



Product Catalog 2000



# K.I.S.S.<sup>®</sup>



*One honey of a knife. Ed Halligan's original and patented design is a true breakthrough, based on the concept: "Keep It Super Simple."*



**K**eep It Super Simple said Ed Halligan, Knifemakers' Guild Member and designer/engineer of CRKT's patented K.I.S.S.<sup>®</sup> knife. And it is! The original production compact, palm-size folder has only two major components—blade and frame—precision fine blanked for superior fit and smooth operation.

The ingenuity of the K.I.S.S. Frame Lock<sup>™</sup> design is that the secure, safe and strong blade lock serves not only as part of the frame, but also as the handle itself. A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one-hand by simply releasing the Frame Lock.

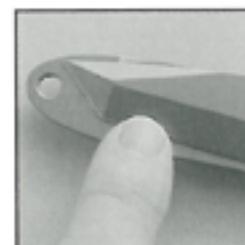
The blade shape is tanto-inspired—Chisel-Point on the front and flat on the backside—so that when the blade is closed onto its handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed. Both blade and frame are AUS 6M stainless steel and are fine bead-blast finished, as is the pocket/money clip and other hardware.

The design of the K.I.S.S. pocket/money clip permits it to be used in a variety of ways: clipped to the pocket; as a money clip knife; and with split-ring or lanyard, as a key chain knife.

In the wake of the success of the K.I.S.S., a flock of imitators has suddenly appeared; none offers the simple elegance of Ed Halligan's patented original design, and none offers the value of CRKT quality manufacturing. In fact, the more Ed's design is imitated, the better it looks.



*The patented K.I.S.S. 2-piece construction and integral Frame Lock<sup>™</sup> is safe, strong, and secure.*



*The K.I.S.S. blade edge is tightly and securely sealed against the handle when closed.*

#### Specifications

##### *K.I.S.S.<sup>®</sup>*

5500: *Razor-Sharp Cutting Edge*  
5510: *Combined Razor-Sharp and Triple-Point<sup>™</sup> Serrated Cutting Edge*  
**Blade:** Overall length: 2.25" (5.7 cm)  
Cutting edge: 2.25" (5.7 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 6M, 55-57 HRC  
**Handle:** Closed length: 3.5" (8.9 cm)  
Weight: 2.2 oz. (62 g)

*The K.I.S.S. is available in standard retail carton or clam pack.*

5500C: Same as 5500 in Clam Pack  
5510C: Same as 5510 in Clam Pack

# SAMPSON'S K.I.S.S.®

*The same design and features as our patented Original and Classic K.I.S.S.®  
Sometimes bigger is better, and this is one of those times.*



After the overwhelming acceptance of CRKT's original patented K.I.S.S.® knife, we had one common request, especially from the law enforcement community: "It's a great knife. But we'd like one just a little bigger." So here is Sampson's K.I.S.S., again designed and engineered by Ed Halligan, Knifemakers' Guild Member.

It's just a big K.I.S.S., but one that fills the hand better, for improved control and comfort when tackling bigger cutting tasks.

The two major components—blade and frame—are still precision fine blanked for superior fit and smooth operation.

The K.I.S.S. Frame Lock™ design still offers the secure, safe and strong blade lock that serves not only as part of the frame, but also as the handle itself. A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one-hand by simply releasing the Frame Lock.

Two blade shapes are offered, and both are available in Razor-Sharp or Combined Razor-Sharp and Triple-Point® serrated edges. The Tanto-inspired blade shape offers maximum strength, while the spear point design is more versatile for intricate cutting jobs.

When the blades are closed onto their handle/frame, the precision fit effectively "seals" the cutting edge to the frame, even though it's exposed. Both blade and frame are AUS 6M stainless steel and are fine bead-blast finished, as is the pocket/money clip and other hardware.

The K.I.S.S. pocket/money clip allows it to be clipped to the pocket; to a belt, or to webbing.



*The patented K.I.S.S. 2-piece construction and integral Frame Lock™ is safe, strong, and secure.*



*The K.I.S.S. blade edge is tightly and securely sealed against the handle when closed.*

## Specifications

**SAMPSON'S K.I.S.S.®, TANTO BLADE**  
5700: Razor-Sharp Cutting Edge  
5710: Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge  
Blade: Overall length: 3.00" (7.6 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 4.00" (10.2cm)  
Weight: 2.5 oz. (71 g)

**SAMPSON'S K.I.S.S.®, SPEAR POINT BLADE**  
5800: Razor-Sharp Cutting Edge  
5810: Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge  
Blade: Overall length: 3.00" (7.6 cm)  
Cutting edge: 2.75" (7.0 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 4.00" (10.2cm)  
Weight: 2.5 oz. (71 g)

# CLASSIC K.I.S.S.®



*It's a dressy little folding knife for those who want the patented K.I.S.S. design and integral lock with a brighter finish and traditional blade shape.*



**O**ur first production K.I.S.S.®, with its Tanto-inspired blade and bead blast finish, was intended to be a revolutionary and high tech statement. Now, for the traditionalists among you, Knifemakers' Guild Member and K.I.S.S. designer "Big Daddy" Ed Halligan has re-interpreted the Keep It Super Simple theme in a dandy little folding knife we call the Classic K.I.S.S. It's still one honey of a knife, precision fine blanked for superior fit and smooth operation.

Like all folding knives in the K.I.S.S. family, the unique two-piece construction with its integral Frame Lock™ and sealing of the cutting edge against the handle is patent pending. A thumb stud is used to one-hand open the blade, and as the blade is fully rotated open, the Frame Lock snaps crisply in behind the blade to guarantee a sound lock-up. The blade can be closed with one hand, simply by releasing the Frame Lock.

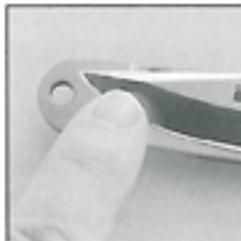
We call the Classic K.I.S.S. blade design a "modified clip point" which is exceptionally versatile and suited to a wide variety of cutting tasks. It's a user friendly single-side hollow ground design which seals securely against the frame, with graceful, well-defined contours.

Both blade and frame are AUS 6M stainless steel and are high satin polished, as is the pocket clip and other hardware. A red color-filled CRKT logo completes the package.

The Classic K.I.S.S. gives you the best of both worlds: high technology, two-piece design; advanced materials; plus a traditional blade shape and finish. Use it as a money clip, or with a split-ring or lanyard, as a key chain knife. The Classic K.I.S.S. looks at home anywhere.



The patent pending K.I.S.S. 2-piece construction and integral Frame Lock™ is safe, strong, and secure.



The K.I.S.S. blade edge is tightly and securely sealed against the handle when closed.

## Specifications

### CLASSIC K.I.S.S.®

5600:	Razor-Sharp Cutting Edge
5610:	Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge
Blade:	Overall length: 2.25" (5.7 cm) Cutting edge: 2.25" (5.7 cm) Thickness: 0.10" (0.25 cm) Steel: AUS 6M, 55-57 HRC
Handle:	Closed length: 3.5" (8.9 cm) Weight: 2.2 oz. (62 g)

# DELILAH'S P.E.C.K.®

*It's the Precision Engineered Compact Knife with a thousand daily uses.  
Think of it as a sweet little K.I.S.S.*



**A**fter Knifemakers' Guild member Ed Halligan adapted his original K.I.S.S.® design for CRKT production, he was admiring his new Delilah custom knife model. Something clicked. "How about a little K.I.S.S. with a Wharncliffe blade?" Ed immediately went to work and came up with the Precision Engineered Compact Knife—or P.E.C.K.® (patented). It's less than 1 oz. and only 2.7 inches long when closed. Just think of it as a sweet little K.I.S.S.

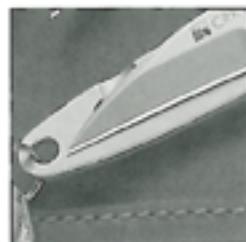
There are only two major components, the blade and handle. Both are precision fine blanked, which produces parts of superior fit and finish for maximum performance. The ingenious Frame Lock™ is part of the handle. It's strong, safe and positive, and snaps crisply into position when the blade is rotated open.

The grooved thumb stud and Teflon® blade bearings make one-hand opening and closing smooth and easy. When the graceful Wharncliffe blade is closed against the tear drop shaped handle, the 1.63" Razor-Sharp cutting edge is "sealed" from harm's way. Open, it's a high performance cutting tool. A stainless steel pocket clip (or money clip) complete this little work of art.

Is it a pen knife? A money clip knife? A key fob knife? A lady's knife? Instant self defense? An executive toy and conversation starter? A letter opener and cartoon knife? The answer to all these questions is yes, and everyone who sees one, wants one.



*The P.E.C.K.'s Frame Lock™ results in a rigid and secure work tool which truly has a thousand daily uses.*



*The P.E.C.K. blade edge is tightly and securely sealed against the handle when closed.*

## Specifications

### DELILAH'S P.E.C.K.®

5520: *Razor-Sharp Cutting Edge*  
Blade: *Overall length: 1.88" (4.8 cm)*  
*Cutting edge: 1.63" (4.1 cm)*  
*Thickness: 0.10" (0.25 cm)*  
Steel: *AUS 8M, 55-57 HRC*  
Knife: *Closed length: 2.63" (6.7 cm)*  
*Weight: 0.9 oz. (26 g)*

*Delilah's P.E.C.K. is available in standard retail carton or clam pack.*

5520C: *Same as 5520 in Clam Pack*

# STIFF K.I.S.S.®



*A supremely simple fixed blade knife, with a strong Tanto-inspired blade and amazingly versatile sheath system.*



**E**d Halligan, Knifemakers' Guild Member, and designer/engineer of CRKT's sensational K.I.S.S. knife, has created another "Keep It Super Simple" gem—the Stiff K.I.S.S. It's a supremely simple fixed blade knife, with lightweight power and the perfect length-to-weight ratio. The Stiff K.I.S.S. has a discreetly narrow profile, is 7.25" long, only 0.12" thick and weighs just 2.0 ounces.

The full-size handle features a finger index notch for positive draw and grip, and the notch doubles as a guard. Friction grooves on both the top and bottom of the handle provide an additional measure of safety. Four holes in the handle provide lash points in emergency situations and anchors for cord wrapping.

The business end of the Stiff K.I.S.S. is a Tanto-inspired chisel point ground blade that is available with a very usable 3.5" Razor-Sharp or combined Razor-Sharp and Serrated cutting edge. The combined cutting edge's unique serration pattern is designed for the toughest, most severe cutting tasks and will maintain its effectiveness through heavy sustained use. The AUS 6M stainless steel blade has a fine bead blast, non-reflective finish.

The tough Zytel® sheath, a featherweight 1.5 oz., can be worn around the neck with paracord, worn as a boot knife, on the belt, in a jacket pocket, or attached to a harness with a two-position detachable black Teflon® plated stainless steel clip. There are six holes and two slots molded into the sheath that permit the knife to be lashed to other gear or various parts of the body. The Zytel belt adapter can be attached to the sheath with black two-piece screw assemblies to allow the knife to be carried above or below the waist and in the small of the back.

The Stiff K.I.S.S. is held securely in the sheath by a molded detent. It can be released with a thumb push on the sheath for smooth silent draw, or with a sharp pull. The sheath also has weep holes to keep the knife dry. Paracord, stainless steel clip, Zytel belt adapter, and screws are provided with the sheath.

Whether carried as a primary cutting tool or back-up, the Stiff K.I.S.S. is ideal for backpacking, climbing, water sports, law enforcement and military use.

As Ed Halligan says, "The Stiff K.I.S.S. is the ideal travel companion, don't leave home without it. I always carry a Stiff K.I.S.S. because I'm too old to run."



Use the included paracord as a lanyard or handle wrap.



The unique serration pattern of the combination blade has been designed for the toughest, most severe cutting tasks.

## Specifications

**STIFF K.I.S.S.®**  
2300: Razor-Sharp Cutting Edge  
2310: Combined Razor-Sharp and Serrated Cutting Edge  
Blade: Cutting edge: 3.50" (8.9 cm)  
Thickness: 0.12" (0.25 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 7.25" (18.4 cm)  
Weight: 2.0 oz. (57 g)

**STIFF K.I.S.S.® SHEATH**  
Material: Black Zytel®  
Overall length: 4.75" (12.1 cm)  
Width: 2.00" (5.1 cm)  
Weight: 1.5 oz. (42 g)

# M.D.P. STIFF K.I.S.S.<sup>®</sup>



We call it the *Modified Drop Point Stiff K.I.S.S.*, but we think of it as the ultimate lightweight with a traditional blade pattern.



