you have added security. When you don't it stows and becomes part of the handle, providing additional grip—and there is nothing dangling to get caught on brush or limbs.

The two-part convertible black urethane sheath is another example of Grant's creative thinking. The belt attachment is designed with a 1.75" slot to go on belts or webbing. Complete, the sheath weighs only 2.2 ounces. For minimal weight carry in packs, or chain carry around the neck (chain not included), simply remove the attachment pin, and you have a compact sheath weighing only 0.8 ounces.

Urethane is tough, yet soft, offering the silent carry and draw of leather with the almost indestructible characteristics of a modern synthetic. The sheath has a molded detent system which securely grips the knife. Once the K-AT knife snaps into place, it takes a firm thumb push on the sheath to draw.

Grant has ingeniously used nylon cord and neoprene O-ring groups to secure both the knife lanyard and the sheath pin.

Here is a truly versatile fixed blade knife system that is a remarkably light-weight package. It is so different and useful we just had to put it into production. And everyone who sees it remarks that it is a lot of high quality knife for a remarkably low price.



The K-AT nylon cord lanyard system stows the lanyard on this post as an integral part of the handle.



A stainless steel pin allows the sheath to be separated from the belt attachment when desired for lightest weight.

Specifications

HAWK K-AT

- 3302: Razor-Sharp Cutting Edge
- 3312: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
- Blade: Length: 2.25" (5.7 cm)
- Thickness: 0.12" (0.30 cm)
- Steel: 420J2, 54-56 HRC
- Knife: Overall length: 6.125" (15.6 cm)
- Weight: 2.3 oz. (65 g)

K-AT CONVERTIBLE SHEATH:

- Material: Black molded urethane
- Length: 4.12" (10.5 cm)
- Width: 1.62" (4.1 cm)
- Weight with belt attachment: 2.2 oz. (62 g)
- Weight, sheath only: 0.8 oz. (24 g)



CRAWFORD/KASPER™ FOLDER

*Perhaps the world's most carefully thought-out personal carry folder.
Certainly the most feature-packed work tool we've ever built.*

Bob Kasper, writer and knife use instructor, has a very clear vision of what must go into an effective tactical work tool—and what must not. Period. Working with custom knife maker and Knifemakers' Guild member Pat Crawford to translate his ideas into a folder, the two came up with the ultimate custom folding knife. We at CRKT have slavishly translated every dimension and specification into a very affordable personal confidence builder. In addition, we've added the patented* Lake And Walker Knife Safety (LAWKS®) to provide lock security under extreme use.

Construction is an extremely heavy duty build, with the thickest stainless steel liners we have ever used. The result is an authoritative feel with perfect balance at the deep index finger choil.

The handle shape is classic Kasper profile, ample without being cumbersome. The textured black Zytel® scales are flat with no swell so the knife won't print in the pocket, and to make drawing smoother. The thumb scallop on the left scale acts as an index point for the initial grip and draw, is also a ramp leading down to the thumb stud, and helps the index finger secure a more positive grip. The thumb ramp has aggressive friction grooves to ensure thumb purchase under slippery conditions.

The blade is a stout, modified clip point of 420J2 stainless steel, double hollow ground and bead blast finished to cut reflectivity. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point™ Serrated blades are available. The thumb ramp features double thumb studs for ambidextrous use.

Construction is our industry-leading InterFrame build: 420J2 double stainless steel liners, 6061 T6 hard anodized aluminum back spacer, Torx® fasteners and Teflon® bearings for buttery smooth opening and closing.

The gray Teflon custom plated clothing/gear clip is mounted on the leading edge of the handle, resulting in a low-in-the-pocket storage.

In this rough world, there is no better friend to take along than the CRKT Crawford/Kasper™ folder.



Patented LAWKS assures your knife will absolutely remain locked under heavy cross stress.



Kasper's thumb scallop is an index point for initial grasp, leads to the thumb stud, and gives your index finger more positive grip.

Specifications

CRAWFORD/KASPER FOLDER

- 6772: Razor-Sharp Cutting Edge
6782: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.0" (7.6 cm)
Thickness: 0.12" (0.30 cm)
Steel: 420J2, 54-56 HRC

Closed: Handle length: 4.25" (10.8 cm)
Open: Overall length: 7.375" (18.7 cm)
Weight: 4.0 oz. (113 g)

- 6773: Razor-Sharp Cutting Edge
6783: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.75" (9.5 cm)
Thickness: 0.16" (0.40 cm)
Steel: 420J2, 54-56 HRC

Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 7.4 oz. (210 g)

*U.S. Patent No. 5,596,808

Available in clumpack as:
6782C



POINT GUARD™

Pat Crawford's most popular hand-made tactical work tool is now available as an affordable production knife.



Knifemakers' Guild member Pat Crawford and his son Wes are acknowledged as leaders in the design and hand crafting of tactical working folders. The Point Guard™ has been their most popular seller for several years. It incorporates what Pat feels are the best features of the many models he has designed and built over many years.

There is only one problem. Pat and Wes can't make them fast enough to meet demand, especially from the law enforcement community and the world's most elite fighting forces, such as the Navy SEALs, Army Special Forces, DEA, FBI and Secret Service.

The CRKT Point Guard is true to Pat's design in every detail, with the addition of our proven, rock-solid, overbuilt InterFrame construction with 420J2 double stainless steel liners, 6061 T6 hard anodized aluminum back spacer, Torx® fasteners, Teflon® bearings, and Zytel® scales. An integral part of the Point Guard is the patented* Lake And Walker Knife Safety (LAWKS®) to provide lock security under extreme use.

The modern Point Guard design is slim and trim, with no excess. There is just enough handle to hold the blade. Holes and slots are incorporated to minimize handle weight and located so that frame strength is not reduced.

The rear of the handle is rounded to maintain the minimal profile, which permits the knife to be held comfortably regardless of hand size. At top rear of the handle are friction grooves that create greater control in both natural and reverse grips.

The blade of 420J2 stainless steel is a drop point design for greater utility. The high hollow ground makes resharping easier. An ambidextrous thumb disk for one hand opening is used instead of a thumb stud to minimize the width of the frame. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point™ Serrated blades are available.

A removable, black Teflon-plated, custom designed clothing/gear clip is standard on the Point Guard.

This is a knife that all of us have wanted, but up to now, all of us could not own. Now, thanks to the collaboration between Crawford Knives and CRKT, the production Point Guard is within the reach of every knife user.



Patented LAWKS assures your knife will absolutely remain locked under heavy cross stress.



Ambidextrous thumb disk allows rapid opening while minimizing knife width.

Specifications

POINT GUARD

- 6752: Razor-Sharp Cutting Edge
6762: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 2.625" (6.7 cm)
Thickness: 0.10" (0.25 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 3.875" (9.8 cm)
Open: Overall length: 6.50" (16.5 cm)
Weight: 2.3 oz. (65 g)
6753: Razor-Sharp Cutting Edge
6763: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.5" (8.9 cm)
Thickness: 0.14" (0.35 cm)
Steel: 420J2, 54-56 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 4.3 oz. (122 g)
*U.S. Patent No. 5,596,808

Available in clasp as:
6762C



RYAN MODEL SEVEN

CRKT translated Steve Ryan's custom tactical folder into one of our most rugged and popular production work knives.

Leading California knifemaker Steve Ryan is an absolutely unique knife designer and maker who specializes in tactical folders. As a student of Okinawan go-jo, Ryan blends his knowledge of the martial arts with the art of knifemaking. His knives have force of principle, force of design, force of power, typically with unique blade styles and functionally skeletonized handles. He says, "If I had to make knives that look like everyone else's, I wouldn't make them at all." There is nothing "traditional" about a Ryan design. Ryan's Model Seven was inspired by the Filipino *barong*.

CRKT chose to make a production model of the Model Seven because it is a strong, powerful work knife. A deep finger choil gives exceptional grip, and the deep bellied blade provides superior cutting power. Ours is sized slightly smaller than Ryan's custom version, for easier carrying and better daily utility.

Knife build is our strong InterFrame construction, with dual 420J2 stainless steel liners, one locking, and 6061 T6 hard anodized aluminum back spacer. Torx® fasteners are used throughout. The black textured Zytel® scales are skeletonized in Ryan's trademark aggressive zig-zag pattern, for exceptional grip with less weight. This is a work tool that grips you back.

The blade, of tough 420J2 stainless steel, is ground to leave maximum metal at the blade center for strength. It is available in Razor-Sharp and Combination Triple-Point™ and Razor-Sharp edges. Deep thumb grooves aid grip and tell the hand precisely where the blade is at all times. It pivots on Teflon bearings. Special massive oversized dual thumb studs are instantly available without searching.

To provide the maximum in security, we have incorporated the patented Lake And Walker Knife Safety (LAWKS®), which effectively makes the Model Seven folder into a fixed blade when locked.

A custom removable Teflon® plated stainless steel clothing/gear clip completes the Model Seven package.

The Ryan Model Seven: A forceful design statement. And one tough, long-lasting work tool.



CRKT Ryan models feature Steve's trademark zig-zag skeletonized Zytel scales.



Details like LAWKS and dual thumb studs identify the Ryan Model Seven.

Specifications

RYAN MODEL SEVEN FOLDER

6803: Razor-Sharp Cutting Edge

6813: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.50" (8.9 cm)

Thickness: 0.12" (0.30 cm)

Steel: 420J2, 54-56 HRC

Closed: Handle length: 4.50" (11.4 cm)

Open: Overall length: 8.00" (20.3 cm)

Weight: 5.6 oz. (159 g)

*U.S. Patent No. 5,596,808



MO'SKEETER™

Here's a quality, ambidextrous lockback folder large enough for serious tasks, and priced within everyone's reach.

This is the CRKT answer to the need for a quality, affordable lockback folder that has a more usable blade than our popular Wrangler lockback. It is large enough for serious work tasks, yet lightweight and very strong. The molded one-piece Zytel® handle has been designed for sure grip, with a contoured handle design and checkered logo pattern surface. At 3.875" long, the handle is large enough for tough cutting chores.

The slim profile and light weight of only 2.0 oz. allow easy pocket carry. The quality 420J2 stainless steel blade with satin finish has a tough, durable cutting edge. Two models are available with Razor-Sharp or Combined Razor-Sharp and Triple-Point™ Serrated cutting edges.

This is a true ambidextrous knife with dual thumb studs—useful for left handers—that is handy and easy to open with one hand. For cutting jobs that require holding and assembly with one hand and opening the knife with the other, it's a snap. The Mo'Skeeter™ is also designed to be closed with one hand. In addition, the removable stainless steel clothing/gear clip can be attached to either side of the handle.

We know there are many who still prefer the lockback design for its simplicity and locking characteristics. The Mo'Skeeter adds an extra element of safety because during closing, there is a hitch at the 90° position, reminding one to keep fingers clear from the blade channel.

The Mo'Skeeter is built to CRKT's high quality standards, including an adjustable Torx® blade pivot.

We believe the Mo'Skeeter is a truly exceptional value, and we invite comparisons with other lockbacks in its class.

You can afford to buy several, and keep one in your tool box, one in the glove compartment, and one in your pocket.



The molded one-piece Zytel handle is large enough for sure grip, and features a heavily checkered CRKT logo pattern.



The stainless steel clothing/gear clip is removable, and can be attached to either side of the knife for true ambidextrous use.

Specifications

MO'SKEETER

6422	Razor-Sharp Cutting Edge
6432	Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade:	Length: 2.75" (7.0 cm)
	Thickness: 0.10" (0.25 cm)
	Steel: 420J2, 54-56 HRC
Closed:	Handle length: 3.875" (9.8 cm)
Open:	Overall length: 6.50" (16.5 cm)
Weight:	2.0 oz. (57 g)



SERENGETI HUNTER

It looks like a hefty folding skinner. Then you notice that one removable scale is a hawksbill caping knife, the other is a detail skinner. Three knives in one?

Some knives are just so unique they stop you in your tracks. When we first saw Mike Franklin's custom Serengeti folding hunter, we had to look again. What seemed like decorative stainless steel scales were really two removable skinning fixed blades with single side grinds. So you have three knives in one: a folder with a heavy skinning blade, a detail skinner, and a combination serrated caping knife—a system that will handle virtually every cleaning and skinning chore. It's no wonder it was named Most Innovative Folding Knife at the 2001 Knifemakers' Guild show. We knew we had to offer a production version.

The Serengeti Folder is the heart of the system. Its stout stainless steel open build is easily cleaned. The frame is 420J2 stainless steel in a satin finish. The lock for the main blade is a frame lock design, CNC machined. In the first frame lock application we know of, we have incorporated the patented* Lake And Walker Knife Safety (LAWKS®) into the Serengeti which converts it to a virtual fixed blade when engaged. A grey hard anodized 6061 T6 aluminum back spacer gives exceptional rigidity and strength.

The bead blast AUS 4 stainless steel blade is a 3.25" Razor-Sharp classic heavy skinning blade designed to make fast work of pulling hide. A machined thumb disk allows fast opening with either hand. Teflon® bearings at the blade pivot make the action buttery smooth.

The two smaller fixed blades are AUS 4 stainless steel, skeletonized with CNC chamfered edges and a single side grind. When locked on the knife by the unique stainless steel saddle clips, they make very secure and effective grip surfaces. The precision fit effectively seals the cutting edges to the frame.