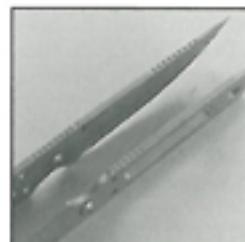
**E**d Halligan, Knifemakers' Guild Member, and designer/engineer of our Stiff K.I.S.S. system with its Tanto-inspired blade, soon got the message: many knife users loved the concept, but wanted the Stiff K.I.S.S. with a familiar and traditional modified drop point. So, Ed designed it, and we made it. We call it the M.D.P. Stiff K.I.S.S.<sup>®</sup>

It gives the sportsman a perfectly balanced lightweight with a blade shape that's ideal for trout, bird and game skinning. Friction grooves on the top of the blade add security in adverse conditions. In addition, the blade's dual side, high, hollow-ground design will make it easy to keep the knife super sharp for years to come.

Like the Stiff K.I.S.S., the knife is AUS 6M stainless steel, fine bead blast finished, and is available with Razor-Sharp and Triple-Point<sup>™</sup> Serrated Combination 3.5" blades. The M.D.P. blade version is actually lighter than the Stiff K.I.S.S., at only 1.8 oz.

In combination with its featherweight 1.5 oz. Zytel<sup>®</sup> Sheath and included Paracord and attachment hardware, the Stiff K.I.S.S. system is the most versatile imaginable. It can be worn around the neck with paracord, worn as a boot knife, on the belt, in a jacket pocket, or attached with a two-position detachable stainless steel clip. There are six holes and two slots molded into the sheath that permit the knife to be lashed to other gear or to various parts of the body. The Zytel Belt Adapter can be attached to the sheath to allow the knife to be carried above or below the waist.

The M.D.P. Stiff K.I.S.S. is truly the ideal travel companion, able to do the job of several of your other favorite knives when space and weight are at premium—backpacking, climbing, biking, flying, water sports, or as a survival knife.



Two long sets of friction grooves on top of blade give secure control.



Positive locking system keeps knife securely in sheath.

## Specifications

### M.D.P. STIFF K.I.S.S.<sup>®</sup>

2350:	Razor-Sharp Cutting Edge
2360:	Combined Razor-Sharp and Triple-Point <sup>™</sup> Serrated Cutting Edge
Blade:	Cutting edge: 3.50" (8.9 cm) Thickness: 0.12" (0.25 cm) Steel: AUS 6M, 55-57 HRC
Knife:	Overall length: 7.25" (18.4 cm) Weight: 1.8 oz. (51 g)

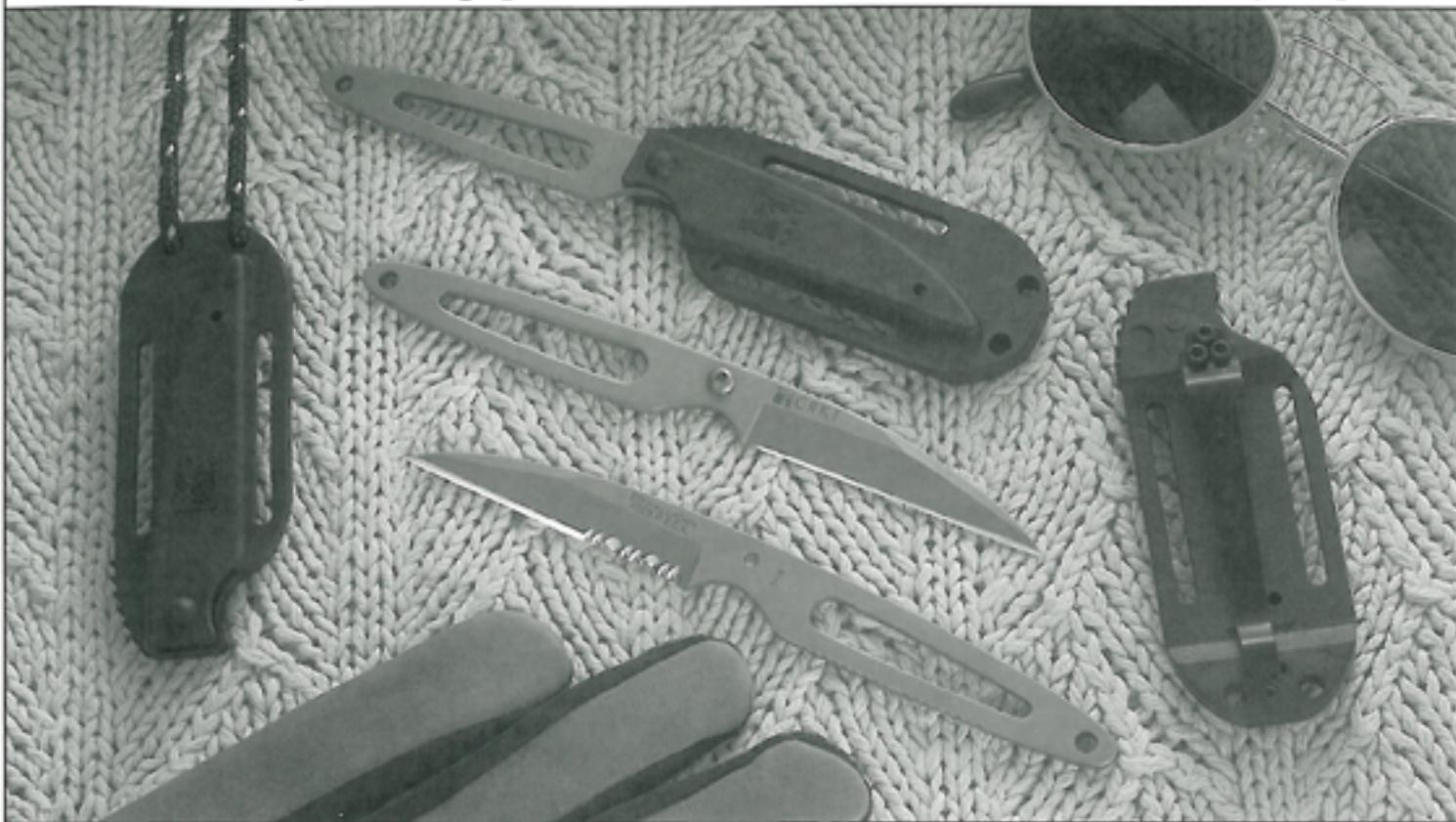
### STIFF K.I.S.S.<sup>®</sup> SHEATH

Material:	Black Zytel <sup>®</sup>
Overall length:	4.75" (12.1 cm)
Width:	2.00" (5.1 cm)
Weight:	1.5 oz. (42 g)

# NECK P.E.C.K.®



*Ed Halligan's super lightweight precision cutting system. It's barely felt when carried on neck, belt or boot— yet it's a high performance survival knife and sportsman's utility scalpel.*



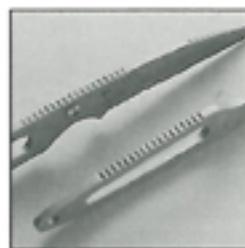
**T**his is no toy. It's another design gem from Daddy K.I.S.S. Ed Halligan, a skeleton sheath knife based on his Delilah's P.E.C.K. (Precision Engineered Compact Knife). Don't confuse it with the flimsy neck knives you see advertised. This is a serious tool system— minimal yet functional—versatile and exceptionally high in quality. The Wharncliffe blade is made of AUS 6M stainless steel, double taper ground with a fine bead blast finish. It is available with Razor-Sharp and Combined Razor-Sharp and Triple-Point™ Serrated edges.

At a truly featherweight 0.9 oz., the NECK P.E.C.K. has an ideal length-to-weight ratio, which gives it amazing control and cutting efficiency. The handle features a generous finger notch, plus three long areas of friction grooves which assure non-slip use under adverse conditions.

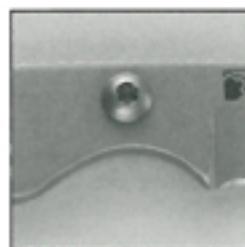
The unique NECK P.E.C.K. Sheath has been designed with comparable care and innovation. Compact and lightweight at only 0.5 oz., it is injection molded of Zytel® for rigidity and durability. Molded-in clip threaded fittings at both ends permit clip attachment either way with the included clip and screws. In addition, two lanyard holes and two belt slots allow for a variety of carry positions with the paracord provided.

The NECK P.E.C.K. is held securely in the sheath by a locking detent. The knife can be quickly and quietly released by a sharp pull on the handle or a thumb push against the sheath.

This is the smallest neck knife designed and manufactured to CRKT's high standards. It is a truly usable knife, a precision cutting tool, a personal carry knife, and a sportsman's utility scalpel for tasks such as caping. In this case, less really is more.



Three long sets of friction grooves on top and bottom of blade give secure control.



Positive locking system keeps knife securely in sheath.

## Specifications

### NECK P.E.C.K.®

2400:	Razor-Sharp Cutting Edge
2410:	Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge
Blade:	Cutting edge: 2.31" (5.9 cm) Thickness: 0.12" (0.3 cm)
Steel:	AUS 6M, 55-57 HRC
Knife:	Overall length: 5.63" (14.3 cm) Weight: 0.9 oz. (26 g)

### STIFF K.I.S.S.® SHEATH

Material:	Black Zytel®
Overall length:	3.63" (9.2 cm)
Width:	1.31" (3.3 cm)
Weight:	0.5 oz. (14 g)

# BEAR CLAW™

Designed in Alaska for those times you wish your knife was part of your hand, and prized by bush pilots, commercial fishermen, and independent women.

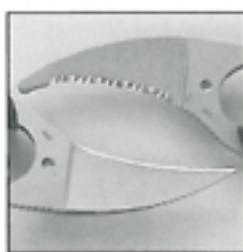


**R**uss Kommer is a bright young custom knifemaker in Anchorage, Alaska, where conditions are rugged, either from the climate or the work folks are doing. He thought a knife that was easy to grip and hard to lose would be a big hit, and since he made the first Bear Claw, he hasn't been able to meet the demand. His original concept was a self-defense knife for women that would be lightweight, easy to access and control. But it seems that every parachutist, bush pilot and commercial fisherman who sees one, wants one.

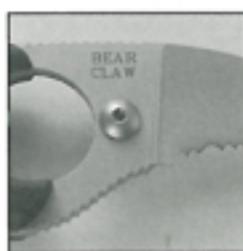
As a result, Russ and CRKT have teamed up to make the production Bear Claw, a cutting machine that, thanks to the generous size finger hole, acts just like an extension of your hand. It is the perfect emergency cutting tool for anyone who needs to quickly cut rope, webbing or netting, especially if their life depends on it.

The Bear Claw is available in two blade styles: Razor-Sharp and full Triple-Point™ Serrated with tear drop tip for fast cutting without danger of point penetration—ideal for law enforcement and emergency rescue personnel. Blades are full tang, taper ground AUS 6M stainless steel with a fine bead blast finish. Friction grooves are placed on the blade spine, choil and near the tip for maximum blade control and safety. The contoured Zytel® handle fills the hand neatly. The Bear Claw weighs in at a lightweight but stout 2.9 oz.

We've developed one of our CRKT trademark high-tech sheaths for the Bear Claw that's only 1 oz. of tough, durable, injection-molded Zytel. It allows efficient quick release of the knife—just thumb push against the sheath to release smoothly and quietly—or give a sharp pull. It features molded in threaded fittings for attachment of the black stainless steel Teflon® plated pocket clip at either end, using the pocket clip and screws provided. The sheath also has a total of seven lanyard holes and belting slots to permit a variety of carry positions, and a lanyard is provided.



Two blade styles handle any type of cutting quickly.



Positive locking system keeps knife securely in sheath.

## Specifications

### BEAR CLAW

2500:	Razor-Sharp Cutting Edge
2510:	Triple-Point™ Serrated Cutting Edge
Blade:	Cutting edge: 2.00" (5.1 cm) Thickness: 0.13" (0.33 cm) Steel: AUS 6M, 55-57 HRC
Knife:	Overall length: 5.63" (14.3 cm) Weight: 3.2 oz. (89 g)

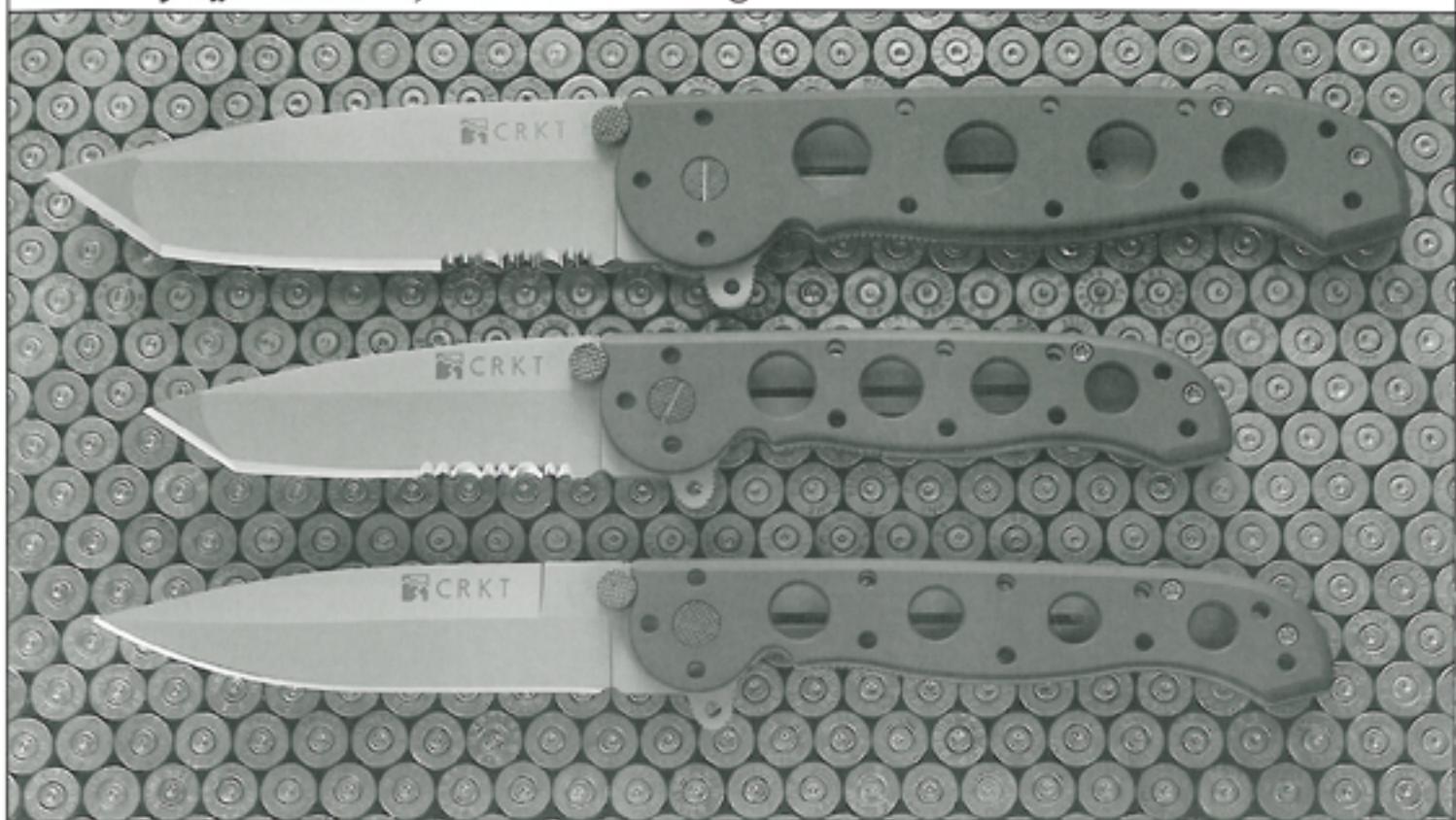
### BEAR CLAW SHEATH

Material:	Black Zytel®
Overall length:	4.13" (10.5 cm)
Width:	1.81" (4.6 cm)
Weight:	0.8 oz. (23 g)

# M16™



*Designed by Kit Carson for function, not fad.  
Three very different knives, each a hard working tool.*



**K**it Carson, Knifemakers' Guild Member, and designer of the M16™ Series, designs for function, not fad. Heft any M16 and you'll know what that means. For example, wide blade design for multiple and difficult tasks. Sure-grip contoured handles of 6061 T6 hard anodized charcoal gray aluminum with a perimeter radius for a comfortable grip with or without work gloves. Stainless steel locking liners with friction grooves, for positive locking with limited access, for superior safety. AUS 8 stainless steel blades, chosen for edge retention and durability, in non-reflective fine bead blast finish. Razor-Sharp or Combined Razor-Sharp and Triple-Point™ serrated edges for rugged cutting tasks that break down standard cutting edges.

All models feature the "Carson Flipper" extension to the blade, which speeds opening and acts as an additional blade guard.

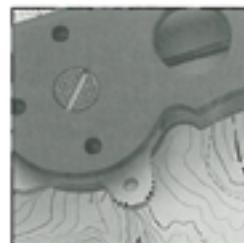
The M16-04 and 14 are hefty, full-size working knives.

The M16-03 and 13 feature a slim profile design that is ideal for a variety of carry positions.

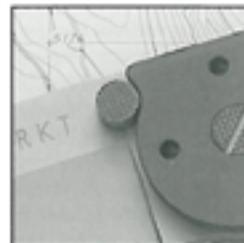
The M16-02 and 12 are little bulldogs, packing a lot of power in a compact package.

One-hand opening and closing is velvet smooth, the result of Teflon® bearings. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance. Every model features a removable Teflon plated stainless steel pocket clip.

All models of the M16 Series are perfectly balanced, and every detail has a working purpose.



*The Carson Flipper speeds opening of M16 models and also acts as an additional blade guard.*



*The M16 blade stop is also its thumb stud, a unique element of its efficient and innovative design.*

## Specifications

**M16-02:** Razor-Sharp Cutting Edge

**M16-12:** Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

**Blade:** Overall length: 3.13" (7.9 cm)

Cutting edge: 3.06" (7.8 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 8, 57-58 HRC

Handle: Closed length: 4.25" (10.8 cm)

Weight: 2.9 oz. (82 g)

**M16-03:** Razor-Sharp Cutting Edge

**M16-13:** Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

**Blade:** Overall length: 3.56" (9.0 cm)

Cutting edge: 3.38" (8.6 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 8, 57-58 HRC

Handle: Closed length: 4.63" (11.8 cm)

Weight: 2.9 oz. (82 g)

**M16-04:** Razor-Sharp Cutting Edge

**M16-14:** Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

**Blade:** Overall length: 3.94" (10.0 cm)

Cutting edge: 3.88" (9.9 cm)

Thickness: 0.14" (0.35 cm)

Steel: AUS 8, 57-58 HRC

Handle: Closed length: 5.31" (13.5 cm)

Weight: 4.9 oz. (139 g)

# M16™-Z

Imagine Kit Carson's M16-02 and 03 designs with Zytel® scales, stainless inter-frame, aluminum back spacer and a tough AUS 6M blade. At the price you want.



**A**t CRKT, we like to line up our latest products and say, "What if..." So when we stepped back from the very popular production models of our M16™ series designed by Kit Carson, we said things like: What if we made the M16-02 and M16-03 designs in materials that would encourage hard daily utility use? What if we priced them to reach even a wider audience?

What if instead of aluminum handles, we used tough, textured Zytel® scales over a 420 J2 stainless steel liner inter-frame? What if we over-built it for rigidity like we do our Mirage series, using a 6061T6 hard anodized aluminum back spacer? What if we assembled the handle with offset Torx® fasteners?

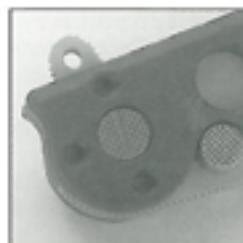
We looked at the blades and asked: What if we use our tougher AUS 6M high carbon stainless steel for greater everyday utility?

Finally, someone said: Why don't we put the Carson Flipper, which is so useful on the M16-04, on the Zytel 02 and 03 models while we're at it?

So we called Knifemaker's Guild Member Kit Carson at Carson Design, and told him all our crazy ideas. Far from being offended, he was intrigued, and went to work on the M16-Z series you see here.

The handle is slightly heftier and wider than the M16, but it is exceptionally rigid. To some of us, it actually fits the hand better. Both styles have Teflon® bearings and a removable Teflon plated stainless steel Pocket Clip.

Which M16 design is right for you? It depends on the task. Think of our original aluminum-handled M16 as an Arabian stallion—purpose bred and lightweight. Think of the M16-Zytel as a Clydesdale—ready to rush a knight into battle or pull a beer wagon. Every day. Day after day.



The Carson Flipper speeds opening of the M16-Z.



When open, the Carson Flipper gives more security as an additional blade guard.

## Specifications

**M16-02:** Razor-Sharp Cutting Edge

**M16-12:** Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge

**Blade:** Overall length: 3.13" (7.9 cm)

Cutting edge: 3.06" (7.8 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 6M, 55-57 HRC

**Handle:** Closed length: 4.25" (10.8 cm)

Weight: 3.7 oz. (105 g)

**M16-03:** Razor-Sharp Cutting Edge

**M16-13:** Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge

**Blade:** Overall length: 3.56" (9.0 cm)

Cutting edge: 3.38" (8.6 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 6M, 55-57 HRC

**Handle:** Closed length: 4.63" (11.8 cm)

Weight: 3.7 oz. (105 g)

# M16™ CARBON FIBRE

*Introducing the strongest and lightest versions of our M16 series:  
At only 1.6 ounces (45 g), truly the ultimate in lightweight, high-tech folders.*



**W**e've always known that carbon fibre is a remarkable material due to its outstanding strength-to-weight ratio. Because its deflection strength is 210% greater than stainless steel by weight, carbon fibre has allowed the extremely stiff, strong and lightweight construction of Stealth fighters and bombers, Formula 1 racing cars, and Grand Prix motorcycles. It's there for function, not beauty.

We asked Kit Carson, Knifemakers' Guild Member, and designer of the M16™ Series, to translate two of his designs into smaller carbon fibre patterns, focusing on its true utilitarian benefits.

Our new carbon fibre models have the same sure-grip contoured handle design with a perimeter radius for a comfortable grip. A stainless steel locking liner recessed in one carbon fibre handle provides positive locking with limited access, for superior safety. Handles have a textured finish for sure grip, unique among carbon fibre production knives. The grip is highly tactile, almost like sandpaper.

The blades are ACUTO 440, a new premium stainless cutlery steel, in non-reflective fine bead blast finish. It is extremely hard, durable, tough and rust resistant. See the steel specifications on page 27 for more detailed information. Both models are available in Razor-Sharp or Combined Razor-Sharp and Triple-Point™ serrated edges for rugged cutting tasks.

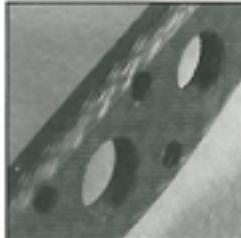
The pleasant surprise came when we weighed the new carbon fibre models. They came in at only 1.6 oz. (45 g), remarkable for knives their size.

The M16-00F and 10F are little bulldogs with Tanto style blades, packing a lot of power in a compact package.

The M16-01F and 11F feature a slim profile design that is ideal for a variety of carry positions.

One-hand opening and closing of all M16 models is velvet smooth, the result of Teflon® bearings. The ambidextrous thumb stud with checkered surface provides instant access in any circumstance. Every model features a removable black Teflon plated stainless steel pocket clip.

Are these the ultimate high-tech knives from CRKT? Today, yes. We think you'll be pleased with the value delivered by these high tech folders.



These textured handles are unique among production carbon fibre knives, and give a secure grip, unlike the common glossy (and slippery) carbon fibre finish.



The liner lock plate is neatly hidden within a CNC-machined recess in one M-16F handle.

## Specifications

**M16-00F:** Razor-Sharp Cutting Edge  
**M16-10F:** Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge  
Blade: Overall length: 2.62" (6.7 cm)  
Cutting edge: 2.62" (6.7 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: ACUTO 440, 59-60 HRC  
Handle: Closed length: 3.5" (8.9 cm)  
Weight: 1.6 oz. (45 g)

**M16-01F:** Razor-Sharp Cutting Edge  
**M16-11F:** Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge  
Blade: Overall length: 3.12" (7.9 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: ACUTO 440, 59-60 HRC  
Handle: Closed length: 3.87" (9.8 cm)  
Weight: 1.6 oz. (45 g)

# S-2

*A sleek, simple, powerful tool based on the precision combination of ATS 34 stainless steel and CNC machined titanium.*



**T**here is functionality, honesty and beauty in taking the finest materials and shaping them into a premium quality knife. Our goal with the S-2 series is to make a production knife that any custom knifemaker would be proud to offer. It is all metal (with the exception of the Teflon® bearing) and nothing is synthetic or molded—both the blade and handle are precision CNC machined. We believe the result is one of the finest and longest-lasting titanium production folders you can buy anywhere.

The S-2 incorporates our Frame Lock™ design that serves as one of the most secure, safe and strong blade locks known. The Frame Lock is ingeniously designed as an integral part of the 6AL4V titanium handles, so no separate locking liner is needed. The unique geometry of the Frame Lock transfers the load straight through the arced lock arm into the mid-frame and keeps the contact line of the blade and lock together even under the most extreme high loads. As the blade is gripped, additional pressure is applied to the lock arm, thus increasing safety while the S-2 is in use.

The handle is fine bead blast finished to "grip you back", and the curved shape is designed to fit any hand comfortably.

One-hand opening is smooth and fast, assisted by the Teflon bearings. As the blade is fully rotated open, the Frame Lock snaps soundly in place to guarantee a powerful lock-up. Double grooved thumb studs on the blade allow ambidextrous, one-hand opening.