The Caping Knife has a 1.75" hawksbill Combination Serrated blade, Razor-Sharp for 0.44" nearest the tip. It is ideal for detail caping work around the nose, lips and ears. It weighs only 1.3 ounces.

The Detail Skinner is perfect for working around the legs and head, with its 1.75" Razor-Sharp curved skinning blade, and weighs 1.3 ounces.

Not only is it unique, it's the most versatile hunting knife and the best integrated system of three knives we have ever seen. You are going to hear about this knife around the campfire.



Machined rectangular thumb disk, thumb castellations, and LAWKS knife safety, plus rigid open build highlight the folder.



Stainless steel saddle clips and the extended blade pivots keep the Caping Knife and Detail Skinner securely in place.

Specifications

6674 SERENGETI HUNTER SYSTEM FOLDER

Razor-Sharp Cutting Edge
Blade: Length: 3.25" (8.3 cm)
Thickness: 0.13" (0.35 cm)
Steel: AUS 4, 55-57 HRC
Closed: Handle length: 4.875" (12.4 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 8.3 oz. (235 g)

HAWKSBILL CAPING KNIFE

Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Cutting edge: 1.75" (4.4 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 4, 55-57 HRC
Knife: Overall length: 4.50" (11.4 cm)
Weight: 1.3 oz. (37 g)

DETAIL SKINNER

Razor-Sharp Cutting Edge
Blade: Cutting edge: 1.75" (4.4 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 4, 55-57 HRC
Knife: Overall length: 4.50" (11.4 cm)
Weight: 1.3 oz. (37 g)

KNIFE CARRY SCABBARD

Material: Molded closed cell foam
Cordura fabric
Carry: Bi-directional

*U.S. Patent No. 5,596,808



KOMMER

ALASKA CARCAJOU™ & COBUK™

Designed (and used) by Alaskan guide Russ Kommer, the perfect skinning knife and game knife for fish, fowl and caping—now with leather and polycarbonate sheaths.

In the Alaskan north, the Inuit word for wolverine is *Carcajou*, and caribou is *Cobuk*. Those seemed like the right names to Alaskan guide and custom knifemaker Russ Kommer for our new skinning and game knives. They bring a new level of sophistication to outdoor sporting fixed blades.

The **Carcajou**™ can be used with confidence in slippery skinning and cleaning action, such as cleaning fish and birds, caping, and other precision tasks. The friction grooves near the blade tip allow use of a "pencil grip" for delicate caping around ears, antlers, nose and lips. Russ Kommer finds it to be the fastest way to remove the blood groove from salmon: just make a fast slit on either side of the blood groove and use one stroke of the pommel ring to scrape it away as you would with a spoon.

The **Cobuk**™ is based on the custom version that Russ makes and uses himself in skinning the Alaskan game that his clients bag. It is perfectly sized to handle everything from a Texas Whitetail Deer to an Alaskan Moose. It has a full bellied profile, high hollow grind for maximum productivity. Blade length is about the same as your index finger, so you know intuitively where the blade tip is at all times when working inside an animal.

The little finger ring also allows you to let either knife drop and swing from your finger while you use your hands, and then with a wrist flip, bring the knife back up into your hand, so it never falls in the dirt or the creek.

Construction features include a full tang AUS 4 stainless steel blade in bright satin finish with a Razor-Sharp cutting edge, sandwiched between contoured and textured Zytel® scales attached with premium Torx® fasteners. They are almost indestructible, solvent resistant, and even removable for cleaning. Lightening holes minimize weight. To aid grip and tactile awareness, there are ample friction grooves on both knives.

Finally, for 2005 we are including two sheaths with each knife: a hand tooled leather sheath, and a custom molded rigid polycarbonate sheath with belt clip. The leather is ideal when you want a traditional, quiet carry. The polycarbonate sheath gives maximum security and is perfect in wet conditions.

We won't say they are breakthroughs on the order of GoreTex® or GPS, but we will say they are the most advanced specialized fixed blades we know of.



The little finger ring at the butt locks the knife in your hand, and keeps them handy when using your fingers.



Both the Carcajou and Cobuk will be shipped with two sheaths, the new leather sheath, and original polycarbonate sheath.

Specifications

ALASKA CARCAJOU HUNTER
 2005 Razor-Sharp Cutting Edge
 Blade: Length: 3.06" (7.8 cm)
 Thickness: 0.12" (0.30 cm)
 Steel: AUS 4, 55-57 HRC
 Knife: Overall length: 7.125" (18.1 cm)
 Weight: 2.4 oz. (68 g)

CARCAJOU LEATHER SHEATH
 Overall length: 6.75" (17.1 cm)
 Weight: 1.8 oz. (51 g)

CARCAJOU POLYCARBONATE SHEATH
 Overall length: 5.75" (14.6 cm)
 Weight: 1.8 oz. (51 g)

ALASKA COBUK SKINNER
 2006 Razor-Sharp Cutting Edge
 Blade: Cutting edge: 2.50" (6.4 cm)
 Thickness: 0.12" (0.30 cm)
 Steel: AUS 4, 55-57 HRC
 Knife: Overall length: 6.625" (16.8 cm)
 Weight: 3.0 oz. (85 g)

COBUK LEATHER SHEATH
 Overall length: 6.25" (15.9 cm)
 Weight: 1.9 oz. (54 g)

COBUK POLYCARBONATE SHEATH
 Overall length: 5.38" (13.7 cm)
 Weight: 1.8 oz. (51 g)



ALASKA PRO HUNTERS

*Designed by Alaskan guide and knifemaker Russ Kommer.
Classic knives for serious hunters, that you'll cherish and leave to your children.*

Maybe we overdid it. It started when we told Alaskan knifemaker and hunting and fishing guide Russ Kommer that we wanted a series of premium classic hunters with stacked leather handles. He came back with these three functional (and graceful) designs. They are knives that you will use for skinning, caping and field chores, then clean and display proudly—for decades to come.

Construction is the best we can achieve, and we think it is unique. We start with a full tang premium 440A stainless steel blade that will hold an edge while dressing the largest big game animals in North America without constant need for touch up. We add a stainless steel bolster, oversize rings of leather cut and dyed in Oregon, and a stainless butt cap, swedged in place by a stainless steel tube rivet. Finally, the entire handle is hand-shaped and finished to achieve the perfect contour, so each knife is an individual work of art. The high hollow ground blades, bolster and butt cap are given a high satin finish to close the metal pores, which makes cleaning easier and fights corrosion. All blades are sized so when skinning with the three-finger grip your index finger is right at the blade tip.

The full-fitted sheaths of 9 oz. shoulder leather feature a classic basketweave pattern. These are three handfinished production hunters that most custom knifemakers would be proud of. We've named them after Russ's favorite hunting ranges.

The Brooks Range. This semi-skinner has a deep belly. Ideal for field dressing, the hump at the top of the blade allows the tip to float when separating the hide from the ponch.

The Chugach Range. The perfect Alaska utility knife, with a simple tear drop handle and modified drop point. Useful for both skinning and caping chores. If we can only take one knife, this is our choice.

The Wrangell Range. A classic drop point hunting blade with a choiled "power grip" handle that gives you security, no matter how you choke up on the knife. It is ideal in wet and icy conditions.

Three Alaskan classics. And in case you can't get to Alaska on your next hunting trip, Russ says they work just as well in Montana and Tanzania.



Stacked leather handles are hand shaped and finished. All components are high satin finished stainless steel.



The high hollow ground blades are hefty at the spine for strength, thin at the edge to reduce friction and binding.

Specifications

BROOKS RANGE PRO HUNTER

2750: Semi-Skinner,
Razor-Sharp Cutting Edge
Blade: Length: 3.625" (9.2 cm)
Thickness: 0.16" (0.40 cm)
Steel: 440A, 55-57 HRC
Knife: Overall length: 8.25" (21.0 cm)
Weight: 5.1 oz. (145 g)

CHUGACH RANGE PRO HUNTER

2760: Modified Drop Point,
Razor-Sharp Cutting Edge
Blade: Length: 3.75" (9.5 cm)
Thickness: 0.16" (0.40 cm)
Steel: 440A, 55-57 HRC
Knife: Overall length: 7.875" (20.0 cm)
Weight: 5.0 oz. (142 g)

WRANGELL RANGE PRO HUNTER

2770: Classic Drop Point,
Razor-Sharp Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.16" (0.40 cm)
Steel: 440A, 55-57 HRC
Knife: Overall length: 7.75" (19.7 cm)
Weight: 5.7 oz. (162 g)

PRO HUNTER SHEATH

Material: 9 oz. Shoulder Leather
Overall length: 7.50" (19.1 cm)
Width: 2.00" (5.10 cm)
Weight: 1.8 oz. (51 g)



KOMMER SIGNATURE HUNTERS

These new Russ Kommer hunters are functional, affordable designs. Most important, they survived the Kommer field test.

After Russ Kommer makes a new knife, he takes it on the next hunting trip he guides and uses it on the heavy skinning of Alaskan moose, caribou and bear. If it works right, feels right, and holds its edge, Russ has another design in his book. If it doesn't, he takes it to his workshop and destroys it. Our new Signature Hunters started as Kommer customs and survived his field test. That's good enough for us.

Named after Alaska mountain ranges, the Signature Hunters are simple classic fixed blades, with a full tang blade of 1.4116 stainless steel, high hollow ground and mirror polished to minimize staining and corrosion and to give less resistance while skinning.

Each blade has friction grooves on the spine and its deep finger choil, giving grip and control under the slipperiest conditions.

The dark stained exotic wood scales feature Russ's unusual diagonal split, which also provides additional finger gripping edges. Scales are riveted in place with classic brass rivets. Each knife has a lanyard slot at the butt.

The **Kilbuck Signature Hunter** is a classic drop point hunter with friction grooves near the tip for maximum control. This is a favorite of ours as a Skinner and camp general purpose knife.

The **Kuskokwin Signature Skinner** is a full-bellied skinner with a gut hook. When you have big animals to dress out, this is the knife to take along.

The **Kaiyuh Signature Hunter** is designed for those who prefer an upswept clip point for skinning and camp tasks.

Each Signature Hunter comes with a fitted leather sheath. Like the finest custom sheaths, they are made from a single piece of 7 to 8 ounce leather. They are tooled and perimeter stitched with burnished edges.

As a guide, and as an Alaskan, Russ Kommer is a no-nonsense guy who designs simple, functional knives. He uses his knives on every trip he guides, and the faster he can skin and dress the game, the more hunting time his party can get in. It's that simple. That Kommer knives are also graceful and well balanced is almost incidental. That we can deliver these knives at such affordable prices is a bonus to every serious hunter.



The full tang blades have ample friction grooves on the blade spine and at the finger choils to sure grip.



The 2820 skinner features a high hollow ground blade with a gut hook able to handle the largest moose and caribou.

Specifications

KILBUCK SIGNATURE HUNTER

2810: Drop point,
Razor-Sharp Cutting Edge
Blade: Length: 3.25" (8.3 cm)
Thickness: 0.138" (0.35 cm)
Steel: 1.4116, HRC 55-57
Knife: Overall length: 7.875" (20.0 cm)
Weight: 4.2 oz. (119 g)

KUSKOKWIN SIGNATURE SKINNER

2820: Drop Point with Gut Hook,
Razor-Sharp Cutting Edge
Blade: Length: 3.25" (8.3 cm)
Thickness: 0.138" (0.35 cm)
Steel: 1.4116, HRC 55-57
Knife: Overall length: 7.625" (19.4 cm)
Weight: 4.5 oz. (128 g)

KAIYUH SIGNATURE HUNTER

2830: Clip Point,
Razor-Sharp Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.138" (0.35 cm)
Steel: 1.4116, HRC 55-57
Knife: Overall length: 7.875" (20.0 cm)
Weight: 4.2 oz. (119 g)

SIGNATURE HUNTER SHEATH

Material: Leather
Overall length: 7.25" (18.4 cm)
Width: 2.20" (5.6 cm)
Weight: 1.8 oz. (51 g)



KOMMER ALASKA BWANA™

The folding skinner Alaskan guide and knifemaker Russ Kommer designed for himself for speed, comfort and ease of carry.

Alaskan knifemaker Russ Kommer, who has also been a commercial guide since 1980, tells us that his clients call him "Bwana." A big part of his job is dressing out and skinning the game his clients harvest, such as caribou and 1,600 lb moose. At times like this, he needs a knife that is comfortable and easy to use, one that won't lose its edge, and one that is easy to clean after the job is done.

Our Alaska Bwana™ is the folding skinner Russ designed and made for himself, translated into CRKT production models. He won't embellish a knife if it doesn't improve the function, so the knife includes only the features Russ wanted for himself in a clean, purposeful design.

This is a supremely comfortable knife to grip, with a curved handle and finger scallops which make it feel like shaking hands with an old friend. There are no sharp angles or pressure points to cause fatigue.

It is also comfortable to carry, thanks to a flat profile and through-drilled lightening holes. The custom stainless steel clothing/gear clip is removable, partly because Russ prefers pocket carry, and doesn't use one.

The full-bellied skinning blade features a high, hollow grind. Blade material is tough AUS 4 stainless steel in a bright satin finish. Friction grooves at the top of the blade and near the tip increase feel and control in slippery skinning conditions.

We've incorporated the patented* Lake And Walker Knife Safety (LAWKS®), which effectively converts the knife into a fixed blade when actuated with a push of the thumb, a comforting thing to know when you are working under adverse conditions.

Our strong InterFrame build is ideal for this knife, with dual stainless steel 420J2 liners, one locking, and black textured injection molded Zytel® scales. Add a Zytel back spacer and Torx® fasteners and you have exceptional rigidity.

It is also easy to clean and maintain. The open build eliminates hidden nooks and crannies. The Teflon® bearings at the blade pivot make opening and closing smooth and fluid, and are fully adjustable for wear.

And for the hunter who appreciates value, we've priced the Alaska Bwana to be your best bang for the buck.



The Alaska Bwana features dual thumb studs for ambidextrous opening, and deep finger choils for grip.



The high hollow grind of the Alaska Bwana makes the perfect skinning blade.

Specifications

KOMMER ALASKA BWANA

6204: Razor-Sharp Cutting Edge
Blade: Length: 3.625" (9.2 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 4, 55-57 HRC
Closed: Handle length: 5.0" (12.7 cm)
Open: Overall length: 9.125" (23.2 cm)
Weight: 4.6 oz. (130 g)

IWA Nuremberg International
Knife Award—Outdoor Knives Category

*U.S. Patent No. 5,596,808



KOMMER

BEAR CLAW™

Designed in Alaska for those times you wish your knife was part of your hand, and prized by bush pilots, commercial fishermen, and independent women.

Russ Kommer is a bright young custom knifemaker in Anchorage, Alaska, where conditions are rugged, either from the climate or the work folks are doing. He thought a knife that was easy to grip and hard to lose would be a big hit, and since he made the first Bear Claw™, he hasn't been able to meet the demand. His original concept was a self-defense knife for women that would be lightweight, easy to access and control. But it seems that every parachutist, bush pilot and commercial fisherman who sees one, wants one.

As a result, Russ and CRKT have teamed up to make the production Bear Claw, a cutting machine that, thanks to the generous size finger hole, acts just like an extension of your hand. It is the perfect emergency cutting tool for anyone who needs to quickly cut rope, webbing or netting, especially if their life depends on it.

The Bear Claw is available in three blade styles: Razor-Sharp and full Triple-Point™ Serrated with pointed tip, plus Triple-Point™ Serrated with tear drop tip for fast cutting without danger of point penetration—ideal for law enforcement and emergency rescue personnel. Blades are full tang, taper ground AUS 4 stainless steel with a fine bead blast finish. Friction grooves are placed on the blade spine, choil and near the tip for maximum blade control and safety. The contoured Zytel® handle fills the hand neatly. The Bear Claw weighs in at a lightweight but stout 3.2 oz.

We've developed one of our CRKT trademark high-tech sheaths for the Bear Claw that's only 1.1 oz. of tough, durable, injection-molded Zytel. It allows efficient quick release of the knife—just thumb push against the sheath to release smoothly and quietly—or give a sharp pull.

It features molded-in threaded fittings for attachment of the new wider black stainless steel Teflon® plated pocket clip at either end, using the Torx® tool and screws provided. The sheath also has a total of seven lanyard holes and belting slots to permit a variety of carry positions, and a lanyard is provided.



Razor-Sharp or Triple-Point™ serrated styles handle any type of cutting quickly.



Positive locking system keeps knife securely in sheath.

Specifications

BEAR CLAW

2500: Razor-Sharp Cutting Edge with Pointed Tip

Blade: Length: 2.375" (6.0 cm)
Thickness: 0.13" (0.33 cm)

Steel: AUS 4, 55-57 HRC
Weight: 3.2 oz. (91 g)

Knife: Overall length: 5.75" (14.6 cm)

2510: Triple-Point™ Serrated Cutting Edge with Tear Drop Tip

Blade: Length: 2.375" (6.0 cm)
Thickness: 0.13" (0.33 cm)

Steel: AUS 4, 55-57 HRC
Weight: 3.4 oz. (96 g)

Knife: Overall length: 5.75" (14.6 cm)

2515: Triple-Point™ Serrated Cutting Edge with Pointed Tip

Blade: Length: 2.375" (6.0 cm)
Thickness: 0.13" (0.33 cm)

Steel: AUS 4, 55-57 HRC
Weight: 3.2 oz. (91 g)

Knife: Overall length: 5.75" (14.6 cm)

BEAR CLAW SHEATH

Material: Black Zytel®

Overall length: 4.25" (10.8 cm)

Width: 1.81" (4.6 cm)

Weight: 1.1 oz. (31 g)



KOMMER **BIG EDDY™ ALASKA FILLETS**

Now featuring Russ Kommer's unique hollow/taper ground blade that "floats" fillets up and off.

Russ Kommer, gifted Alaska knifemaker and hunting and fishing guide, came up with the breakthrough blade grind that puts our Big Eddy™ at the head of the class. Traditionally, fillet knives have had a symmetrical grind. After many hours of filleting 40 pound Alaska Salmon with the great skill and care required, the answer for a vastly improved fillet knife came to Russ—put a hollow grind on the top side of the blade and a flat grind on the bottom.

After making and rigorously testing a custom version and proving how well the concept worked, Russ granted CRKT the exclusive rights for the production models.

The Razor-Sharp 420J2 stainless steel blade features Russ's high hollow grind on the top of the blade, which creates an air pocket to lift and "float" fillets off, while the flat taper ground side glides smoothly across the skin. Triple-Point™ Serrations help you cut through gristle, bones and fins.

The unique "Twin-Fused" handle is a rigid, high-impact polypropylene core wrapped with a soft, comfortable checkered Kraton® grip for a firm, safe hold. Its streamlined sheath is injection molded for long wear and stylish utility.

The polypropylene lanyard adds extra convenience. Kommer's Big Eddy adds special ease and speed of filleting to the quality of the world's finest filleting knives—all at a remarkable price.



The hollow grind on the top side of the blade "floats" fillets off, the flat grind side won't dig into fish skin.



Each Big Eddy fillet knife comes with a polypropylene lanyard and injection molded Zytel sheath with belt loop.

Specifications

3008 BIG EDDY

Blade: Hollow and Taper Ground, Razor-Sharp Filleting Knife with Triple-Point™ Serrations
Length: 6.75" (17.1 cm)
Steel: 420J2, 54-56 HRC
Knife: Overall length: 12.25" (31.1 cm)
Weight: 3.3 oz. (94 g)

3008 SHEATH

Material: Zytel
Length: 10.0" (25.4 cm)
Weight: 1.75 oz. (48 g)

3010 BIG EDDY II

Blade: Hollow and Taper Ground, Razor-Sharp Filleting Knife with Triple-Point™ Serrations
Length: 9.25" (23.5 cm)
Steel: 420J2, 54-56 HRC
Knife: Overall length: 14.75" (37.5 cm)
Weight: 3.7 oz. (105 g)

3010 SHEATH

Material: Zytel
Length: 12.5" (31.8 g)
Weight: 2.1 oz. (60 g)

*Available in claspbacks as:
 3008C and 3010C*



SLIDE SHARP™

Here's a simple, economical knife sharpening system that holds your blade at the right angle to achieve a sharp edge quickly, every time.*

After many years in the knife industry, Steve McCowen of Iola, Wisconsin had seen literally hundreds of knife sharpening systems, ranging from stones to expensive electric hones. The simpler devices required a good deal of skill, the more advanced systems came with mounting hardware and pages of instructions, and the electric sharpeners could grind the edge of a favorite knife to nothing in a few seconds.

Steve came up with the idea for the Slide Sharp™ and contacted Charles Kain, a custom knifemaker in Indianapolis, Indiana. Together they developed the breakthrough, patent-pending product you see here.

The Slide Sharp uses a unique system of injection molded nylon guides to hold the knife edge at the specific angle required for optimum sharpening. A hardwood base holds a porcelain sharpening rod. Simply insert the rod in the base, slide a return spring over it, select the sharpening guide needed for your knife, and slide on the cap.

Sharpening action couldn't be easier. Just pull your blade through a sharpening guide slot pressing down lightly. The return spring pops the guide up again for the next stroke. You then repeat the same action as needed in the opposite slot, sharpening both sides of the blade equally, or as needed.

Two sharpening guides are included. One is a slight angle for putting an edge on sport, work, tactical and kitchen knives. The second has a steeper angle for heavier tools such as choppers and machetes.

The Slide Sharp system comes with two porcelain sharpening rods. You start with the coarser gray rod, and finish the edge with the fine white rod.

That's the Slide Sharp story. It's simple to use, quick and convenient. It is as easy to use as a butcher's steel, with the accuracy of the more expensive and time-consuming clamped sharpeners.

The sharpening guides maintain the edge angle and do the work for you. There's no guessing, no rounded edges, and no loss of blade shape from over-sharpening.

If you can sharpen a pencil, you can sharpen a knife. And Slide Sharp is inexpensive and portable, which means you can have one for the kitchen, one for the tool bench, one for your tackle box, even one for your favorite firearms case.

Slide Sharp. A new angle on knife sharpening.



Steve McCowen of Iola, Wisconsin, came up with the idea for the Slide Sharp after many years in the knife industry.



Custom knifemaker Charles Kain of Indianapolis, Indiana engineered the Slide Sharp system components.

Specifications

SLIDE SHARP

SS01: System with storage case

Base: Natural finish ash

Rods: MRI #229 Porcelain
0.310" (0.79 cm) x 9.45" (24.0 cm)

Guides: Nylon, 15° and 20° angles

STORAGE CASE:

Material: ABS

Length: 10.5" (26.7 cm)

Width: 4.5" (11.4 cm)

Depth: 1.5" (3.8 cm)

* Patent pending.



CRKT



MERLIN® SPORT & WORK

When seconds matter,™ Merlin®, the new folder deployment system that gives you immediate use in less than a second—locked and ready.*

A true breakthrough in folding knife deployment, Merlin® was invented by Michael Martinez of Group Design, Inc. and his father Baltazar Martinez of Albuquerque, New Mexico. This exciting product allows the operator to place a folding knife in a variety of carry positions, ready to draw. The patented rotating sheath body allows the knife to be drawn, locked and ready to employ in less than one second with a single motion.

A wedge system lets the user adjust the sheath's grip on the knife blade to achieve the optimum degree of security and ease of draw for any situation. The knife handle is held in place by wings which expand into the folder's blade channel.

The Merlin system is symmetrical and has dual blade channel wings, allowing left or right carry. A special locator disk allows customizable carry angles.

Beyond the amazingly fast rotating lock-draw action, Merlin allows the user to place almost any brand and size of folder in any desired carry position.

Our research indicates it will accommodate 80% of conventional folding knives on the market today. As a reference, that includes CRKT folders ranging from the 6401 Wrangler (2.625" blade, 1.6 oz.) to the large 6773 Crawford/Kasper Folder (3.75" blade, 7.4 oz.) and everything in between.

Merlin Sport & Work is the ideal accessory for anyone who uses a folding knife in work or outdoor activities where instant access is important.

Merlin is made of nylon components with a stainless steel clip. It can be carried clipped to pockets, trousers, belts, straps, vests, PFDs, fishing gear; in packs, briefcases or purses; and on webbing up to 2 inches in width. Weight is only 2.1 ounces.

A tribute to the unique nature of Merlin's many patented features is that the U.S. Patent Office stated in their Notice of Allowability: "All claims being allowable" This statement is very rare in modern, complex patent applications.

When seconds matter—when tackling sport and work tasks with a knife, or in an emergency, there is nothing remotely like Merlin.



Where's that knife? It's right here on your tool belt, ready for instant opening with one hand on any job.



I need it now! Grasp and open instantly with either hand, on almost any type of sport and recreation gear.

Specifications

MERLIN® SPORT & WORK

MERL1S

Height: 3.13" (8.0 cm)
Width: 2.50" (6.3 cm)
Depth: 1.25" (3.2 cm)
Weight: 2.1 oz. (60 g)
Sheath rotation, maximum: 52°

Folding knives which will work with Merlin must fit within these parameters:

Blade length: Between 2.5 inches (6.4 cm)

and 5.0 inches (12.7 cm)

Maximum blade thickness: 0.25 inches (6.3 mm)

Maximum knife weight: 8 oz. (227 g)

Maximum blade width: 1.5 inches (3.8 cm)

Blade channel width: Between 0.125 inches (3 mm) and 0.1875 inches (5 mm)

As reference, Merlin will carry folders as small as the CRKT Wrangler 6401 (2.625" blade, 1.6 oz.) and as large as the Crawford/Kasper 6773 (3.75" blade, 7.4 oz.)

Merlin is not designed for use with automatic or assisted opening knives.

*U.S. Patent No. 6,817,499 B2

Available in clasp as:
MERL1SC



COMPANY BILLBOARDS

*Quality CRKT knives make affordable promotional items.
Perfect for awards, premiums and gifts.*

Let CRKT knives be billboards to present a strong, quality image for your company. All CRKT models can be imprinted with your company name and logo to promote your product or service for years to come. A variety of durable imprint colors are available for high quality, detailed printing of your unique identity on handle, blade or sheath. Blades and metallic handles may be decorated with fine detail laser engraving.

Because CRKT knives are used in so many ways every day, you can be sure that they will not be put away in some drawer, but will be visible as a constant reminder of your company. In short, they are not trinkets, but real, quality work tools that the recipient will appreciate for years to come.