The hollow ground ATS 34 stainless steel blade has outstanding edge retention, and is CNC machined for accuracy. It features a ramped spine with broad friction grooves for safety and better blade control. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point™ serrated blades are available.

Stainless steel spacers and Torx® fasteners make for an incredibly rigid assembly. The final touch is a removable Teflon-plated stainless steel pocket clip.

Stylish, durable and robust, the S-2 is a perfectly balanced, powerful work tool built to stay at your side for life.

## Specifications

S-2

7501: Razor-Sharp Cutting Edge  
7511: Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

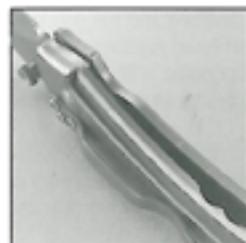
Blade: Overall length: 2.50" (6.4 cm)  
Cutting edge: 2.25" (5.7 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: ATS 34, 59-60 HRC

Handle: Closed length: 3.37" (8.6 cm)  
Weight: 1.8 oz. (51 g)

7502: Razor-Sharp Cutting Edge  
7512: Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

Blade: Overall length: 2.87" (7.3 cm)  
Cutting edge: 2.75" (7.0 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: ATS 34, 59-60 HRC

Handle: Closed length: 4.00" (10.2 cm)  
Weight: 3.0 oz. (85 g)



*The unique geometry of the Frame-Lock keeps the blade locked even under the most extreme loads.*



*CNC machining results in an exquisite finish and very tight tolerances.*

# POINT GUARD

*Pat Crawford's most popular hand-made tactical folding design is now available as an affordable production knife.*



**K**nifemakers' Guild member Pat Crawford and his son Wes are acknowledged as leaders in the design and hand crafting of tactical folders. The Point Guard has been their most popular seller for several years. It incorporates what Pat feels are the best features of the many models he has designed and built over many years.

There is only one problem. Pat and Wes can't make them fast enough to meet demand, especially from the law enforcement community and the world's most elite fighting forces, such as the Navy SEALS, Army Special Forces, DEA, FBI and Secret Service.

The CRKT Point Guard is true to Pat's design in every detail, with the addition of our proven, rock-solid, overbuilt Mirage construction with 420 J2 double stainless steel liners, 6061 T6 hard anodized aluminum back spacer, Torx® fasteners, Teflon® bearings, and Zytel® scales. An integral part of the Point Guard is the patented Lake And Walker Knife Safety (LAWKS®) to provide lock security under extreme use.

The modern Point Guard design is slim and trim, with no excess. There is just enough handle to hold the blade. Holes and slots are incorporated to minimize handle weight and located so that frame strength is not reduced.

The rear of the handle is rounded to maintain the minimal profile, which permits the knife to be held comfortably regardless of hand size. At top rear of the handle are friction grooves that create greater control in both natural and reverse grips.

The blade of AUS 6M stainless steel is a drop point design for greater utility. The high hollow ground makes resharpening easier. An ambidextrous thumb disk for one hand opening is used instead of a thumb stud to minimize the width of the frame. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point™ serrated blades are available.

A removable, black Teflon-plated, custom designed pocket clip is standard on the Point Guard.

This is a knife that all of us have wanted, but up to now, all of us could not own. Now, thanks to the collaboration between Crawford Knives and CRKT, the production Point Guard is within the reach of every knife user.



Patented LAWKS assures your knife will absolutely remain locked under heavy cross stress.



Ambidextrous thumb disk allows rapid opening while minimizing knife width.

## Specifications

### POINT GUARD

6752: *Razor-Sharp Cutting Edge*  
6762: *Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge*  
**Blade:** Overall length: 2.75" (6.9 cm)  
Cutting edge: 2.69" (6.8 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 6M, 55-57 HRC  
**Handle:** Closed length: 3.75" (9.5 cm)  
Weight: 2.3 oz. (65 g)

6753: *Razor-Sharp Cutting Edge*  
6763: *Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge*  
**Blade:** Overall length: 3.5" (8.9 cm)  
Cutting edge: 3.38" (8.6 cm)  
Thickness: 0.14" (0.35 cm)  
Steel: AUS 6M, 55-57 HRC  
**Handle:** Closed length: 5.75" (14.6 cm)  
Weight: 4.1 oz. (116 g)

# CRAWFORD/KASPER FOLDER

*Perhaps the world's most carefully thought-out self defense folder.  
Certainly the most feature-packed tactical knife we've ever built.*



**B**ob Kasper, writer and knife use instructor, has a very clear vision of what must go into an effective tactical knife—and what must not. Period. Working with custom knife maker and Knifemakers' Guild member Pat Crawford to translate his ideas into a folder, the two came up with the ultimate custom folding self defense knife. We at CRKT have slavishly translated every dimension and specification into a very affordable personal confidence builder. In addition, we've added the patented Lake And Walker Knife Safety (LAWKS<sup>®</sup>) to provide lock security under extreme use.

Construction is an extremely heavy duty build, with the thickest stainless steel liners we have ever used. The result is an authoritative feel, with perfect balance at the deep index finger choil.

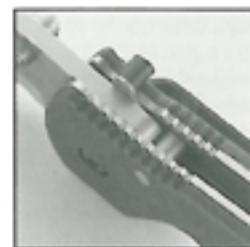
The handle shape is classic Kasper profile, ample without being cumbersome. The textured black Zytel<sup>®</sup> scales are flat with no swell so the knife won't print in the pocket, and to make drawing smoother. The thumb scallop on the left scale acts as an index point for the initial grip and draw, is also a ramp leading down to the thumb stud, and helps the index finger secure a more positive grip. The thumb ramp has aggressive friction grooves, to ensure thumb purchase under slippery conditions.

The blade is a stout, modified clip point of AUS 6M stainless steel, double hollow ground and bead blast finished to cut reflectivity. Both Razor-Sharp and Combination Razor-Sharp and Triple-Point<sup>™</sup> serrated blades are available. The thumb ramp features double thumb studs for ambidextrous use.

Construction is our industry-leading Mirage build: 420 J2 double stainless steel liners, 6061 T6 hard anodized aluminum back spacer, Torx<sup>®</sup> fasteners and Teflon<sup>®</sup> bearings for buttery smooth opening and closing.

The black, Teflon plated pocket clip is mounted on the leading edge of the handle, resulting in a low-in-the-pocket storage which keeps the knife from prying eyes as much as possible.

In this rough world, there are some places you probably shouldn't go. But if you decide to, there is certainly no better friend to take along than the CRKT Crawford/Kasper folder.



Patented LAWKS assures your knife will absolutely remain locked under heavy cross stress.



Kasper's thumb scallop is an index point for initial draw, leads to the thumb stud, and gives your index finger more positive grip.

## Specifications

### CRAWFORD/KASPER FOLDER

6772: Razor-Sharp Cutting Edge  
6782: Combined Razor-Sharp and Triple-Point<sup>™</sup> Serrated Cutting Edge  
Blade: Overall length: 3.0" (7.6 cm)  
Cutting edge: 2.87" (7.3 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 4.25" (10.8 cm)  
Weight: 4.0 oz. (113 g)

6773: Razor-Sharp Cutting Edge  
6783: Combined Razor-Sharp and Triple-Point<sup>™</sup> Serrated Cutting Edge  
Blade: Overall length: 3.87" (9.8 cm)  
Cutting edge: 3.62" (9.2)  
Thickness: 0.16" (0.40 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 5.37" (13.6 cm)  
Weight: 7.4 oz. (210 g)

# NAVAJO



*Not just another pretty face. An honest Jim Hammond design for those who want an all-stainless steel work knife for anything but pretty work.*



**L**ess can be more, and the CRKT Navajo, designed by Knifemakers' Guild member Jim Hammond, proves it. It's a graceful and simple design, but every curve and every feature is designed to do a job, or have a benefit. The Navajo is built as well as we know how to make a knife, with premium materials and construction strong as a horse.

At the business end, the modified spear point blade has a flowing differential high hollow grind for improved cutting. Its point is on the center line for accurate tracking. Laser cut from Z60CDV14 stainless steel, the blade features a thumb ramp with unusually deep friction grooves for superior control.

Double thumb studs allow ambidextrous, one-hand opening. The blade pivots on Teflon® bearings for silky smooth action.

The locking liner is ingeniously recessed into the handle and attached with three Torx® fasteners for simplicity, weight saving, and reduction of overall handle thickness.

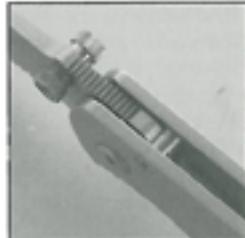
The handle itself consists of two laser cut stainless steel plates to provide a rugged heft in the hand, yielding maximum frame rigidity with minimum thickness. The open frame design is modern and easy to clean—there are no scales to wear or holes and grooves to catch dirt. Another benefit of the frame design is that the blade length can be maximized because there is no back spacer.

The handle shape, curved with a castellated index finger choil, results in an ergonomic blend which is both comfortable and secure. Unlike other stainless steel knives, which are usually polished and slippery, the Navajo is fine bead blast finished throughout for superior grip and feel. The handle is precision assembled with threaded stainless steel spacers and flush-fitting Torx® fasteners on both sides of the handle.

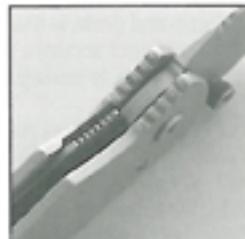
The forward index finger choil, combined with the friction grooved thumb ramp, create a zone of opposition for maximum control.

When folded, the handle's rounded ends contribute to carrying comfort in the pocket. A removable, Teflon-plated stainless steel custom designed pocket clip keeps the Navajo where you put it, in pocket, on belt or webbing.

We think it's one hell of a work knife, designed not for years of hard use, but treated right, for a lifetime.



Laser cut blade features a thumb ramp. Note the open frame, clean construction.



Castellated grooves on the index finger choil are also at the knife balance point, giving an excellent sense of control.

## Specifications

### NAVAJO

6001: *Razor-Sharp Cutting Edge*  
6011: *Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge*

**Blade:** Overall length: 2.50" (6.4 cm)  
Cutting edge: 2.37" (6.0 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: Z60CDV14, 55-57 HRC  
**Handle:** Closed length: 3.25" (8.3 cm)  
Weight: 2.4 oz. (68 g)

### 6002: *Razor-Sharp Cutting Edge*

### 6012: *Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge*

**Blade:** Overall length: 3.0" (7.6 cm)  
Cutting edge: 2.75" (7.0 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: Z60CDV14, 55-57 HRC  
**Handle:** Closed length: 3.67" (9.6 cm)  
Weight: 3.6 oz. (102 g)

# LIGHTFOOT URBAN SHARK

*Rock-solid folders that fill the hand.  
They're work knives that double as personal security systems.*



**C**ustom knifemaker Greg Lightfoot's web page has a button announcing his New Home Security System. When you click on it, you see his American Staffordshire Terrier "Mako" in full defense mode. Similarly, Greg's Lightfoot Urban Shark (L.U.S.) models for CRKT are little personal security systems, with the sleek design balance of a shark.

Pat Covert of *American Handgumer* has said it best: "Canadian Greg Lightfoot is one of those knifemakers that carries around with him a natural Zen for design . . . For lack of a better word for it, Lightfoot's designs are . . . well . . . together." CRKT's production of Lightfoot's Urban Shark is spot on.

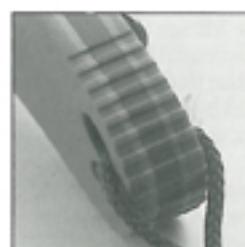
The upswept trailing point blade is AUS 6M stainless steel, in a special non-reflective frost finish, with just slightly more sheen than bead blast. It is double hollow ground, and is available in Razor-Sharp and Combination Razor-Sharp and Serrated models. The Triple-Point™ serration is designed to be exceptionally durable. There's an elevated thumb ramp with friction grooves for positive control, and double thumb studs for ambidextrous one-hand opening and closing.

Construction is the same as our Mirage series, with double 420 J2 stainless steel liners, Torx® fastener assembly, 6061 T6 hard anodized aluminum back spacers and Mako Gray textured Zytel® scales. The scales are subtly contoured from front to back and top to bottom to fill the hand perfectly. The handle also arcs down to better fit hands of all sizes. Teflon® bearings make the blade action as slick as an eel.

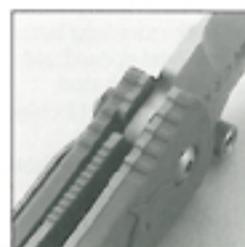
An important functional and esthetic detail are the serrations around the butt of the handle and at the index finger area. These greatly increase security and tactile awareness, especially when used with alternate grips.

A curved gray, Teflon-plated removable pocket clip, embossed with a small shark's tooth logo, completes the package. In addition, CRKT is attaching a custom-tied paracord lanyard to the L.U.S. unique oval lanyard eye—a detail usually found only in hand-made knives.

The L.U.S. may look like a shark and feel like a shark, but when compared to other knives of similar materials and quality, it's one killer whale of a value.



Grooves at the butt of the handle increase the security and safety of your grip.



The deep grooves at the index finger grip area increase tactile awareness. Stainless steel locking liner features friction grooves.

## Specifications

### LIGHTFOOT URBAN SHARK

#### LUS01: Razor-Sharp Cutting Edge

#### LUS11: Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

**Blade:** Overall length: 2.50" (6.4 cm)

Cutting edge: 2.25" (5.7 cm)

Thickness: 0.10" (0.25 cm)

Steel: AUS 6M, 55-57 HRC

**Handle:** Closed length: 3.25" (8.3 cm)

Weight: 2.4 oz. (68 g)

#### LUS02: Razor-Sharp Cutting Edge

#### LUS12: Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge

**Blade:** Overall length: 3.00" (7.6 cm)

Cutting edge: 2.50" (6.4 cm)

Thickness: 0.12" (0.30 cm)

Steel: AUS 6M, 55-57 HRC

**Handle:** Closed length: 3.75" (9.5 cm)

Weight: 3.3 oz. (94 g)

# MIRAGE™ GRAY GHOST



Yes, it's a *Mirage* with exquisite finish, excellent design, perfect balance—plus premium aluminum handle and AUS 8 stainless steel blade.



We've had trouble explaining the *Mirage Gray Ghost*, because at first glance it looks like our very successful *Mirage Zytel® Series* in a different color. It is much more than that. True, it shares the same design and engineering developed by Knifemakers' Guild Member Jim Hammond for the original *Mirage*, but the choice of materials adds another dimension.

Even more powerful, strong, and durable, the *Gray Ghost* adds the strength of 6061 T6 hard anodized aluminum scales in a handsome charcoal gray tone. Between the scales are dual 420 J2 stainless steel liners and 6061 T6 hard anodized aluminum back spacers. Assembly is with Torx® fasteners.

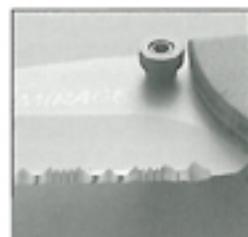
The *Gray Ghost* blade features the improved durability and edge holding qualities of AUS 8 stainless steel, finished in a fine bead blast. It is double hollow ground, honed to Razor-Sharp or Combined Razor-Sharp and Serrated cutting edges, with a slightly ramped spine with friction grooves for increased safety. The special serration design is designed to be extra long lasting. Pivoting against Teflon® bearings, the blade can be one-hand opened and closed smoothly and effortlessly with the ambidextrous thumb stud.

Friction grooves are incorporated into the stainless steel locking liner to make lock release quick and certain.

All hardware is bead blast finished, and the removable stainless steel pocket clip is gray Teflon plated.

We now offer the *Gray Ghost* with a sleek new Wharncliffe blade. Named for the sixteenth century Earl of Wharncliffe, who introduced it to England, it was in fact developed and used by the Romans. The straight cutting edge is a very useful shape for precise cutting applications. Models are available with Razor-Sharp and Combination Razor-Sharp and Serrated cutting edges.

But words don't really do the *Gray Ghost* series justice. Premium materials. Exquisite finish work. Excellent design. Perfect balance. A special knife that speaks for itself.



All *Gray Ghost* models are available with our highly durable Combination Serrated blades.



Torx fastener assembly makes the *Mirage Gray Ghost* frame extra rigid, strong, and durable.

## Specifications

### MIRAGE™ GRAY GHOST

7802: *Razor-Sharp Cutting Edge*  
7812: *Combined Razor-Sharp and Serrated Cutting Edge*

**Blade:** Overall length: 3.00" (7.6 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 8, 57-58 HRC  
**Handle:** Closed length: 4.12" (10.5 cm)  
Weight: 2.9 oz. (82 g)

### MIRAGE™ GRAY GHOST

7803: *Razor-Sharp Cutting Edge*  
7813: *Combined Razor-Sharp and Serrated Cutting Edge*

**Blade:** Overall length: 3.50" (8.9 cm)  
Cutting edge: 3.50" (8.9 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: AUS 8, 57-58 HRC  
**Handle:** Closed length: 5.12" (13 cm)  
Weight: 5.1 oz. (145 g)

### MIRAGE™ GRAY GHOST WHARNCLIFFE

7832: *Razor-Sharp Cutting Edge*  
7842: *Combined Razor-Sharp and Serrated Cutting Edge*

**Blade:** Overall length: 3.00" (7.6 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 8, 57-58 HRC  
**Handle:** Closed length: 4.12" (10.5 cm)  
Weight: 2.9 oz. (82 g)

# MIRAGE™

*Jim Hammond's rock-solid lightweight folders challenge the limits of performance. Satisfied users agree: they're truly overbuilt.*



**T**he Mirage™ Zytel® Series was designed and engineered by Knife-makers' Guild Member, Jim Hammond. Through years of experience in engineering and building knives for military personnel, Jim created a way to build a lightweight product with strength and durability. "The objective has been met," Jim is proud to say. "We've created a rock-solid lightweight folder that challenges the limits of performance."

This powerful, overbuilt knife is constructed to increase frame strength and significantly reduce the frame torque flex found in lightweight folders. The Mirage has a 420 J2 stainless steel liner inter-frame mounted between tough, textured Zytel scales, a 6061 T6 hard anodized aluminum back spacer, and is assembled with Torx® fasteners. This durable construction gives the knife a slim profile that is a pleasure to grip.

Blade steel is AUS 6M high carbon stainless, 55 to 57 HRC for razor edge durability and retention, double hollow ground, and bright satin finished. The blade features a friction grooved spine that's ramped for increased safety.

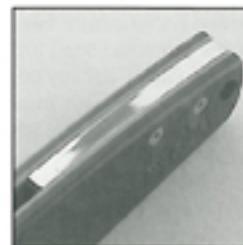
The Mirage is available in Razor-Sharp or Combined Razor-Sharp and Serrated cutting edges. Combined cutting edge models feature a unique serration pattern designed for maximum durability and cutting power. The Teflon® bearings assure smooth, quick, positive opening and closing. The ambidextrous thumb stud permits right and left hand use, and two models are available in true left hand build.

When opened, the stainless steel locking liner snaps into position for a secure, safe lock-up. The incorporated friction grooves make lock release simple and quick.

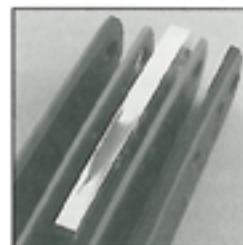
All models are equipped with removable stainless steel pocket clips.

We also produce the Mirage in a very functional and durable Wharncliffe blade. Named for the sixteenth century Earl of Wharncliffe, who introduced it to England, it was in fact developed and used by the Romans. The straight cutting edge is a very useful shape for precise cutting applications.

We've made the Mirage a reality.



Unlike all lightweight competition, the Mirage features a 6061 T6 hard anodized aluminum back spacer, not plastic.



The Mirage double stainless steel liner construction has set a new standard for strength and rigidity in production knives.

## Specifications

### MIRAGE™

6702: Razor-Sharp Cutting Edge  
6702L: True Left Hand Model  
6712: Combined Razor-Sharp and Serrated Cutting Edge  
6712L: True Left Hand Model  
Blade: Overall length: 3.00" (7.6 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 4.12" (10.5 cm)  
Weight: 2.8 oz. (79 g)

6703: Razor-Sharp Cutting Edge  
6713: Combined Razor-Sharp and Serrated Cutting Edge  
Blade: Overall length: 3.50" (8.9 cm)  
Cutting edge: 3.50" (8.9 cm)  
Thickness: 0.12" (0.30 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 5.12" (13.0 cm)  
Weight: 4.7 oz. (133 g)

### MIRAGE™ WHARNCLIFFE

6732: Razor-Sharp Cutting Edge  
6742: Combined Razor-Sharp and Serrated Cutting Edge  
Blade: Overall length: 3.00" (7.6 cm)  
Cutting edge: 3.00" (7.6 cm)  
Thickness: 0.10" (0.25 cm)  
Steel: AUS 6M, 55-57 HRC  
Handle: Closed length: 4.12" (10.5 cm)  
Weight: 2.8 oz. (79 g)

# MIRAGE™ TITANIUM



*The design of our popular Mirage—in titanium and ACUTO 440 stainless steel. Exotic. Featherweight. Strong. A very special knife.*



**P**eople have asked us why we requested Knifemakers' Guild Member Jim Hammond to design and engineer an exotic, open framed, titanium-handled version of the Mirage. After all, CRKT already offers the design with Zytel® and hard anodized aluminum scales. The answer is easy. We like to give our customers a choice of materials and builds. So when we see a cool idea for a knife, we do our best to make it happen.

Frankly, the Mirage Titanium is a special knife, but it is fully functional and up to the roughest tasks, which makes it much more than a "gentleman's knife."

For example, the titanium handles have a natural bead blast finish reminiscent of premium golf clubs. Because titanium is stronger than steel, and much lighter, the Mirage Titanium weighs in at only 1.4 oz. (40 g).

The handles are fine blanked and fully CNC machined for highest accuracy. As in our S-2, the CRKT Frame Lock™ snaps in place behind the blade to give a solid lock-up. Intricately machined from the titanium frame itself, the Frame Lock transfers loads directly to the frame itself, and actually becomes more secure as you grip the handle tighter.

The minimal, open design uses only two stainless steel spacers assembled with Torx® fasteners, yet is as strong and rigid as any construction used in our product line.

We've chosen ACUTO 440, a new premium stainless cutlery steel, for this special knife. The words *extremely hard, durable, tough and rust resistant* best describe ACUTO 440. See the steel specifications on page 27 for more detailed information. It is available in Razor-Sharp or Combined Razor-Sharp and Triple-Point™ Serrated cutting edges. Teflon® bearings assure smooth, quick, positive opening and closing. The ambidextrous thumb stud allows right and left hand opening. Of course, a removable stainless steel Teflon-plated pocket clip is part of the package.

It's a knife for airline pilots, country western music stars, rocket scientists and anyone who is serious about knives and wants to own the most exotic high tech production knife in town.



*The unique geometry of the Frame Lock transfers loads through the lock arm to the mid-frame for secure lock-up.*



*Elegant open design is lightweight, simple, and easy to clean and maintain.*

## Specifications

### MIRAGE™ TITANIUM

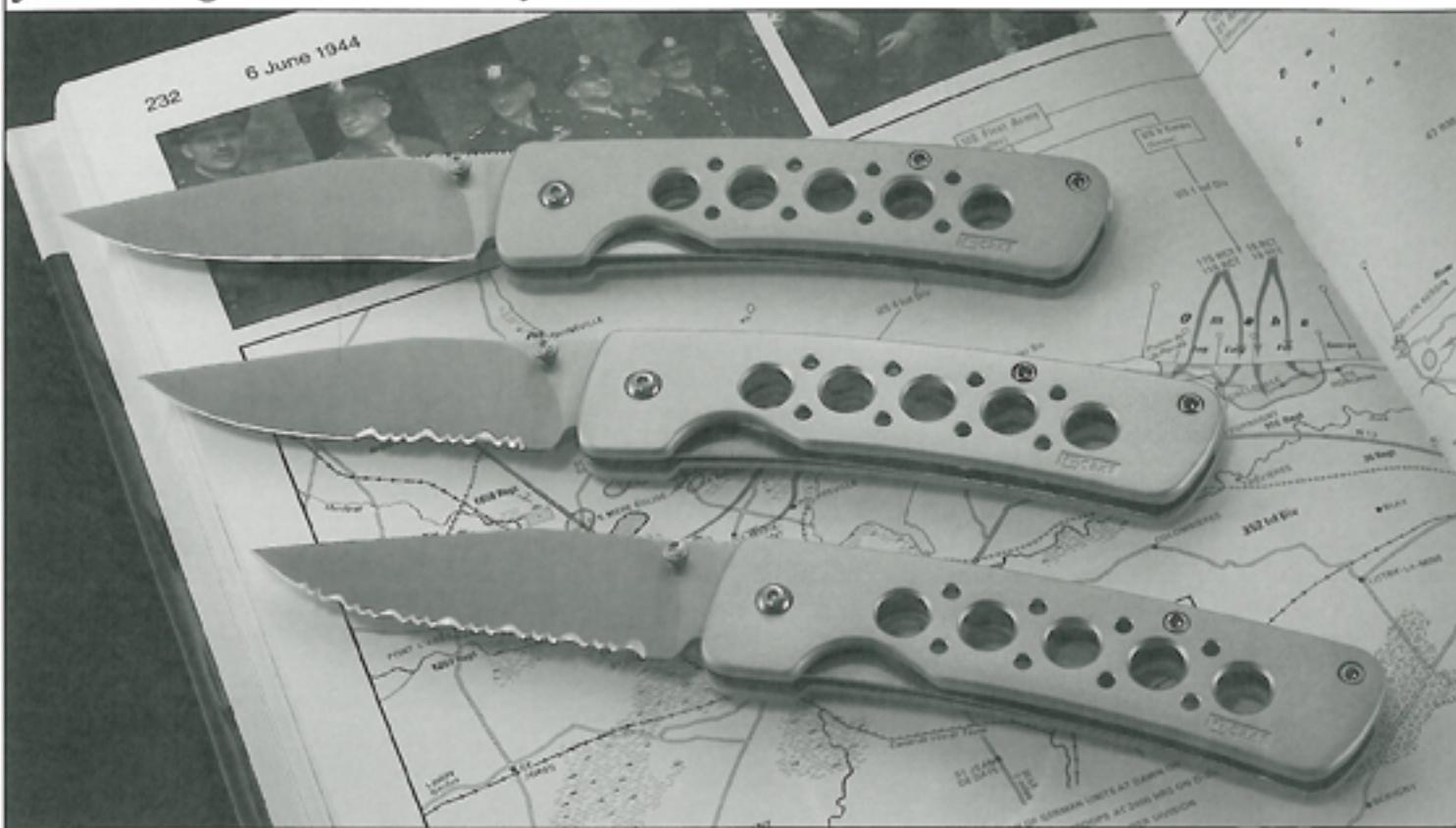
7901: *Razor-Sharp Cutting Edge*  
7911: *Combined Razor-Sharp and Serrated Cutting Edge*