CRKT billboards are remarkably affordable. Please call or fax with company information and your imprint specifications, and we will get your customized sales promotion started.

WRANGLER

*Lightweight, super strong,
precision built lockbacks.*

This is not rocket science. This is the best little affordable pocket knife we can make. An ultra-light, fiberglass-reinforced nylon frame builds tremendous strength in this slim profile lock back. Designed to fit comfortably in your pocket, the Wrangler's taper ground, drop-point blade opens and closes with a minimum of effort.

CRKT builds the Wrangler with a special hex head fastening system that lets you tighten the blade to its proper tension throughout the knife's long life.

The 420J2 stainless steel blade with fine bead blast finish is so durable it greatly reduces chipped edges and broken tips.

A heavily checkered handle gives you a comfortable and steady grip that makes your work easier.

The comments we get about the Wrangler indicate that we've done the job right: "Really precision built." "Featherweight and well balanced." And perhaps most revealing: "This is a lot of knife for the price—and not a toy, but a quality work tool."

Specifications

6401 WRANGLER

Blade: Taper-Ground, Drop Point
Length: 2.625" (6.7 cm)
Steel: 420J2, 54-56 HRC

Handle: Closed length: 3.75" (9.5 cm); Open length: 6.25" (15.9 cm)
Weight: 1.6 oz. (45 g)



BLADE STEEL FACTS

We use specific blade steels to achieve a balance of properties based on the anticipated applications of the knife.

Steel is an alloy of iron, other metals and carbon. Stainless steel is a generic term for a family of corrosion-resistant alloy steels which contain 10.5% or more chromium. "Stainless" does not mean that these alloys will never stain or corrode, but that they "stain less" than steels which do not contain chromium. Each alloy imparts different properties to the stainless steel. The chart at the bottom of the page shows in detail what each alloy element contributes.

All CRKT blades are either stamped, fine blanked, or laser cut from one of the high carbon stainless steels below. In selecting the appropriate steel, we look at the performance requirements of the blade, the knife price range, and our manufacturing and finishing methods.

There are trade-offs. While higher levels of carbon and final hardness levels keep an edge longer, they also make it more difficult to field-sharpen a blade. Some premium alloys are low in nickel, and will stain if not kept clean and occasionally oiled after use. Consequently, we feature AUS 8 as our premium alloy, which has compared very well to ATS 34 in performance tests conducted by international knife magazines.

Consider these examples: A mechanic who gives his work knife hard daily use, in contact with all types of solvents and moisture, will benefit from the durability, stain resistance and ease of sharpening found in 420J2 or AUS 4 steel. In contrast, the buyer of a CRKT Ultima or Alaska Pro Hunter expects higher alloy steels, such as 1.4116 or AUS 8, with their excellent combination of hardness and stain resistance.

Ductility, or toughness, has its place in knives that are subjected to hard use—or even abuse—as tactical and work knives must be, and so we have selected higher toughness steels in many of these applications, as opposed to high hardness steels. Based on our experience, we believe that the knife user benefits from having the strongest and toughest blade for the application.

The blade steel and hardness range of each CRKT knife are included with its catalog specifications to make the information easier to locate.

CRKT Stainless Steel Alloy Specifications

	420J2	AUS 4	1.4116	440A	AUS 8
Carbon %	0.15	0.40 to 0.45	0.45-0.50	0.65 to 0.75	0.70 to 0.75
Chromium %	12.00 to 14.00	13.00 to 14.50	14.50 to 14.80	16.00 to 18.00	13.00 to 14.50
Manganese %	1.00	1.00	0.40	1.00	0.50
Molybdenum %	—	—	0.60	0.75	0.10 to 0.30
Nickel %	—	0.49	—	—	0.49
Phosphorous %	0.04	0.04	0.02	0.04	0.04
Silicon %	1.00	1.00	0.40 to 0.60	1.00	1.00
Vanadium %	—	—	0.10	—	0.10 to 0.25
Hardness HRC	54 to 56	55 to 57	55 to 57	55 to 57	56 to 58

Benefits of Elements in Stainless Steel Alloys

	Increases Edge Retention	Increases Hardness	Increases Hard- ability	Increases Toughness	Increases Tensile Strength	Increases Impact Strength	Increases Wear and Abrasion Resistance	Increases Corrosion Resistance
Carbon	X	X			X		X	
Chromium		X		X	X		X	X
Manganese			X		X		X	
Molybdenum		X	X	X	X		X	
Nickel		X						X
Silicon					X			
Vanadium		X			X	X		

For those who wish to compare the properties of stainless steels used by CRKT with those of other popular alloys, we have included the chart below.

Comparable Alloy Specifications

	425 M	420 HC	ATS 34
Carbon %	0.54	0.44	1.05
Chromium %	13.00 to 14.00	12.00 to 14.00	14.00
Manganese %	1.0	1.0	0.40
Molybdenum %	0.80 to 1.20	—	4.00
Nickel %	0.50	0.50	—
Phosphorous %	0.04	0.04	0.03
Silicon %	1.0	1.0	0.35
Vanadium %	—	—	—
Hardness HRC	55 to 57	55 to 57	58 to 60

FOR THOSE WHO SERVE



2005 PROFESSIONAL MODEL CATALOG

 **COLUMBIA**
RIVER KNIFE
& TOOL

NEW FOR 2005

Special knives designed for use by military, law enforcement, fire fighting and other emergency services professionals.

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CRKT knives have been the equipment choice of military and law enforcement operators worldwide, as seen on the cover of *Time* Magazine. Space, weight and quality are major issues to these professionals, and they have chosen the gear they trust to get the job done. Our industry-leading designers have years of military and tactical experience, which translates into knives designed to do specific jobs, covering the full range of professional needs.



Ultima™. A new scientifically designed tactical fixed blade that features a patent pending handle with 22 critical contact points, "ooze grooves" to channel away water, mud or oil, and a dual Tanto grind blade of premium 1.4116 stainless steel. State of the fixed blade art.

47



Merlin® Professional. When seconds matter, Michael Martinez puts tactical folders at the ready with this new patented folding knife deployment system. A wedge system securely grips most folders. Deploy to any tactical grip, locked and ready, in less than a second.

48



Merlin II® Fixed Blade. Here's the Merlin deployment system designed for rapid draw of fixed blade knives. The sheath body rotates allowing 8 custom carry positions. Replaceable sheath extensions let the unit accept most fixed blade knives with blades up to 7".

49



Desert Cruiser™ Special Forces. Military experts asked for this knife, a special desert tactical version of Jim Hammond's Desert Cruiser with a deep-bellied blade and dual flippers, forming a hilt. Non-reflective bead blast blade and Desert Tan Zytel® scales.

50



M16®-01T. Following the success of Kit Carson's production titanium M16s, we're offering this personal carry version, with a 3.125" spear point AUS 8 stainless steel blade, CNC machined titanium handles, removable stainless steel clip and the famous Carson Flipper.

52



M60®-14NKD. Downrange troops asked for the purely tactical M60-14NK in desert dress, and we hurried to oblige. The AUS 8 stainless steel blade has Desert Tan titanium nitride coating, and Desert Tan textured Zytel® scales. Advanced convertible sheath included.

59



M60®-16NK. We also received military consultant requests for a longer M60. This one has a 6.125" blade and an overall length of 11". It weighs in at a hefty 10.6 ounces, and is intended for serious Special Operations tasks. Advanced convertible sheath included.

59



M60®-16NKD. And yes, the big M60 is available with Desert Tan titanium nitride blade coating, and Desert Tan textured Zytel® scales. Build is the same as all M60s, with full tang, 0.16" thick AUS 8 stainless steel blade and advanced convertible Cordura/Zytel sheath.

59



Black Hissatsu™. Many special response teams and special ops groups insist on a black blade, so the popular Hissatsu is now offered with a black EDP blade. This is the ultimate close quarters knife for professionals, with Twin-Fused™ handle and Zytel sheath.

60



First Strike™ Military. This new military model of our First Strike 2705 features a black non-reflective EDP blade and Olive Drab cord wrap handle with black ray skin inserts. A serious tactical tool with great grip, useful pointed pommel and molded Zytel sheath.

61



ULTIMA™

After 4,000 years, a team of ergonomic specialists scientifically redesigns the tactical fixed blade for maximum grip and utility.*

Today's tactical fixed blade knives still resemble the first bronze age daggers of 4000 years ago, especially in their handle design. Michael Martinez, inventor of the Merlin® knife deployment system, didn't start out to redesign the fixed blade, but he explains, "We tested over 400 knives with the Merlin system, and I kept noticing how many knives, even expensive ones, didn't feel right, didn't have a grip that gave both control and comfort in the four fundamental tactical grips."

Michael's design firm, Group Design, Inc., reached out to a team of medical specialists for the answer, and developed new scientific criteria for handles, using the services of ergonomic experts, kinesthesiologists and a designer of surgical tools. They determined that the ideal knife handle would have 23 points of contact with the hand. Their Ultima™ achieves 22 of those contact points with its unique patent pending handle.

The injection molded black Zytel® scales feature over 70 triangular grip segments, separated by sipes, or "ooze grooves" which channel away water, mud and oil. Horizontal grooves are placed under the fingertips for optimum feel. The scientific placement and crisp edges of these segments results in the best possible contact for Conventional, Reverse Conventional, Ice Pick, and Reverse Ice Pick tactical grips.

Because tactical knives are inevitably used as pry bars, Michael's team created a butt pry tip as an extension of the blade tang, with a rounded tip that is equally useful opening a junction box or breaking a window.

The Ultima's 6.75" full tang blade is 1.4116 stainless steel with a light bead blast non-reflective finish. It features a modified Tanto shape, dual taper ground for maximum strength. It is available with Razor-Sharp and Combination Razor-Sharp and Triple-Point™ Serrated edges.

Tactical Sheath. The Ultima's custom black Cordura®/Zytel® sheath has an injection molded liner. An integral belt loop gives conventional high carry, plus a removable adjustable drop leg extender and leg straps allow low carry. Security handle straps with snaps give access and security. A utility pocket with Velcro closure will carry a variety of folding knives, multipurpose tools or sharpeners.

After 4,000 years of scientific progress, the only thing the Ultima shares with its bronze ancestors is its role in the mission.



These triangular blocks are separated by "ooze grooves" that allow water and mud to channel away from the grip.



This butt pry tip is designed for the inevitable prying and blunt impact tasks that are routinely asked of a tactical knife.

Specifications

2007:	Razor-Sharp Cutting Edge
2017:	Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade:	Length: 6.75" (17.1 cm) Thickness: 0.18" (0.45 cm) Steel: 1.4116, 55-57 HRC
Knife:	Overall length: 11.625" (29.5 cm)
Weight:	9.4 oz. (266 g)
SHEATH:	Material: Cordura/Zytel Overall length: 13.0" (33.0 cm) Width: 2.875" (5.1 cm) Weight: 5.7 oz. (177 g)

*Patent pending.



MERLIN® PROFESSIONAL

When seconds matter™, this new folder deployment system lets you draw to any tactical grip in less than a second—locked and ready.*

This true breakthrough in tactical folding knife deployment was invented by Michael Martinez of Group Design, Inc. in Albuquerque, New Mexico. Merlin® Professional allows the operator to place a folding knife in a variety of carry positions, ready to draw. The patented rotating sheath body allows the knife to be drawn, locked and ready to employ in less than one second with a single, fluid motion.

A wedge system lets the user adjust the sheath's grip on the knife blade to achieve the optimum degree of security and ease of draw for any situation. The knife handle is held in place by wings which expand into the folder's blade channel. The Merlin system is symmetrical and has dual blade channel wings, allowing left or right carry.

A special locator disk on the Merlin Professional allows eight customizable carry angles, so that draws can result in any of the four basic grips: conventional grip, reverse conventional, ice pick, or reverse ice pick grip.

Beyond the amazingly fast rotating lock-draw action, Merlin allows the user to place almost any brand and size of folder in any desired carry position. Our research indicates it will accommodate 80% of conventional folding knives on the market today. As a reference, that includes CRKT folders ranging from the 6401 Wrangler (2.625" blade, 1.6 oz.) to the large 6773 Crawford/Kasper Folder (3.75" blade, 7.4 oz.) and everything in between.

Merlin Professional is intended for use by undercover and uniformed police, SRT and SWAT units, military and Special Forces personnel, firefighters and emergency services professionals. It comes with a 52-page full color training manual which covers all details of use, care and custom adjustment.

Merlin is made of nylon components with a stainless steel clip. It can be carried clipped to pockets, trousers, belts, holster straps, vests, PFDs, in packs, briefcases or purses; and on webbing up to 2 inches in width. Weight is only 2.1 ounces.

A tribute to the unique nature of Merlin's many patented features is that the U.S. Patent Office stated in their Notice of Allowability: "All claims being allowable . . ." This statement is very rare in modern, complex patent applications.

When seconds matter in law enforcement and military tactical situations, there is nothing remotely like Merlin.



This patent pending system allows 8 custom carry angles. Neoprene O-rings maintain tension on the rotating sheath.



Merlin grip can be adjusted via a patented system of four pointed cone head set screws, or it can be attached with the locking screw provided.