**Blade:** Overall length: 2.37" (6.0 cm)  
Cutting edge: 2.37" (6.0 cm)  
Thickness: 0.10" (0.25 cm)  
**Steel:** ACUTO 440, 59-60 HRC  
**Handle:** Closed length: 3.37" (8.6 cm)  
**Weight:** 1.4 oz. (40 g)

# COMMANDER



*Knives that are rugged, hard working, and no-nonsense. Just like the great Commanders of WWII.*



**T**he knife that's as rugged as it sounds. If you demand hard work from a folding knife, the Commander is a great choice. Its nickel chrome plated zinc alloy frame features an aircraft-style drilled "skeleton" design, which eliminates weight without compromising strength. The frame's extended guard, generous size and bead-blast finish give you extra gripping power.

High-carbon, AUS 6M stainless steel blades stand up to challenging day-to-day tasks, with Triple-Point™ serrations available on all three sizes.

The Blitz, Ike and Monty feature hefty 3.63" blades. The Red Dog and Doolittle offer 2.94" blades, while the Ace and Patton are more pocketable models with 2.5" blades.

The grooved thumb stud and locking liner design allow you to comfortably open or close the blade with a single, smooth, one-handed motion, aided by the Teflon® bearings which guarantee continued smoothness.

Hex head fasteners let you tighten the blade, keeping the proper blade tension even after years of heavy, sustained work loads.

A convenient stainless steel pocket clip completes the package, keeping the Commander always "at the ready."

When we designed the Commander, we set out to make the toughest, strongest folding knife possible. The result is a highly functional, multi-purpose series that has met our objectives in every way.



*Skeleton zinc alloy frame eliminates weight without compromising strength.*

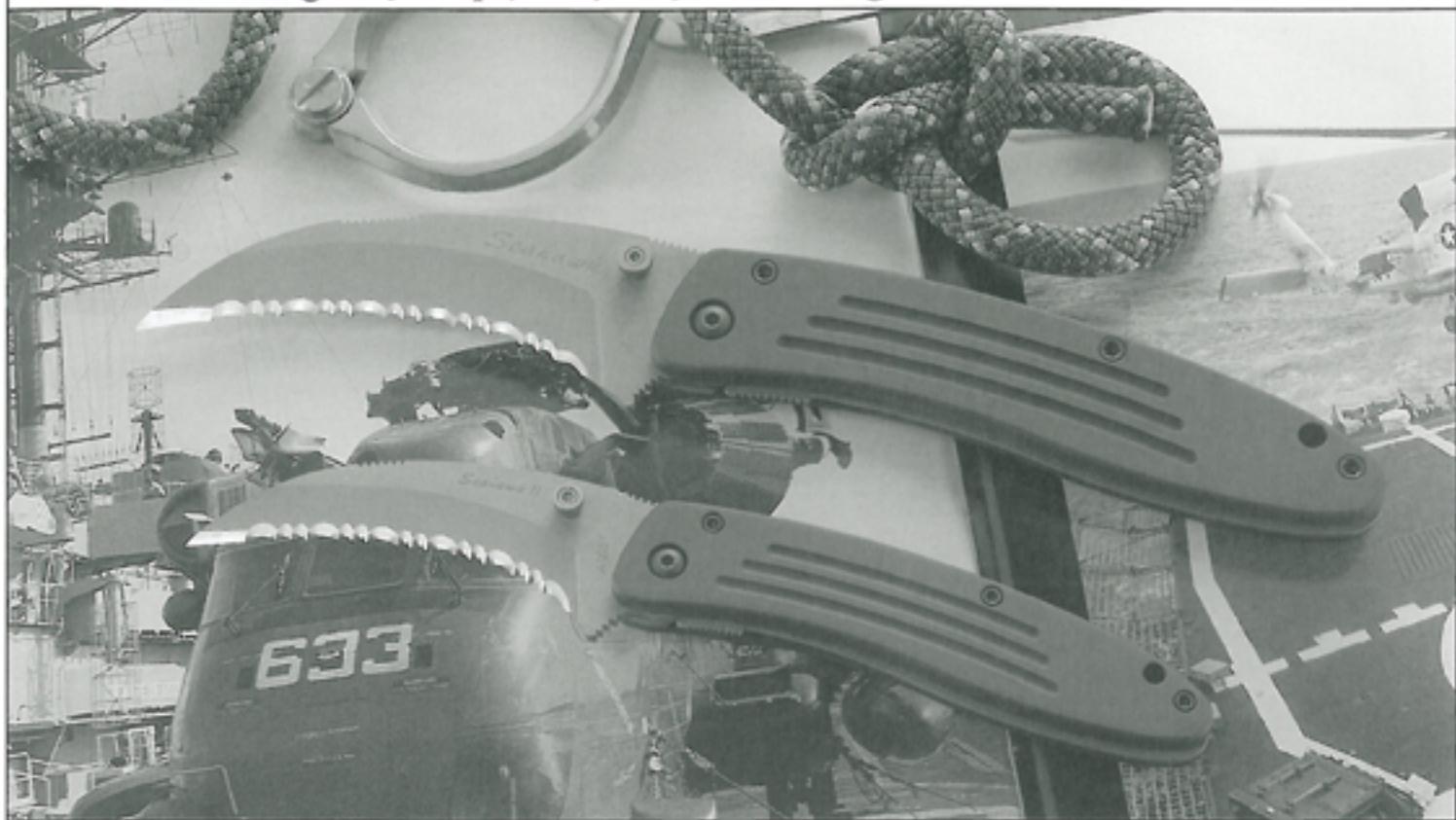
## Specifications

6601:	<b>Ace</b> <i>Razor-Sharp Cutting Edge</i>
6611:	<b>Pattan</b> <i>Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge</i>
Blade:	Overall length: 2.50" (6.4 cm) Cutting edge: 2.19" (5.6 cm) Thickness: 0.10" (0.25 cm) Steel: AUS 6M, 55-57 HRC
Handle:	Closed length: 3.31" (8.4 cm)
Weight:	2.8 oz. (79 g)
6602:	<b>Red Dog</b> <i>Razor-Sharp Cutting Edge</i>
6612:	<b>Doolittle</b> <i>Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge</i>
Blade:	Overall length: 2.94" (7.5 cm) Cutting edge: 2.81" (7.1 cm) Thickness: 0.10" (0.25 cm) Steel: AUS 6M, 55-57 HRC
Handle:	Closed length: 4.00" (10.2 cm)
Weight:	4.3 oz. (122 g)
6603:	<b>Blitz</b> <i>Razor-Sharp Cutting Edge</i>
6613:	<b>Like</b> <i>Combined Razor-Sharp and Triple-Point™ Serrated Cutting Edge</i>
6623:	<b>Monty</b> <i>Full Triple-Point™ Serrated</i>
Blade:	Overall length: 3.63" (9.2 cm) Cutting edge: 3.50" (8.9 cm) Thickness: 0.12" (0.30 cm) Steel: AUS 6M, 55-57 HRC
Handle:	Closed length: 5.00" (12.7 cm)
Weight:	7.0 oz. (199 g)

# SEAHAWK



*Its powerful blade and full serrations make the Seahawk the ultimate cutting tool for rope, cord, nets, and webbing.*



**T**he Seahawk's curved hawksbill blade is designed to be a workhorse, the ultimate cutting tool. The radius of the blade edge acts to "feed" the material to be cut into the heart of the blade so that it doesn't slip toward the tip and off the cutting surface. Further, the Triple-Point™ serrations help to snare the material and minimize slipping.

The powerhouse ATS 34 stainless steel blade is blanked, precision ground and machined to precisely fit to the T420 stainless steel locking liner. Plus the locking liner is accessible only at the bottom of the knife handle to minimize accidental release under extreme conditions. Both blade and liner are bead blast for a non-reflective finish. The blade pivots against the Teflon® bearings for quick, smooth one-hand opening with the ambidextrous thumb stud.

The Seahawk blade design integrates a double guard with friction grooves to measurably increase safety regardless of how the knife is gripped, plus the spine of the blade incorporates friction grooves toward the blade tip and at the rear to maximize blade control.

Lightweight, durable 6061 T6 hard anodized aluminum is used for the grooved handle, which accommodates every size hand. It is shaped to permit the Seahawk to be used with a variety of grips. Further, the handle has been bead blast finished to texture the surface prior to anodizing to help prevent slipping in harsh environments.

All models are equipped with a removable black Teflon-plated stainless steel pocket clip for ease of carry and to add leverage in one-hand opening.

The Seahawk is the ideal work tool for marine and industrial applications where cutting performance is paramount.

*Friction grooves at blade tip permit better control.*



*Double thumb stud allows use with either hand. Friction grooves on top of blade improve grip.*

## Specifications

### 7073 SEAHAWK

**Blade:** Triple-Point™ Serrated Cutting Edge  
**Overall length:** 3.87" (9.8 cm)  
**Cutting edge:** 3.38" (8.6 cm)  
**Thickness:** 0.12" (0.30 cm)  
**Steel:** ATS 34, 59-60 HRC  
**Handle:** Closed length: 5.12" (13.0 cm)  
**Weight:** 4.6 oz. (130 g)

### 7072 SEAHAWK II

**Blade:** Triple-Point™ Serrated Cutting Edge  
**Overall length:** 3.00" (7.6 cm)  
**Cutting edge:** 2.63" (6.7 cm)  
**Thickness:** 0.10" (0.25 cm)  
**Steel:** ATS 34, 59-60 HRC  
**Handle:** Closed length: 4.12" (10.5 cm)  
**Weight:** 3.0 oz. (85 g)

# APACHE

*Purpose driven, to meet and exceed the demanding standards of multi-function cutting tools.*



**A** Apache group of locking liner folding knives meet and exceed the demanding standards for multi-function cutting tools. Held under close scrutiny, the combination of materials, advanced-technology manufacturing and purpose driven design, produces knives that more than fulfill the needs of the owner.

Each ATS 34 stainless steel blade is blanked, ground and CNC machined for a precision fit to the T420 stainless steel locking liner, and bead blast finished to be non-reflective. The blades pivot against Teflon® bearings and can be opened and closed smoothly and quickly with one hand. The thumb stud assembly is ambidextrous and is accessed easily by both right and left handers.

The Apache blade design integrates a double guard with friction grooved surfaces to measurably increase safety and control regardless of how the knife is held. Plus, the locking liner is accessible only at the bottom of the frame to minimize accidental release under extreme conditions.

The Apaches are comfortable to grip. The grooved handle accommodates every size hand, and its shape permits the knives to be held and used in a variety of positions. The lightweight, precision-machined 6061 T6 hard anodized black aluminum handles have a bead blast finish that improves grip.

All models are equipped with a removable black Teflon-plated stainless steel pocket clip for ease of use. The clip also adds leverage in one-hand opening.

**Our first Limited Edition:** The Apache B is a series of knives that doesn't want to stand out. These three Apache models are outfitted with a black industrial Teflon® plated blade. The result is a black low reflective tactical knife that is perfect for those times when you don't want the flash of a blade, including tactical military and law enforcement applications.

After deep surface cleansing of the ATS 34 blade, we bond a tough, black industrial Teflon plating to a thickness of 10 microns. The Teflon not only reduces reflectivity, but reduces blade friction, aids cutting, and adds rust protection.