Specifications

MERLIN PROFESSIONAL

MERL1PC

Height: 3.13" (8.0 cm)
Width: 2.50" (6.3 cm)
Depth: 1.25" (3.2 cm)
Weight: 2.1 oz. (60 g)
Sheath rotation, maximum: 52°

Folding knives which will work with Merlin must fit within these parameters:

Blade length: Between 2.5 inches (6.4 cm) and 5.0 inches (12.7 cm)

Maximum blade thickness: 0.25 inches (6.3 mm)

Maximum knife weight: 8 oz. (227 g)

Maximum blade width: 1.5 inches (3.8 cm)

Blade channel width: Between 0.125 inches (3 mm) and 0.1875 inches (5 mm)

As reference, Merlin will carry folders as small as the CRKT Wrangler 6401 (2.625" blade, 1.6 oz.) and as large as the Crawford/Kasper 6773 (3.75" blade, 7.4 oz.)

Merlin is not designed for use with automatic or assisted opening knives.

*U.S. Patent No. 6,817,499 B2

Available in clasp as:
MERL1PC



MERLIN II® FIXED BLADE

When seconds matter™ with tactical fixed blades, Merlin II® gives faster draws and more carry positions than conventional sheaths.

When Michael Martinez and his associates at 360 Degrees, Inc. began introducing the Merlin® Professional folding knife deployment system, they soon discovered two things: First, that many military and special response teams use large fixed blade knives for their power and simplicity, and second, that there is a demand for an improved fixed blade sheath which gives faster draws and more carry positions.

The drawback of most fixed blade sheaths is that the knife must be fully drawn parallel to the sheath, usually vertically, which slows deployment.

Armed with this information, Michael and his team applied the patented Merlin sheath rotation technology, and rethought the entire concept of a tactical sheath. The result is the Merlin II®, a sheath with a rigid body that can be expanded with optional blade caps to accept blades up to 8.4" (21.3 cm) long.

They developed a unique retention system inside the sheath body, in which the knife blade is pressed against dual rails by a curved spring. As a second line of retention security, adjustable thumb breaks are included which can secure handles of virtually any fixed blade knife made.

A stainless steel clip can attach the Merlin II to belts, trousers, webbing, or tactical gear. Four cone head screws allow the grip to range from firm to very aggressive. If more security is needed, a screw is provided to attach the clip permanently to a belt or webbing.

The patented Merlin rotation system allows eight carry rotations, making it easy to place the knife at any angle desired. For example, the Merlin II can be carried at a 45° angle on chest gear, or horizontally in the small of the back, as well as conventional vertical carry positions at any point on the body.

When the operator draws the fixed blade, the Merlin II sheath body rotates in the direction of the draw up to 45°. Dual heavy duty O-rings inside the Merlin allow the draw action, and then snap it back into position.

Structural sheath components are injection molded nylon, and are sturdy enough to withstand the most abusive tactical use. Finish is non-reflective black.

If you carry a tactical fixed blade, you deserve the speed and carry advantages provided to the operator by Merlin II.



These thumb breaks provide a second line of retention security for tactical and special response teams.



Optional interchangeable blade caps of various lengths are available to accommodate blades from 4.6" to 8.4" in length.

Specifications

MERLIN II FIXED BLADE
with standard blade cap included

MERL2:
Weight: 5.56" (14.1 cm)
Width: 1.94" (4.9 cm)
Depth: 1.50" (3.8 cm)
Weight: 3.2 oz (90 g)
Blade cap: Takes 4.8" (12.2 cm) blade

OPTIONAL BLADE CAPS

MERL254: Takes 5.4" (13.7 cm) blade
MERL264: Takes 6.4" (16.3 cm) blade
MERL274: Takes 7.4" (18.8 cm) blade
MERL284: Takes 8.4" (21.3 cm) blade

Fixed blade knives which will work with Merlin II must fit within these parameters:

Blade thickness: 0.22" (0.55 cm) max.
Blade width: 1.65" (4.2 cm) max.
0.72" (1.8 cm) min.

Sheath rotation, maximum: 45°

*U.S. Patent No. 6,817,499 B2



DESERT CRUISER™

*Jim Hammond's Special Ops Cruisers—
Special knives for special forces,™ now available in a dual flipper model.*

Jim Hammond is highly regarded in Special Ops circles worldwide for both his tactical fixed blades and folding knives. His Desert Cruisers™ were created to blend like a chameleon into the desert realm, the desert tans of its corrosion resistant titanium nitride coated blade and contoured Zytel® scales disappear as part of the subtle tones of combat camouflage.

The Cruiser's design is pure combat common sense. In translating Jim's custom Cruiser into production, we used our extremely strong InterFrame build with 420J2 stainless liners, one locking. The Desert Tan injection molded textured Zytel® scales are radiused and contoured to perfectly fit the hand. Their boldly textured surface provides grip security. The deep finger choil, serrated thumb ramp on the blade, and rounded parrot's beak pommel, capture the hand for maximum control in multiple grip positions, forward or reverse.

To simplify the clean open build, a unique blade stop channel is CNC machined within the blade. This in turn, allows a friction grooved, tapered blade extension "flippers" to rocket the blade open with either hand. It also provides added thumb security when holding the knife edge up. *Tactical Knives* calls it "the sweetest flipper in the business."

New this year is the **Desert Cruiser Special Forces** model, which features two flippers, resulting in a true hilt and giving extra thumb purchase.

Both use premium AUS 8 stainless steel for the clip-point blade. It has a high hollow grind that curves upward near the tip and a long false top edge, making it an exceptionally versatile tactical knife. The blade edge is Combination Razor-Sharp and Triple-Point™ Serrated. Dual thumb studs and Teflon® blade bearings allow smooth one hand opening and closing.

We've also incorporated the patented* Lake And Walker Knife Safety (LAWKS™) into the Desert Cruiser, which makes the folder a virtual fixed blade when engaged.

Jim also designed a special paddle style clothing/gear clip system, which can be attached in four positions: tip up, tip down, left or right on belts or webbing. Two stainless steel Teflon® plated clips, hardware and Torx® tool are included.

Jim Hammond's Desert Cruiser is one of the most advanced designs of its type. Designed to do its job and complete any mission. The knife of choice when the only easy day was yesterday.



The super strong InterFrame open build with 420J2 stainless steel liners and spacers and contoured Zytel scales.



The four position paddle clothing/gear clip gives the option to carry tip up, tip down, left or right, on belts or webbing. (Caution: Not designed for tip-up in-pocket carry.)

Specifications

DESERT CRUISER

7914D: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.75" (9.5 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.25" (13.3 cm)
Open: Overall length: 9.00" (22.9 cm)
Weight: 6.2 oz. (176 g)

DESERT CRUISER SPECIAL FORCES

7914DSF: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.75" (9.5 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.25" (13.3 cm)
Open: Overall length: 8.875" (22.5 cm)
Weight: 6.3 oz. (179 g)

*U.S. Patent No. 5,596,808

Available in clasp packs as:
7914DC and 7914DSFC



CARSON DESERT TACTICAL FOLDERS

Designed especially for coalition forces, these Desert Tactical Folders are in wide use by military personnel.

The service men and women of the coalition forces in the Middle East and Afghanistan require cutting tools that can stand up to the harsh demands of the desert. Our Carson Desert Tactical Folders have been developed specifically to blend into the desert environment.

Our two special M16 Zytel® models feature our super rigid InterFrame build with 420J2 stainless steel liners, threaded stainless steel back spacers, and Desert Camo pattern Zytel scales. Blades are non-reflective bead blast finished AUS 4 stainless steel. They blend and almost disappear in the desert.

M16®-13ZM Military. This model features a 3.50" (8.9 cm) spear point blade and weighs only 3.5 oz. (99 g). It is ideal when weight and bulk must be kept to a minimum, and is usable in a variety of carry positions. It comes with a removable Teflon® plated clothing/gear clip.

M16®-14ZSF Special Forces. Our tactical SF models feature two Carson Flippers, resulting in a true hilt when the blade is opened. Our Big Dog Zytel version has a 3.875" (9.8 cm) blade and full size handle with a pommel which is exceptionally powerful in tactical situations. Weight is a hefty 6.3 oz. (179 g).

M16®-14D Desert Big Dog. This is an aluminum frame M16 with all the features shown on page 20, but in desert camo. The contoured handles of textured, 6061 T6 aluminum are hard anodized Desert Tan. The 3.875" (9.8 cm) AUS 8 stainless steel blade, chosen for edge retention and durability, receives a highly corrosion resistant Desert Tan non-reflective titanium nitride coating.

Each M16-14SF and M16-14D comes with two stainless steel Teflon-plated clothing/gear clips, extra screws and a Torx® tool, allowing four position carry on belts or webbing—tip up, tip down, left or right. Please note: These knives are not designed for tip-up in-pocket carry.

All models feature the patented* Lake And Walker Knife Safety (LAWKS®), which effectively turns the folders into fixed blades when actuated.

One-hand opening and closing is quick and smooth, the result of precision tolerances and Teflon® bearings at the blade pivot. The dual ambidextrous thumb studs with checkered surfaces provide instant access in any circumstance.

All blades have Combined Razor-Sharp and Triple-Point™ Serrated edges.



M16-13ZM and 14ZSF feature special Desert Camo pattern Zytel® scales on a stainless steel InterFrame.



The M16-14ZSF and M16-14D feature two clips, hardware and a tool to allow four position carry—tip up, tip down, left or right, on belts or webbing. (Caution: Not designed for tip-up in-pocket carry.)

Available in claspbacks as:
M16-13ZMC, M16-14ZSFC,
M16-14DC.

Specifications

M16-13ZM:

Build: InterFrame with Zytel® Scales
Color: Desert Tan with Bead Blast Blade
Blade: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 4 55-57 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 3.5 oz. (99 g)

M16-14ZSF:

Build: InterFrame with Zytel Scales
Color: Desert Tan with Bead Blast Blade
Blade: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 4, 55-57 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 6.3 oz. (179 g)

M16-14D:

Build: 6061 T6 Aluminum Frame
Color: Desert Tan Handle and Blade
Blade: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.3 oz. (150 g)

*U.S. Patent No. 5,596,808



CARSON M16-TITANIUM

Now, Kit Carson's knife that started the M16 revolution is available in three sizes, including a new Every Day Carry.

Kit Carson, designer of the M16® Series, became famous for his custom titanium frame M16s. True to Kit's custom design in all details, the production M16T models have been taken a step further with the addition of the patented* Lake And Walker Knife Safety (LAWKS®), which converts them into virtual fixed blades when engaged.

The handles, which form the open-build frame, are CNC machined from 6AL4V titanium. The result is a better strength-to-weight ratio than steel or aluminum, and an almost indestructible frame. The titanium frame is minimally ceramic bead blast finished to enhance grip. The single 420J2 stainless steel locking liner with friction grooves provides positive locking.

Blades are AUS 8 stainless steel, chosen for edge retention and durability, in non-reflective fine bead blast finish, with Combined Razor-Sharp and Triple-Point™ Serrated edges on the two larger sizes. This steel can handle the most rugged cutting tasks and still be field sharpened.

Of course, the T models feature the signature "Carson Flipper" extension to the blade, which aids opening and acts as an additional blade guard.

Our new **M16-01T** is similar to our Every Day Carry M16 spear point models, but in a titanium build. It is just that much smaller, lighter and slimmer, making it easier to carry.

The slim profile **M16-13T** has a spear point blade, a very popular slender shape that is ideal for a variety of carry positions.

The "Big Dog" **M16-14T** is a hefty, full-size working knife with a dual grind modified Tanto-style blade.

One-hand opening and closing is quick and smooth, the result of Teflon® bearings at the blade pivot. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance. Both models feature a removable Teflon plated stainless steel clothing/gear clip.

Faithful replicas. Premium quality. Precise. Smooth. Amazing value for those who want the ultimate M16. Kit Carson still marvels at how well our production titaniums compare to his customs.



It's a work of precision machining art in titanium that produces an almost indestructible frame.



We've added LAWKS to the production M16Ts, converting them into virtual fixed blades when actuated.

Specifications

M16-01T: Razor-Sharp Cutting Edge
Blade: Length: 3.125" (7.9 cm)
Thickness: 0.08" (0.20 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.00" (10.2 cm)
Open: Overall length: 7.125" (18.1 cm)
Weight: 2.4 oz. (68 g)

M16-13T: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 3.4 oz. (96 g)

M16-14T: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade: Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.7 oz. (162 g)

*U.S. Patent No. 5,596,808

Available in claspsets as:
M16-13TC and M16-14TC



CARSON M16®-SPECIAL FORCES

Special knives from CRKT for professional use. Designed with military special forces in mind, the M16-SFs are "folding fixed blades" with a true hilt.

These knives share a unique design offering a combination of M16 Aluminum Series features requested by a military procurement specialist. The dual grind Tanto-style combination edge blades were specified because they offer maximum strength. The M16 open build allows two Carson Flippers to be incorporated, resulting in a true hilt—very rare in folding knives. Blade, frame and hardware are all non-reflective black.

The SFs also feature the patented* Lake And Walker Knife Safety (LAWKS®), which effectively turns the folders into fixed blades when actuated.

The result is a design that gets blasé knife enthusiasts suddenly excited. When open, with LAWKS actuated, it offers the strength, rigidity and safety of a hilted fixed blade. Release the LAWKS lever, release the locking liner, and it folds to an easily carried length. You have the advantages of a fixed blade without the disadvantage of a costly sheath carry system. Two sizes are available.

M16-13SF Slim Profile. This model features a 3.50" (8.9 cm) blade and weighs only 3.5 oz. (99 g). It is ideal when weight and bulk must be kept to a minimum.

M16-14SF Big Dog. This is our hefty utility version, with a 3.875" (9.8 cm) blade and full size handle with butt pommel which is exceptionally useful in tactical situations. Weight is kept to 5.4 oz. (153 g).

The CRKT production aluminum frame SFs are based on Kit Carson's custom M16 design. They feature contoured handles of textured, black, hard anodized 6061 T6 aluminum, with a perimeter radius for a comfortable grip with or without gloves. Stainless steel locking liners with friction grooves, for positive locking. AUS 8 stainless steel blades, chosen for edge retention and durability, with non-reflective black titanium nitride coating for maximum corrosion resistance. Combined Razor-Sharp and Triple-Point™ Serrated edges for rugged cutting tasks.

One-hand opening and closing is quick and smooth, the result of precision tolerances and Teflon® bearings. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance. Each knife comes with two stainless steel black Teflon-plated clothing/gear clips, extra screws and a Torx® tool, allowing four position carry on belts or webbing—tip up, tip down, left or right.



Add two Carson Flippers and you have the security of a true hilt in a folding knife, a true innovation.



Two clips, hardware and a Torx tool allow four position carry—tip up, tip down, left or right, on belts or webbing. (Caution: Not designed for tip-up in-pocket carry.)

Available in clompacs as:
M16-13SFC and M16-14SFC

Specifications

M16-13SF:

Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 3.5 oz. (99 g)

M16-14SF:

Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
Blade Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.4 oz. (153 g)

*U.S. Patent No. 5,596,808



CARSON M16 MIL

Designed for the military by Kit Carson, U.S. Army Sergeant Major (Ret.) with a full understanding of the functions of a tactical folder.

Those with a military background know what it means to earn the rank of Sergeant Major. After Kit Carson retired from the U.S. Army at that rank, he became a custom knifemaker, and began making his custom M16s[®] for his former colleagues.

His M16M models are identical in construction to the popular CRKT aluminum M16, offering the same sure-grip contoured handles of 6061 T6 aluminum, hard anodized in Olive Drab. The stainless steel locking liners with friction grooves are also black Teflon[®] plated.

The blades are imprinted with Gary Paul Johnston's 1* (one-ass-to-risk) reminder logo. All three models feature AUS 8 stainless steel blades with Combined Razor-Sharp and Triple-Point[™] Serrated edges, chosen for edge retention and durability. Black titanium nitride coating gives superior corrosion resistance. All models feature the Carson Flipper extension to the blade, which aids opening and acts as an additional blade guard.

The M16-14M Big Dogs are hefty, full-size working knives with an extra strong dual grind Tanto blade.

The M16-13M features a spear point blade with a false top edge. It is a slim profile design that is ideal for a variety of carry positions.

The M16-12M is a little bulldog, packing a lot of power in a compact package. The dual grind Tanto blade offers maximum strength.

One-hand opening and closing is quick and smooth, the result of Teflon[®] bearings at the blade pivot. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance.

We have also incorporated the patented[®] Lake And Walker Knife Safety (LAWKS[®]), which makes the folders virtual fixed blades when actuated.

Every model features a removable black Teflon plated stainless steel clothing/gear clip.

In 2004, Germany's *Messer Magazine* conducted an exhaustive comparison test of six leading tactical folders. On the basis of blade and pivot strength, retention of cutting edge, action, and value, *Messer's* editors declared, "The Columbia River M16 took the award... The quality control of this knife was flawless."

If you serve in the military, be careful out there! Carry one of the 1* model M16s. Designed for those who serve.



The trademark Carson Flipper speeds opening and acts as a blade guard. The thumb studs are also the blade stop.



The dual grind Tanto style blade found on the M16-12 and M16-14 gives maximum strength at the blade tip.

Specifications

M16-12M:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.0" (7.6 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 8, 58-58 HRC
Closed: Handle length: 4.25" (10.8 cm)
Open: Overall length: 7.375" (18.7 cm)
Weight: 3.3 oz. (94 g)

M16-13M:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 58-58 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 3.2oz. (91 g)

M16-14M:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 58-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.4 oz. (153 g)

*U.S. Patent No. 5,596,808

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CRKT M16 SRT

For Special Response Teams: the M16 with black blade and LE Blue handles for those who demand the finest in their equipment.

In police work, your knife is an important second line of defense. These three M16s in black and blue dress are designed for performance and professional appearance with Special Response Teams in mind. They offer all the features of Kit Carson's very popular aluminum handled M16 series. These M16 SRT models are identical in construction to the popular CRKT aluminum M16, offering the same sure-grip contoured handles of 6061 T6 aluminum, hard anodized in Law Enforcement Blue. The stainless steel locking liners with friction grooves are also black Teflon[®] plated, and give positive locking with limited access, for superior safety.

The blades are imprinted with Gary Paul Johnston's 1* (one-ass-to-risk) reminder logo. All three models feature AUS 8 stainless steel blades, chosen for edge retention and durability. Black titanium nitride coating gives exceptional corrosion resistance. Combined Razor-Sharp and Triple-Point[™] Serrated edges for rugged cutting tasks that break down standard cutting edges.

The SRT models also feature the Carson Flipper extension to the blade, which aids opening and acts as an additional blade guard.

The **M16-14LE** Big Dogs are hefty, full-size working knives with an extra strong dual grind Tanto blade.

The **M16-13LE** features a spear point blade with a false top edge. It is a slim profile design that is ideal for a variety of carry positions.

The **M16-12LE** is a little bulldog, packing a lot of power in a compact package. The dual grind Tanto blade offers maximum strength.

One-hand opening and closing is quick and smooth, the result of Teflon[®] bearings at the blade pivot. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance.

We have also incorporated the patented[®] Lake And Walker Knife Safety (LAWKS[®]), which makes the folders virtual fixed blades when actuated.

Every model features a removable black Teflon plated stainless steel clothing/gear clip.



All models feature the Carson Flipper, LAWKS knife safety, and removable stainless steel clothing/gear clip.



The M16-13LE with spear point blade is a popular slim profile design which allows a variety of carry positions.

Specifications

M16-12LE:
Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.0" (7.6 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.25" (10.8 cm)
Open: Overall length: 7.375" (18.7 cm)
Weight: 3.3 oz. (94 g)

M16-13LE:
Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 3.2 oz. (91 g)

M16-14LE:
Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.4 oz. (153 g)

*U.S. Patent No. 5,596,808



CARSON M16[®] FD

Designed for fire fighters, with aggressive and insulating G10 scales and the Carson Flipper that speeds opening when wearing gloves.

The M16[®] FD models are designed to meet the special requirements of those in fire fighting. Handles are CNC machined Fire Engine Red G10, which is light, strong and insulates against heat conductivity. In addition, the G10 handles have a very aggressive texture for better grip in wet conditions.

1* designs feature AUS 8 stainless steel blades, chosen for edge retention and durability. Black titanium nitride coating provides extreme corrosion resistance. Blade edges are Combined Razor-Sharp and Triple-Point[™] Serrated to handle rugged cutting tasks that break down standard cutting edges.

All models feature the "Carson Flipper" extension to the blade, which aids opening, especially when wearing gloves, and acts as an additional blade guard.

The M16-14 FD Big Dogs are hefty, full-size working knives, with an extra strong dual grind Tanto blade.

The M16-13 FD features a spear point blade with a false top edge. It is a slim profile design that is ideal for a variety of carry positions.

The M16-12 FD is a little bulldog, packing a lot of power in a compact package. The dual grind Tanto blade offers maximum strength.

One-hand opening and closing is velvet smooth, the result of Teflon[®] bearings at the blade pivot. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance.

We have also incorporated the patented[®] Lake And Walker Knife Safety (LAWKS[®]), which makes the folders virtual fixed blades when actuated.

Every model features a removable black Teflon plated stainless steel clothing/gear clip.



FD models feature CNC machined G10 handles with low heat conductivity and aggressive checked surface.



The Carson Flipper makes an effective blade guard, and speeds opening, especially when wearing gloves.

Specifications

M16-12FD:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.0" (7.6 cm)
Thickness: 0.12" (0.30 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.25" (10.8 cm)
Open: Overall length: 7.375" (18.7 cm)
Weight: 3.0 oz. (85 g)

M16-13FD:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.50" (8.9 cm)
Thickness: 0.10" (0.25 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.75" (12.1 cm)
Open: Overall length: 8.25" (21.0 cm)
Weight: 2.9 oz. (82 g)

M16-14FD:

Combined Razor-Sharp & Triple-Point[™] Serrated Cutting Edge
Blade: Length: 3.875" (9.8 cm)
Thickness: 0.14" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 5.375" (13.7 cm)
Open: Overall length: 9.25" (23.5 cm)
Weight: 5.0 oz. (142 g)

*U.S. Patent No. 5,596,808



LIGHTFOOT M1®

Greg Lightfoot's new tactical work knife is the result of his personal search for the ultimate in strength, utility and secure grip.

We work with custom knifemakers like Greg Lightfoot, because frankly, they are never satisfied. They are always looking for perfection, to take their next design further. Greg has achieved a new level of performance in the production version of his M1® design, with a unique blade grind, asymmetrical contoured frame, deeply textured scales and a "Mako Flipper" blade guard, all aimed at improving grip and cutting power.

Greg explains the blade: "It is a refined Tanto shape with a custom-style hollow grind, slight belly and recurve and a hint of a drop point. I call it a 'Millennium Tanto'. The false edge on the spine improves penetration while maintaining strength." The blade is premium AUS 8 stainless steel with black titanium nitride non-reflective coating for superior corrosion resistance, with Razor-Sharp or Combination Razor-Sharp and Triple-Point™ Serrated edges.

To aid grip, there are aggressive friction grooves on the thumb ramp and the Mako Flipper, which is a sleek blade guard when open. The flipper, plus dual checkered thumb studs, allow fast opening with either hand.

We used a heavy duty open version of our InterFrame build, with dual black-420J2 stainless steel liners, one locking, and custom injection molded contoured black Zytel scales textured with a special "operator's grip", hexagonal pattern. The entire handle "package" is designed for maximum comfort and grip.

The M1 is assembled with black stainless steel spacers and Torx® fasteners, and Teflon® bearings are at the blade pivot, standard on CRKT locking liner folders.

The unusual "paddle clip" design is heavy and wide to allow carry on straps, belting and gear as well as in the pocket. The four-position black stainless steel clip is removable, and gives the option of tip-up or tip-down carry, left or right.

The patented* Lake And Walker Knife Safety (LAWKS™), makes the M1 folder a virtual fixed blade when actuated.

At first glimpse, the M1 is a striking and unfamiliar shape. But, as Lightfoot says, "Grab it and it makes a fit. You instinctively know exactly where it is in your hand. And I believe that is a critical aspect in any successful knife design."



The unique blade shape of the M1 combines a Tanto profile with a hollow grind, recurve, and top false edge.



The custom stainless steel four position "paddle" clip allows carry tip up, tip down, left or right, on belts or webbing. (Caution: Not designed for tip-up in-pocket carry.)

Available in claspings as:
M1-13K

Specifications

LIGHTFOOT M1 FOLDER

M1-03K: Razor-Sharp Cutting Edge
M1-13K: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 3.125" (7.9 cm)
Thickness: 0.13" (0.35 cm)
Steel: AUS 8, 56-58 HRC
Closed: Handle length: 4.5" (11.4 cm)
Open: Overall length: 7.625" (19.4 cm)
Weight: 5.8 oz. (164 g)

*U.S. Patent No. 5,596,808



TACTICAL FOLDERS

Professional's choice: Here are two of our most popular black finish tactical folders. You match the design to your task.

Selection of a tactical folder is a matter of personal preference among professionals, so we offer these options. They are similar in performance, but give the operator a choice of blade length, weight, handle thickness, and grip features.

Both have 420J2 stainless steel blades with Razor-Sharp and Triple-Point™ Serrated blades, plus the patented Lake And Walker Knife Safety (LAWKS®), which makes the folders virtual fixed blades when actuated.

Both folders use our heavy duty InterFrame build, with 420J2 stainless steel liners, one locking, black Zytel® scales, and 6061 T6 hard anodized aluminum back spacers.

The **Crawford/Kasper™ Black** model is based on our very popular Pat Crawford/Bob Kasper folder described on page 30. The 6783K receives all-black treatment, with black EDP blade plating, black liners and hardware, and black Teflon plating on the clip. Bob Kasper developed the Crawford/Kasper to be very flat so it does not print the pocket. The clip is mounted near the edge for minimal knife exposure when clipped inside the pocket or trousers. Each design feature has a clear purpose in Kasper's tactical training sessions.

The **Ryan Model Seven Black** is based on the civilian Model Seven detailed on page 32. This popular folder has been widely acclaimed for its handle design with dual finger choils, ergonomic curve and palm swell, textured Zytel® zig-zag scales and ample friction grooves at the top and bottom of the blade—a knife that grips you back. The dual oversize thumb studs make the knife ambidextrous and aids opening when wearing gloves. The 6813K also features 420J2 blade steel with black EDP blade plating, black liners and hardware, and black Teflon plating on the clip.