Here's your chance to own a very special knife that is also a purpose driven work tool and a very special value as well.



Double thumb studs allow true ambidextrous one-hand opening, plus friction grooves improve grip.

## Specifications

### Apache

7003:	Razor-Sharp Cutting Edge
7013:	Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge
7013B:	7013 in Black Finish Blade
Blade:	Overall length: 3.94" (10.0 cm) Cutting edge: 3.78" (9.6 cm) Thickness: 0.12" (0.3 cm) Steel: ATS 34, 59-60 HRC
Handle:	Closed length: 5.12" (13.0 cm)
Weight:	4.8 oz. (137 g)

### Apache II

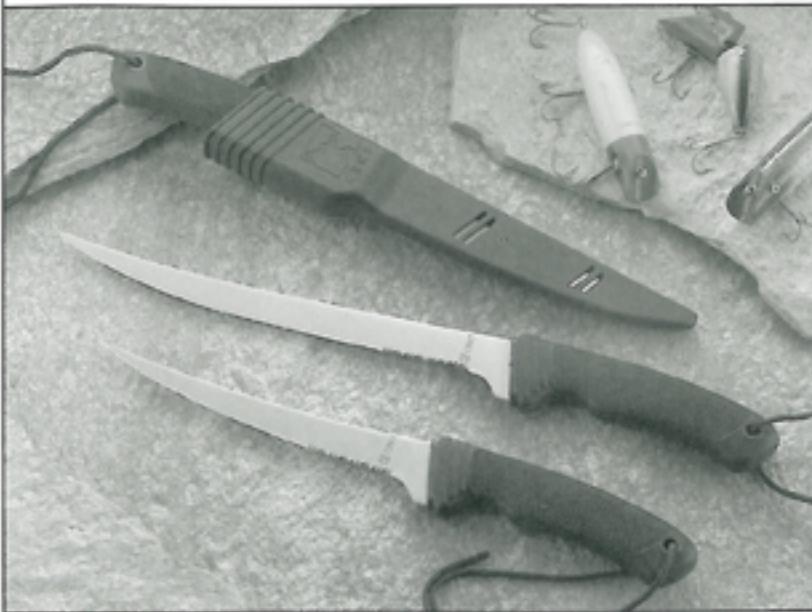
7002:	Razor-Sharp Cutting Edge
7012:	Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge
7012B:	7012 in Black Finish Blade
Blade:	Overall length: 3.18" (8.1 cm) Cutting edge: 2.87" (7.3 cm) Thickness: 0.10" (0.25 cm) Steel: ATS 34, 59-60 HRC
Handle:	Closed length: 4.12" (10.5 cm)
Weight:	2.9 oz. (82 g)

### Apache III

7001:	Razor-Sharp Cutting Edge
7011:	Combined Razor-Sharp and Triple-Point® Serrated Cutting Edge
7011B:	7011 in Black Finish Blade
Blade:	Overall length: 2.62" (6.7 cm) Cutting edge: 2.38" (6.0 cm) Thickness: 0.10" (0.25 cm) Steel: ATS 34, 59-60 HRC
Handle:	Closed length: 3.5" (8.9 cm)
Weight:	1.8 oz. (52 g)

# BIG EDDY FILLETS

*The quality of the world's finest filleting knives, and an exceptional value.*



When you pick up a Big Eddy fillet knife, you'll immediately feel its balance and comfort. The unique Twin-Fused™ handle is a rigid, high-impact polypropylene core wrapped with a soft, comfortable checkered grip for a firm, safe hold. On the business end, Big Eddy features a Razor-Sharp AUS 6M stainless steel blade with perfectly placed mid-point flex and Triple-Point™ serrations to help you handle the toughest cutting chores. Its streamlined sheath is injection molded for long wear and stylish utility. The polypropylene lanyard adds extra convenience. Big Eddy builds all the quality of the world's finest filleting knives at a remarkably fair price.

#### Specifications

##### 3008 BIG EDDY

Blade: Taper Ground, Razor-Sharp Filleting Knife with Triple-Point™ Serrations  
Length: 6.75" (17.1 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 12.0" (30.5 cm)  
Weight: 3.5 oz. (99 g)

##### 3010 BIG EDDY II

Blade: Taper Ground, Razor-Sharp Filleting Knife with Triple-Point™ Serrations  
Length: 9.0" (22.9 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 14.5" (36.8 cm)  
Weight: 3.8 oz. (108 g)

*Big Eddy Fillets are available in standard retail carton or clam pack.*

##### 3008C BIG EDDY

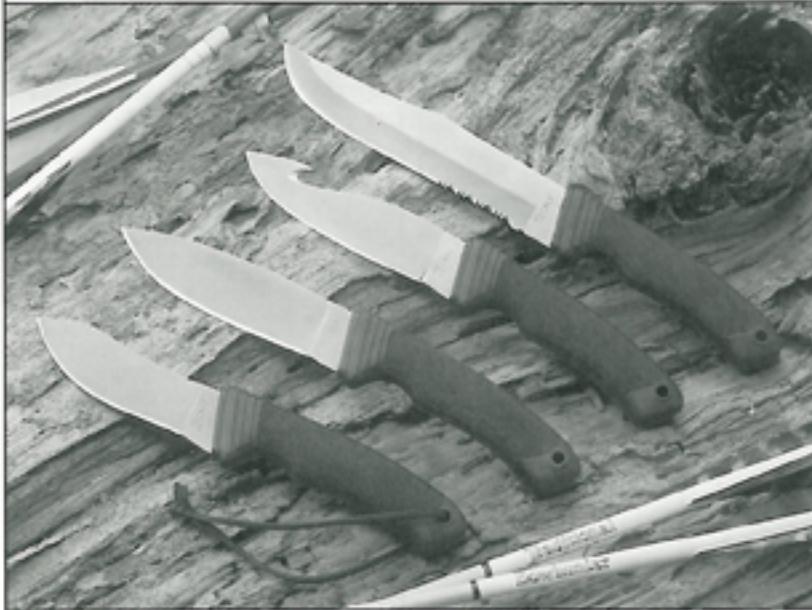
Same as 3008 in Clam Pack

##### 3010C BIG EDDY II

Same as 3010 in Clam Pack

# BIG SKY HUNTERS

*Rugged knives designed for the toughest field and camp chores.*



**S**harp and strong, these rugged knives are designed for field and camp chores. They have heavy-gauge 3.5 mm AUS 6M stainless steel blades for toughness when skinning and field dressing game. Friction grooves on the blade spines increase safety. Big Sky Hunters have a checkered grip and ribbed guard to provide secure, non-slip gripping when cleaning your quarry. Razor-Sharp cutting edges mean clean smooth cuts, while Triple-Point™ serrated edges handle the rugged cutting chores that could damage fine cutting edges.

Sheaths sewn from extra-sturdy 9-ounce shoulder leather are crafted for durability. They feature rivet and lock stitch sewn construction, and the knives are held securely in place by a handle strap with snap closure. Plus a weep hole allows both sheath and knife to dry quickly.

#### Specifications

##### 2000 SAWTOOTH

Blade: Hollow-Ground, Bowie/  
Hunting, Combined Razor-  
Sharp and Triple-Point™  
Serrated  
Length: 6.5" (16.5 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 11.75" (29.8 cm)  
Weight: 6.3 oz. (179 g)

##### 2001 WIND RIVER

Blade: Taper-Ground, Drop-Point  
Skinning with Gut Hook  
Length: 4.75" (12.1 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 9.75" (24.8 cm)  
Weight: 4.7 oz. (133 g)

##### 2002 BRIDGER

Blade: Taper-Ground Skinning  
Length: 3.75" (9.5 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 9.0" (22.9 cm)  
Weight: 4.4 oz. (125 g)

##### 2003 PARTNER

Blade: Taper-Ground  
Drop-Point Skinning  
Length: 4.75" (12.1 cm)  
Steel: AUS 6M, 55-57 HRC  
Knife: Overall length: 9.75" (24.8 cm)  
Weight: 4.7 oz. (133 g)

*Big Sky Hunters are available in standard retail carton or clam pack.*

##### 2000C SAWTOOTH

Same as 2000 in Clam Pack

##### 2001C WIND RIVER

Same as 2001 in Clam Pack

##### 2002C BRIDGER

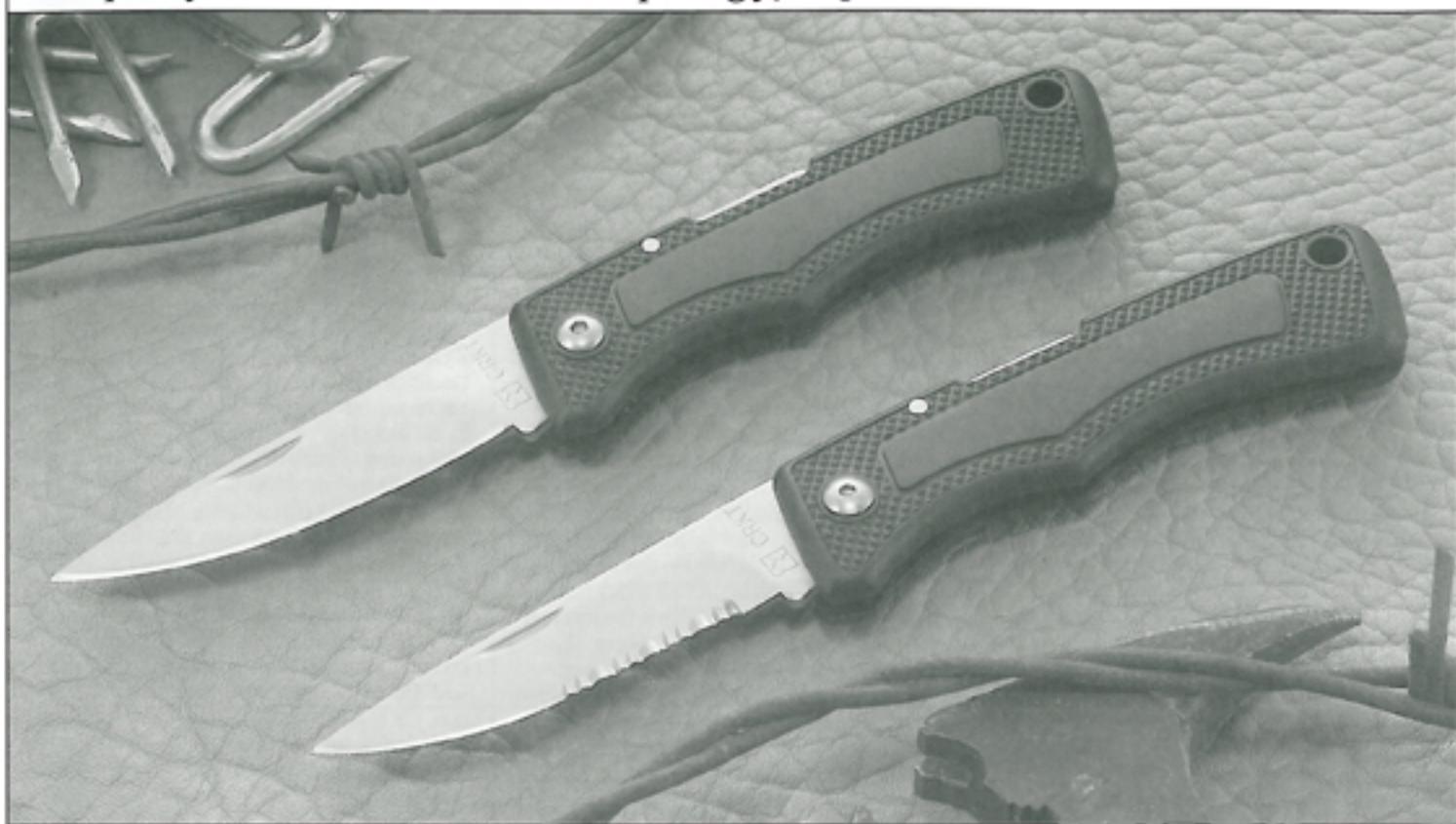
Same as 2002 in Clam Pack

##### 2003C PARTNER

Same as 2003 in Clam Pack

# WRANGLER

*Lightweight, super strong, precision built lock backs with quality stainless steel blades at a surprisingly fair price.*



**T**his is not rocket science. This is the best little affordable pocket knife we can make. An ultra-light, fiberglass-reinforced nylon frame builds tremendous strength in this slim profile lock back. Designed to fit comfortably in your pocket, the Wrangler's taper ground, drop-point blade opens and closes with a minimum of effort.

We know that over time, all blades can loosen. CRKT builds the Wrangler with a special hex head fastening system that lets you tighten the blade to its proper tension throughout the knife's long life.

The beefy AUS 6M stainless steel blade with fine bead blast finish is so durable it greatly reduces chipped edges and broken tips.