So it comes down to a matter of preference and budget. Both knives are excellent values, designed to withstand the worst treatment in harsh environments under daily professional use.



The Crawford/Kasper model features aggressive thumb grooves, high clip mounting and LAWKS safety.



The Ryan Model Seven Black has Steve Ryan's signature touches, including zig-zag scales, and grip castellations.

Specifications

CRAWFORD/KASPER BLACK

6783K: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
 Blade: Length: 3.75" (9.5 cm)
 Thickness: 0.16" (0.40 cm)
 Steel: 420J2, 54-56 HRC
 Closed: Handle length: 5.375" (13.7 cm)
 Open: Overall length: 9.25" (23.5 cm)
 Weight: 7.4 oz. (210 g)

RYAN MODEL SEVEN BLACK

6813K: Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge
 Blade: Length: 3.50" (8.9 cm)
 Thickness: 0.12" (0.30 cm)
 Steel: 420J2, 54-56 HRC
 Closed: Handle length: 4.50" (11.4 cm)
 Open: Overall length: 8.00" (20.3 cm)
 Weight: 5.6 oz. (159 g)

*U.S. Patent No. 5,596,808

Available in claspings as:
 6783KC and 6813KC



M60 SOTFB™

Five Special Operations Tactical Fixed Blade knife/sheath combinations with the most advanced professional carry system in service.

Designed by our military consultants, these extreme duty Special Operations Tactical Fixed Blades (SOTFB™) are built to withstand the hardest possible duty in combat. The knives themselves are built like rocks, by far the heaviest full tang fixed blades CRKT has ever offered.

All M60s have AUS 8 stainless steel blades with a titanium nitride coatings for superior corrosion resistance. Their injection molded black Zytel® scales have an aggressive operator's pattern. A double guard hilt, with thumb friction grooves and pronounced butt pommel give maximum security and grip.

M60-14PK Spear Point. This 4.375" blade version of the M60 offers versatility for a variety of cutting tasks, with a curved bottom grind and dull top grind, also with Combination Razor-Sharp and Triple-Point™ Serrated edges.

M60-14NK Tanto. This model is purely tactical, with a recurved dual grind 4.375" Tanto blade with Combination Razor-Sharp and Triple-Point™ Serrated edges.

M60-14NK Desert. Our shorter Tanto in desert dress, with Desert Tan Zytel scales and Desert Tan titanium nitride blade coating

M60-16NK Tanto. Our military consultants asked for the M60 with a 6.125" blade. Our new models weigh a hefty 10.6 ounces.

M60-16NK Desert. We also offer that larger M60 in desert dress, with Desert Tan Zytel scales and Desert Tan titanium nitride blade coating.

Tactical Sheath. We designed the most versatile tactical sheath possible based on the needs of special forces teams. The black Cordura®/Zytel® sheath has an injection molded Zytel liner which prevents blade penetration and helps secure the knife. It has an integral belt loop for conventional high carry. There is also a removable adjustable drop leg extender and two adjustable removable leg straps, which allow low carry. There are two security handle straps with snaps, one removable, to give just the right combination of access and security, depending on the mission's terrain and underbrush. All hardware and grommets are black. High and low grommets allow attachment of the sheath with paracords if preferred. Finally, a utility pocket with Velcro closure, adjustable for length, will carry a variety of folding knives, multipurpose tools or sharpeners.

We don't know of any tactical knife/sheath system better designed to meet the needs of today's modern military.



M60 handles are designed for maximum grip, with aggressively grooved hilt, and textured Operator's pattern.



The injection molded Zytel sheath liner locks the knife in place and provides extra security with minimal weight.

Specifications

M60-14PK: Black, Drop Point, Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

Blade: Length: 4.375" (11.1 cm)
Thickness: 0.16" (0.40 cm)
Steel: AUS 8, 56-58 HRC
Knife: Overall length: 9.375" (23.8 cm)
Weight: 9.2 oz. (261 g)

M60-14NK: Black, Tanto, Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

M60-14NKD: Desert Tan
Blade: Length: 4.375" (11.1 cm)
Thickness: 0.16" (0.40 cm)
Steel: AUS 8, 56-58 HRC
Knife: Overall length: 9.375" (23.8 cm)
Weight: 9.5 oz. (269 g)

SHEATH: Overall length: 16.00" (40.6 cm)
Width: 3.00" (7.6 cm)
Weight: 8.3 oz. (235 g)

M60-16NK: Black, Tanto, Combined Razor-Sharp & Triple-Point™ Serrated Cutting Edge

M60-16NKD: Desert Tan
Blade: Length: 6.125" (15.6 cm)
Thickness: 0.16" (0.40 cm)
Steel: AUS 8, 56-58 HRC
Knife: Overall length: 11.00" (28.1 cm)
Weight: 10.6 oz. (201 g)

SHEATH: Overall length: 13.0" (33.0 cm)
Width: 2.875" (5.1 cm)
Weight: 5.7 oz. (177 g)

Available in claspings as:
M60-14NKD and M60-16NKD



HISSATSU™

The ultimate close quarters tactical knife/sheath system for professional law enforcement and military use, patterned after an ancient Japanese design.

James Williams, the designer of the Hissatsu™, is a former Army officer and martial arts practitioner/instructor with over 40 years of experience. He knows cutlery as President of Bugei Trading Company, producer of fine Samurai swords. As one who has trained tactical law enforcement and military forces for the Sarefire Institute, he has developed a unique and powerful approach to unarmed combatives. His system of defensive tactics, known as The System of Tactical Strategy has its origins in the ancient Samurai military systems as well as the Russian military art of Systema.

A key part of this system is the Hissatsu based on an old Japanese design. The unique shape of the blade, made famous by the legendary Samurai warlord Takeda Shingen, provides enormous penetrating power and superior slashing capability in one blade, which works with the natural motion of the body. James arrived at this modern version as a backup weapon for close quarters combat. This is a focused single purpose knife for use in anti-terrorist/close quarters battle (CQB) environments, either as a primary or a secondary weapon to augment the handgun in the hands of trained professionals. With proper training, the Hissatsu can also be used as a non-lethal take-down and restraint tool, using *aki jujutsu* skeletal locking techniques.

The Hissatsu's dual grind Tanto blade is tough 440A stainless steel, high satin finished. For those who prefer a non-reflective finish, the 2907K is available with a black EDP blade.

The handle is in a traditional Japanese pattern, but is Twin-Fused™, double injection molded with a high impact polypropylene core, butt and hilt, and a non-slip Kraton® handle surface. *Oyatsubo*, the emperor node on the *omote* (outside/public side) of the *tuska* (handle), allows you to know which direction the blade is facing, even in compromised lighting conditions, by touch.

The custom injection molded black Zytel® sheath grips the knife firmly, and has a removable belt clip which can be attached high or low, vertical or horizontal with the black two-piece screws provided. There are also ample holes and slots for carry on belts, webbing or equipment.

The Hissatsu is intended for use only by trained law enforcement and military tactical team professionals. Enormous power in a light, flat package makes for easy carry with many options for placement on tactical gear.



Designer James Williams is a martial arts instructor whose techniques have origins in the ancient Samurai system.



The Hissatsu Zytel sheath features a belt clip plus multiple holes and slots, allowing many attachments with webbing and paracord.

Specifications

HISSATSU

- 2907:** High Satin finish, Razor-Sharp Cutting Edge
Blade: Length: 7.125" (18.1 cm)
 Thickness: 0.20" (0.55 cm)
 Steel: 440A, 55-57 HRC
Knife: Overall length: 12.25" (31.1 cm)
Weight: 7.9 oz. (224 g)
2907K: Black EDP finish, Razor-Sharp Cutting Edge
Weight: 8.0 oz. (227 g)
Sheath: Material: Zytel
 Overall length: 9.25" (23.5 cm)
 Width: 2.25" (5.7 cm)
 Weight: 3.6 oz. (102 g)



FIRST STRIKE™

Modern interpretations designed within the traditions of Japanese swordsmiths, in three sizes and now in two color schemes.

Japanese swordsmithing dates back to 645 A.D. and has a proud craft tradition. Several years ago, we were asked to create a production fixed blade following these design traditions for ceremonial and martial arts use. The result was the First Strike™ 2705, which has proven very popular. We had immediate requests for larger and smaller versions, so we introduced the 2706 with a 5.50" blade and the 2703 with a 3.125" blade.

The First Strike quickly developed a following among military and special services operators, so this year we are also offering a military OD version of the 2705, with non-reflective black EDP blade and Olive Drab cord wrap.

These are unique knives in the CRKT catalog, including their blade grinds, edges, and hand-wrapped handles. They are knives different in almost every way from familiar Western knives.

The blades are 440A stainless steel in a satin finish. The blade shape is a combination of the ancient *chokuto* straight sword and the classic *mohora-zukuri* double edge tanto. The grind is a convex zero edge, or applesseed cross section, resulting in an edge that is much stronger than taper or hollow grinds. The massive blade thickness continues through the tapered full tang, resulting in incredible strength from tip to butt.

The striking handles are a traditional Japanese cord wrap, resin impregnated, with black ray skin underlays. Combined with the pommel, they provide an amazing level of grip.

We have designed a series of custom injection molded Zytel® sheaths for the First Strikes. They firmly grip the knives, left or right, and have removable belt clips plus multiple slots and holes allowing almost infinite carry options on belts, clothing or gear.

Despite their ceremonial and martial arts origins, these are heavy duty knives with great everyday utility.



The First Strike blades are dual grind tanto with an exceptionally strong convex zero edge, or applesseed grind.



Students of Japanese swordsmithing will recognize the traditional cord wrap with black ray skin underlays.

Specifications

FIRST STRIKE

- 2703:** Razor-Sharp Cutting Edge, Satin Finish, Black Cord
 Blade: Length: 3.125" (7.9 cm)
 Thickness: 0.12" (0.30 cm)
 Steel: 440A, 55-57 HRC
 Knife: Overall length: 7.125" (18.1 cm)
 Weight: 2.9 oz. (82 g)
2703 SHEATH
 Overall length: 5.56" (14.1 cm)
 Width: 2.06" (5.2 cm)
 Weight: 1.8 oz. (51 g)
- 2705:** Razor-Sharp, Satin and Black
2705KOD: Razor-Sharp, Black and OD
 Blade: Length: 4.375" (11.1 cm)
 Thickness: 0.19" (0.50 cm)
 Steel: 440A, 55-57 HRC
 Knife: Overall length: 9.50" (24.1 cm)
 Weight: 7.2 oz. (204 g)
2705 SHEATH
 Overall length: 7.25" (18.4 cm)
 Width: 2.50" (6.4 cm)
 Weight: 2.9 oz. (82 g)
- 2706:** Razor-Sharp Cutting Edge, Satin Finish, Black Cord
 Blade: Length: 5.50" (14.0 cm)
 Thickness: 0.23" (0.58 cm)
 Steel: 440A, 55-57 HRC
 Knife: Overall length: 11.75" (29.8 cm)
 Weight: 11.2 oz. (318 g)
2706 SHEATH
 Overall length: 8.75" (22.2 cm)
 Width: 2.75" (6.99 cm)
 Weight: 4.0 oz. (113 g)

KNIFE DESIGNER PROFILES

Meet the knife designers who have worked hand-in-hand with CRKT to translate their creative and innovative designs into affordable production knives.



Jim Hammond was the first knife maker to work with CRKT, beginning in 1994. His designs for CRKT folders set new standards of construction for production folding knives. After graduation from Clemson University in 1977, Jim became a full-time knifemaker, and is noted for his exquisite and prized work. He is a Knifemakers' Guild member. When not making or designing knives, he fishes, skis, and flies gliders. He holds a private pilot's license for sailplanes and has earned the FIA International Silver Badge for Soaring. Jim says about knife design: "Excellence, flair, function—three fundamental keys of quality I strive for in each knife. Doing whatever it takes to aspire toward perfection, making each line a celebration of style, while maintaining the vision of a design's purpose and application." His company, Jim Hammond Knives, is in Arab, Alabama. He is the designer of the Hammond ABC, Cascade Folder, and Cruiser series, all simple, strong, and graceful statements.



Ed Halligan "Big Daddy K.I.S.S." was the second noted knifemaker to work with CRKT. After 37 years as an aircraft technician with Delta Airlines, he founded Halligan Knives in Sharpsburg, Georgia in 1985—when he says his background in scrimshaw and leather working fell in line with his interest in stock removal knifemaking. In 1996 he earned a Mastersmith rating from the American Bladesmithing Society and won the B.R. Hughes award for Best Knife by a Mastersmith. He does all his own work, including heat treating, forging, and making Damascus steel for his own use in various patterns. In addition to three-dimensional carved knives, he makes self-defense, military and folding knives. He is the inventor of the K.I.S.S. (Keep It Super Simple) single sided knife series which has been widely copied, and has been translating his custom versions of it into CRKT production knives, which have proven to be exceptionally popular with knife enthusiasts and the general public. He teaches bladesmithing seminars and knifemaking at the college level.



Kit Carson of Vine Grove, Kentucky, is a retired professional soldier, rising to the level of Sergeant Major. He has made knives for 29 years and has been a full time knifemaker since 1993. He is a voting member of the Knifemakers' Guild. Kit has been an avid hunter and fisherman for over 40 years, growing up enjoying the woods and trout streams in the mountains of north Georgia. About his philosophy of knife design, he says: "I strive to follow form and function in the knives I design and build. My reputation has been built around solid working knives, both fixed blade and folders. All the time spent outdoors as a young man and the time spent around the world with the Army has strongly influenced the knives I create." Nothing reflects this approach more than the Carson Design of CRKT's M16 series, which is built for function, not to follow fads. This highly successful knife series was named one of the Top 10 Factory Tactical Folders of the Decade by Blade magazine. The M16-14M recently won a comparison test conducted by Germany's Messer magazine.



Pat Crawford and his son **Wes** are recognized as leading practitioners of the bladesmith's craft. Their company, Crawford Knives, is located in West Memphis, Arkansas. Pat, a pioneer in the combat folder genre, has been a member of the Knifemakers' Guild since 1973. He was among the first to integrate titanium into his folders, and to skeletonize his frames and handles to reduce weight and enhance the grip of the knife. He uses the stock removal method, specializing in high tech, self-defense tactical folders, favoring different and unique knives. Crawford handle materials include wood, ivory, stag horn, micarta, and other exotic materials which are available. They also offer options such as file work, inlays, fancy pen work and special customer requests. Pat says, "The reason I make knives is for the personal satisfaction I receive in being my own boss, and producing a thing of beauty that will stand the test of time." Pat designed the Point Guard, Crawford/Kasper Folders, Fixed Falcon and new CRKT USA series.



Steve Ryan is a leading California knifemaker who has practiced the art of knifemaking since he was 14 years old. He has developed a broad line of custom tactical folders, hand made in his Southern California shop. They are based on principles of martial arts design, and he is a serious student of the history of knives. Ryan blends his knowledge of go gyu, an Okinawan martial art, with time-honored classics. His designs are noted for their brawny construction and functionally slotted handles. The handles themselves are modern variations of the time honored bag-handle style which fits the hand quite well due to the design's characteristic swelling at the palm. He says, "If I had to make knives that look like everyone else's, I wouldn't make them at all." His hard nosed individualism comes through in every knife he designs. Pat Covert said in American Handgunner magazine, "Ryan considers knifemaking to be a functional form of art rather than—pardon the pun—a daily grind."



Allen Elshewitz is an acclaimed young custom knifemaker, whose studio is in New Braunfels, Texas. He has a degree in Criminal Justice and has lived throughout the Far East. His early interest in knives, combined with his background in the martial arts and as a Recon Marine, caused him to become a full time knifemaker in 1988. Self taught and blessed with an inquiring mind, he has designed a wide range of defense and utility knives, as well as watches, jewelry and fine art prints. He became the youngest member of the Knifemakers' Guild in 1994. He is also a member of the Italian Guild and the American Bladesmith Society. His work has been awarded numerous prizes, including Best Utility Knife, 1992 Lone Star Knife Show; Beretta Award, 1995 Guild Show; Knifemaker of the Year, 1996 Fighting Knife Magazine; and Best High Tech Knife, 2001 SICAC, Paris, France. He and his wife Valerie travel to knife shows throughout the world. Allen is the designer of the CRKT Rollock 2 and the E-Lock series with its patent pending rocker bar lock.



Grant Hawk and his son **Gavin** of Idaho City, Idaho started making knives in 1994. Grant had just ended a 20-year career as a prospector and manufacturer of mining equipment. "I spent years making everything I needed out of anything I could find," Grant said. "I believe those experiences helped me to see solutions lying below the surface. To me, designing a knife is much like prospecting because it seems more a matter of discovery than an act of creation. The art of the prospector is to discover the unknown through the application of logic, hard work and luck. Whenever unrelated ideas are found to mesh perfectly, luck is playing its part and every prospector knows, it's better to be lucky than smart." After attending the Oregon Knife Collectors Association Show in 1994, Grant and Gavin were not only inspired to become knifemakers, but were determined to make better folder and fixed blade designs. They are the designers the Hawk K-AT sheath knife system with its advanced handle lanyard, and convertible urethane sheath.



Ed Van Hoy has been making custom knives since 1975, specializing in folding and fixed blade Damascus designs. His home and studio are in Abington, Virginia. Ed is a member of the North Carolina Knifemakers' Guild and a voting member of the American Knifemakers' Guild. He received a degree in the art of metal engraving from Montgomery Community College. He has received multiple awards for his highly creative and unusual knife designs, including Best Hunting Knife at the Southeastern Custom Knife Show in 1999, and Most High Tech Design at the Paris, France Knife Show in 2002. He was winner of the A.G. Russell award for the Most Innovative Knife at the Knifemakers' Guild Show in 2002. The CRKT production Snap Lock was named 2004 Overall Knife of the Year by Blade Magazine. A patent is pending for its lock design. Ed is also designer of the new CRKT Snap Fire. When he is not busy in his studio or attending knife shows worldwide, Ed also enjoys hunting and fishing as hobbies.



Russ Kommer of Anchorage, Alaska has been a commercial hunting guide since 1980. He started making knives when one of his hunter clients brought a custom knife and dressed an entire moose without sharpening it. He began working with noted Alaskan knifemaker John Shore, who took Russ into his shop and showed him how to grind. He began making his own line of knives in 1997, and today his custom catalog shows a range of fixed blade knives, including Bowie and Camp Knives, Fillet Knives, Hunters, Fighters and Boot knives, all available with a variety of exotic handles and with engraving. He is the designer of the CRKT Bear Claw, Big Eddy, Alaska Bwana (IWA Award Winner) and a growing number of hunting knives including our Pro and Signature Hunters. He says, "I set out to make a quality knife that would perform and be comfortable to handle. I have found knifemaking to be my calling, and would like to thank all the people who have helped me along the way!"



Michael Walker is a knifemaker in Taos, New Mexico. He is designer of the CRKT BladeLOCK 2 with its patented thumb stud lock, and of more than 20 knife-locking systems, including the Lake And Walker Knife Safety (LAWKS®) developed with Ron Lake and used on CRKT liner lock folders. He was listed in Who's Who of American Inventors in 1992 and was the 2004 Blade Magazine Hall of Fame inductee. Walker's pieces have received more than 20 awards in the U.S. and internationally. He says, "Having the idea, getting the idea to actually work and seeing the finished object; that is where it's at for me," he explains. "Everything in-between is just work." The work of almost 20 years shows his mastery of design, technical expertise, and materials. "It is the achievement of balance between form and function," Walker says. His work has been the subject of magazine articles and books worldwide. He says, "I will always make knives, although branching out into other forms of art, furniture and jewelry making again is a possibility. I am a designer and craftsman."



Ron Lake is a custom knifemaker in Eugene, Oregon. He joined the Knifemakers' Guild in 1971, and has been a full time knifemaker since 1972. He has received numerous awards, has been featured in national knife, shooting and general interest magazines, and has conducted folding knife seminars around the world. He co-authored the book *How to Make Folding Knives* in 1988. He was elected to the Cutlery Hall of Fame in 1998, and was labeled by sportswriter B.R. Hughes as the "Father of the Modern Day Folding Knife." He is a partner with Michael Walker in Lake & Walker Bullfrog® Knives, developer of the patented knife blade lock safety known as LAWKS®, Lake And Walker Knife Safety, which is used on a growing number of CRKT knives. Knives made by Ron are included in the collections of the Smithsonian Institution, the National Metal Museum, the National Knife Museum and the Randall Knife Museum. He has also designed several successful CRKT production knife series over the years.



Greg Lightfoot of Lloydminster, Alberta, Canada is Vice President of the Canadian Knifemakers' Guild. While owning a body building gym, he developed an interest in knives, bought David Boye's book, built a grinder, and started to make hunting knives. Beginning in 1985, he would make a collection of knives and ride his Harley Davidson throughout the western states, selling his wares along the route. Soon he turned his attention to tactical and folding knives. Blade magazine has identified him as one of the Top 10 Tactical Knifemakers in the world. The Blade survey participants made comments such as: "Greg Lightfoot was one of the first to put the chisel grind on the right side of the blade so the knife would cut straight." "Lightfoot's work has evolved over the last few years as he builds and refines it." "With Lightfoot it's not one knife design, but the fact that he makes so many different and innovative designs that makes him so good. Greg is the designer of CRKT's Lightfoot M1."



Mike Franklin is a long-time custom knifemaker whose company, HAING! Knives is located in Aberdeen, Ohio. His slogan is "Knives With An Attitude" and his catalog proves it to be true, presenting a line with truly unusual blade and handle shapes. After graduation from Moorhead State in 1969, he taught high school music and began making knives. He first joined the Knifemaker's Guild in 1973, when he became a full time knifemaker, specializing in fixed blades. In the 1980s he began making custom folders, including those of his own "double action" design. He credits his friend A.G. Russell with much of his success, saying "A.G. had faith in me and featured my knives in his catalogs many times." He is an active bowhunter, and features a wild pig on his web site. Mike has developed what customers call the most "distinctive" line of custom folders today. His Serengeti folder was named innovative folding knife at the 2001 Knifemakers' Guild Show, and is a popular CRKT model. His Side Hawg is new this year.



Aaron Frederick is a young custom knifemaker whose workshop, Frederick Knives, is in West Liberty, Kentucky. He began making custom knives in 1993, when he became a student of John W. Smith. He is now a full time knifemaker who is gaining increasing notoriety in the knife world. He is a member of the American Bladesmith Society and a full member of the Knifemakers' Guild. He says, "I make most types of knives, including tactical knives, but as for now, I specialize in the Damascus folder. I do all my Damascus and forging of the steel. I also prefer natural handle material such as ivory and pearl." His custom work often features 14 karat gold screws, file work on blades, spacers and liners, plus carving and engraving, with a focus on providing the best possible quality and value. His awards include Best Folder at the 2000 Oregon Knife Collectors Show and the Art Boggs Memorial Award at the 2003 Knifemakers' Guild Show. Aaron designed the CRKT Convergence which was first introduced in 2004.



Barry Gallagher is a custom knifemaker whose workshop is in Lewistown, Montana. He began making knives part-time in 1993 for local sportsmen and outdoor enthusiasts who appreciated high performance tools and handmade craftsmanship. In 1994 he began hand-forging carbon steel blades and making basic Damascus steel, and in 1995 he became a full time knifemaker. He says, "My tastes, talent and technique have continuously evolved since the first knife I made. My passion for my work is stronger and more alive than it has ever been. Nothing is compromised in the making of any of my knives—nothing." His knives have been featured in many knife annuals and magazines, including *Blade* and *Knives Illustrated*. His knives have received awards including Best Art Knife and Best of Show, Oregon Knife Collectors Association; Best Damascus and Best Folding Knife, PKA Show. He is the designer of the CRKT Montana Gentleman, named 2004 Blade Collaboration of the Year, which was inspired by his custom Hummingbird.



Michael Martinez and his father **Baltazar E. Martinez** invented the patented Merlin® deployment systems and patent pending Ultima fixed blade. Michael is a noted sculptor in Albuquerque, New Mexico. A former student of R.C. Gorman, he specializes in large scale bronze casting. Michael's work is in private and corporate collections internationally. He is President of Group Design, Inc., and Outside the Box, Inc., wide-ranging design firms, and 360 Degrees LLC, a tactical edged weapon training organization. As a former professional runner, he still runs 16 miles a day, and has missed workouts only 16 days in the last 35 years. He is also a student of the martial arts and is an active club boxer. His father Baltazar was a mechanical engineer working on classified nuclear system design for the defense department for more than 30 years. A registered engineer, he taught mathematics for engineering design at Massachusetts Institute of Technology and the University of New Mexico.

COLUMBIA RIVER ROLLS ON.

We've learned a lot in ten years, and we're still working to bring you quality, affordable knives that are excellent values.

Columbia River Knife & Tool celebrated its tenth anniversary in 2004 with its best year ever. CRKT from the beginning has focused on practical work knives, engineered to perform on the job or in the field. We now offer a broad line of sport, work and professional knives that are purpose driven designs. They have been created by some of the most innovative custom knifemakers and designers. The result is that the hottest knife designs are available to you for daily use at affordable prices.

The reader will notice many specification changes in this year's catalog. We now list blade lengths according to the new American Knife & Tool Institute's guidelines. We encourage everyone interested in knives to log on to the American Knife & Tool Institute's web site, www.akti.org and become a member. We have also greatly broadened the blade steels we offer, selecting the appropriate steel for the intended use and price of the knife.

Also new this year are knife accessories including new patent-pending inventions such as the Merlin® knife deployment line and the Slide Sharp™.

Not so obvious from this catalog are additions to our staff of some exceptional people who are dedicated to providing even better service to our dealers and customers. We are adding features to our web site, www.crkt.com which will make it easier to order catalogs and replacement knife parts.

We will be introducing our CRKT USA line in 2005. These high value premium folders will be our first assisted opening knives, and are being made in a state-of-the-art domestic facility.

You will find CRKT knives at fine cutlery, select sporting goods, and specialty stores. We believe that knowledgeable sales people are still valuable in helping you select the right knife for the job, advising you on care and maintenance, and supporting the product after you buy it.

We take no chances on quality. We do a 100% inspection of all our knives to check that the locks, cutting edges, and finishes are perfect. We open and close them to ensure smoothness of action, lubricate and adjust if needed.

We hope this catalog will provide all the information you need about our product line. But if it doesn't, please call us or check our web site.

Rod Bremer, *President*
Columbia River Knife & Tool