A heavily checkered handle gives you a comfortable and steady grip that makes your work easier.

The comments we get about the Wrangler indicate that we've done the job right: "Really precision built." "Featherweight and well balanced." And perhaps most revealing: "This is a lot of knife for the price—and not a toy, but a quality work tool."



*This special hex head fastener allows you to tighten the blade for perfect tension throughout the Wrangler's long life.*



*The Wrangler and Badger are available with your logo, and make ideal and affordable promotional items.*

## Specifications

### 6401 WRANGLER

**Blade:** Taper-Ground, Drop Point  
**Overall length:** 2.75" (7.0 cm)  
**Cutting edge:** 2.25" (5.7 cm)  
**Steel:** AUS 6M, 55-57 HRC  
**Handle:** Closed length: 3.5" (8.9 cm)  
Open length: 6.25" (15.9 cm)  
**Weight:** 1.4 oz. (40 g)

### 6411 BADGER

**Blade:** Taper-Ground, Drop Point  
Combined Razor-Sharp and Triple-Point™ Serrated  
**Overall length:** 2.75" (7.0 cm)  
**Cutting edge:** 2.25" (5.7 cm)  
**Steel:** AUS 6M, 55-57 HRC  
**Handle:** Closed length: 3.5" (8.9 cm)  
Open length: 6.25" (15.9 cm)  
**Weight:** 1.4 oz. (40 g)

# KNIFEMAKER PROFILES

Meet the knifemakers who have worked hand-in-hand with CKRT to translate their creative and innovative designs into affordable production knives.



Jim Hammond was the first knife maker to work with CRKT, beginning in 1994. His design for the CRKT Mirage has set a new standard of construction for production folding knives. After graduation from Clemson University in 1977, Jim became a full-time knifemaker, and is noted for his exquisite and prized work. He is a Knifemakers' Guild member. When not making or designing knives, he fishes, skis, and flies gliders. He holds a private pilot's license for sailplanes and has earned the FIA International Silver Badge for Soaring. Jim says about knife design: "Excellence, flair, function—three fundamental keys of quality I strive for in each knife. Doing whatever it takes to aspire toward perfection, making each line a celebration of style, while maintaining the vision of a design's purpose and application." His company, Jim Hammond Knives, is in Arab, Alabama. He has just completed the Navajo series for CRKT, which is simple, strong, and graceful, in accordance with his philosophy.



Ed Halligan was the second noted knifemaker to work with CRKT. After 37 years as an aircraft technician with Delta Airlines, he founded Halligan Knives in Sharpsburg, Georgia in 1985—when he says his background in scrimshaw and leather working fell in line with his interest in stock removal knifemaking. In 1996 he earned a Mastersmith rating from the American Bladesmithing Society and won the B.R. Hughes award for Best Knife by a Mastersmith. He does all his own work, including heat treating, forging, and making Damascus steel for his own use in various patterns. In addition to three-dimensional carved knives, he makes self-defense, military and folding knives. He is the inventor of the patented K.I.S.S. (Keep It Super Simple) knife, and has been translating his custom versions of it into CRKT production knives, which have proven to be exceptionally popular with knife enthusiasts and the general public. He teaches bladesmithing seminars and knifemaking at the college level.



Kit Carson of Vine Grove, Kentucky, is a retired professional soldier, rising to the level of Sergeant Major. He has made knives for 28 years and has been a full time knifemaker since 1993. He is a voting member of the Knifemakers' Guild. Kit has been an avid hunter and fisherman for over 40 years, growing up enjoying the woods and trout streams in the mountains of north Georgia. About his philosophy of knife design, he says: "I strive to follow form and function in the knives I design and build. My reputation has been built around solid working knives, both fixed blade and folders. All the time spent outdoors as a young man and the time spent around the world with the Army has strongly influenced the knives I create." Nothing reflects this approach more than the Carson Design of CRKT's M16 series, which is built for function, not to follow fads. This highly successful knife series, available with handles of aluminum, Zytel® or carbon fibre, also features the "Carson flipper" on many models.



Russ Kommer of Anchorage, Alaska has been a commercial hunting guide since 1980. He started making knives when one of his hunter clients brought a custom knife and dressed an entire moose without sharpening it. He began working with noted Alaskan knifemaker John Shore, who took Russ into his shop and showed him how to grind. He began making his own line of knives in 1997, and today his custom catalog shows a range of fixed blade knives, including Bowie and Camp Knives, Fillet Knives, Hunters, Fighters and Boot knives, all available with a variety of exotic handles and with engraving. He is the designer of the CRKT Bear Claw, based on a design he made first as a self-defense knife for his wife. He says, "I set out to make a quality knife that would perform and be comfortable to handle. I have found knifemaking to be my calling, and would like to thank all the people who have helped me along the way—especially my wife and kids, as I have spent many hours out in the shop!"



Pat Crawford and his son Wes are recognized as leading practitioners of the bladesmith's craft. Their company, Crawford Knives, is located in West Memphis, Arkansas. Pat, a pioneer in the combat folder genre, has been a member of the Knifemakers' Guild since 1973. He was among the first to integrate titanium into his folders, and to skeletonize his frames and handles to reduce weight and enhance the grip of the knife. He uses the stock removal method, specializing in high tech, self-defense tactical folders, favoring different and unique knives. Crawford handle materials include wood, ivory, stag horn, micarta, and other exotic materials which are available. They also offer options such as file work, inlays, fancy pen work and special customer requests. Pat says, "The reason I make knives is for the personal satisfaction I receive in being my own boss, and producing a thing of beauty that will stand the test of time." Pat designed the CRKT Point Guard and Crawford/Kasper Folder.



Greg Lightfoot of Lloydminster, Alberta, Canada is Vice President of the Canadian Knifemakers' Guild. While owning a body building gym, he developed an interest in knives, bought David Boye's book, built a grinder, and started to make hunting knives. Beginning in 1985, he would make a collection of knives and ride his Harley Davidson throughout the western states, selling his wares along the route. Soon he turned his attention to tactical and folding knives. *Blade* magazine has identified him as one of the Top 10 Tactical Knifemakers in the world. The *Blade* survey participants made comments such as: "Greg Lightfoot was one of the first to put the chisel grind on the right side of the blade so the knife would cut straight." "Lightfoot's work has evolved over the last few years as he builds and refines it." With Lightfoot it's not one knife design, but the fact that he makes so many different and innovative designs that makes him so good. Greg is the designer of CRKT's Lightfoot Urban Shark.



# BLADE STEEL FACTS



*We select blade steels to achieve a balance of properties based on the anticipated use of the knife.*

Ron Lake is a custom knifemaker in Eugene, Oregon. He joined the Knifemakers' Guild in 1971, and has been a full time knifemaker since 1972. He has received numerous awards, has been featured in national knife, shooting and general interest magazines, and has conducted folding knife seminars around the world. He co-authored the book *How to Make Folding Knives* in 1988. He was elected to the Cutlery Hall of Fame in 1998, and was labeled by sportswriter B.R. Hughes as the "Father of the Modern Day Folding Knife." He is a partner with Michael Walker in Lake & Walker Bullfrog® Knives, which has been granted the patented knife blade lock safety known as LAWKS®, Lake And Walker Knife Safety, which is used on the CRKT Point Guard and Crawford/Kasper Folder. A fossilized walrus ivory inlaid interframe knife Ron made is in the Smithsonian. In addition, Lake knives are included in the collections of the National Metal Museum, the National Knife Museum and the Randall Knife Museum.



Michael Walker is a knifemaker in Taos, New Mexico and the designer of more than 20 knife-locking systems, including the Lake And Walker Knife Safety (LAWKS®) developed with



Ron Lake and used on the CRKT Point Guard and Crawford/Kasper Folder. He was listed in *Who's Who of American Inventors* in 1992. Walker's pieces have received more than 20 awards in the U.S. and internationally. He says, "Having the idea, getting the idea to actually work and seeing the finished object; that's where it's at for me," he explains. "Everything in-between is just work." The work of almost 20 years shows his mastery of design, technical expertise, and the innovative use of different materials. "It is the achievement of balance between form and function," Walker says. His work has been the subject of magazine articles and books worldwide. He says, "I will always make knives, although branching out into other forms of art, furniture and jewelry making again is a possibility. I am a designer and craftsman."

**S**teel is an alloy of iron, other metals and carbon. Stainless steel is a generic term for a family of corrosion-resistant alloy steels which contain 10.5% or more chromium. "Stainless" does not mean that these alloys will never stain or corrode, but that they "stain less" than steels which do not contain chromium.

Each alloy imparts different properties to the stainless steel. The chart at the bottom of the page shows in detail what each alloy element contributes.

All CRKT blades are either stamped, fine blanked, or laser cut from one of the high carbon stainless steels below. In selecting the appropriate steel, we look at the performance requirements of the blade, the knife price range, and our manufacturing and finishing methods.

There are trade-offs. While higher levels of carbon and final hardness levels keep an edge longer, they also make it more difficult to field-sharpen a blade. The very successful and popular ATS 34 alloy is low in nickel, and will stain if not kept clean and occasionally oiled after use.

Consider these examples: A mobile mechanic who gives his CRKT Mirage hard daily use, in contact with all types of solvents and moisture, will benefit from the durability, stain resistance and ease of sharpening found in AUS 6M steel. In contrast, the buyer of the titanium-handled CRKT S-2 expects it to feature the higher hardness of ATS 34, and the buyer of a CRKT M16 Carbon Fibre expects a premium steel, such as ACUTO 440, with its exceptional combination of hardness and stain resistance. Each steel has the right properties for the application.

The blade steel and hardness range of each CRKT knife are now included with its catalog specifications to make it easier to locate.

## Stainless Steel Alloy Specifications

	AUS 6M	Z60CDV14	AUS 8	ATS 34	ACUTO 440
Carbon %	0.55 to 0.65	0.60 to 0.65	0.70 to 0.75	1.05	0.90 to 0.95
Chromium %	13.00 to 14.50	14.00	13.00 to 14.50	14.00	17.00 to 18.00
Manganese %	1.00	0.45	0.50	0.40	0.50
Molybdenum %	0.10 to 0.30	0.55 to 0.60	0.10 to 0.30	4.00	1.30 to 1.50
Nickel %	0.49	0.15	0.49	—	—
Phosphorous %	0.04	0.02	0.04	0.03	0.04
Silicon %	1.00	0.35	1.00	0.35	0.50
Sulphur %	0.03	0.01	0.03	0.02	0.03
Vanadium %	0.10 to 0.30	0.15 to 0.20	0.10 to 0.25	—	0.10 to 0.25
Hardness HRC	55 to 57	55 to 57	57 to 58	59 to 60	59 to 60

## Benefits of Elements in Stainless Steel Alloys

	Increases Edge Retention	Increases Hardness	Increases Hardenability	Increases Toughness	Increases Tensile Strength	Increases Impact Strength	Increases Wear and Abrasion Resistance	Increases Corrosion Resistance
Carbon	X	X			X		X	
Chromium		X		X	X		X	X
Manganese			X		X		X	
Molybdenum		X	X	X	X			X
Nickel		X						X
Silicon					X			
Sulphur		X		X	X			
Vanadium		X			X	X		

# COMPANY BILLBOARDS

Quality CRKT knives make affordable promotional items.  
Perfect as awards, premiums, or gifts.



Let CRKT knives be billboards to present a strong, quality image for your company. All CRKT models can be imprinted with your company name and logo to promote your product or service for years to come. A variety of durable imprint colors are available for high quality, detailed printing of your unique identity on handle, blade or sheath.

Because CRKT knives are used in so many ways every day, you can be sure that they will not be put away in some drawer, but will be visible as a constant reminder of your company. In short, they are not trinkets, but real, quality work tools that the recipient will appreciate for years to come.

CRKT billboards are remarkably affordable. Please call or fax with company information and your imprint specifications, and we will get your customized sales promotion started.

## KNIVES ARE SERIOUS TOOLS

*That's why they're part of our name.*



**C**RKT builds serious knives, engineered to perform on the job or in the field, year in and year out. They are practical, purpose driven designs created by some of the most innovative Knifemakers' Guild members and our creative designers. The result is that the finest knife designs are now available to you for daily use at an affordable price. We take pride in working with this remarkably talented and creative cream of the knifemaking crop.

We build high performance work knives because we specify the best materials available and match them to the performance requirements of each model. We're able to control all manufacturing process, from beginning to end, which permits us to build knives without compromising quality in any part of their creation.

We believe our knives are equal in quality to the best production knives on the market, and we work hard to make sure our prices are fair.

You will find CRKT knives at fine cutlery, select sporting goods, and specialty stores. We believe that knowledgeable sales people are still valuable in helping you select the right knife for the job, advising you on care and maintenance, and supporting the product after you buy it.

CRKT regularly introduces new and unique knife products. This year is no exception. We are proud of the new models in this catalog. Each one of them is the result of innovative design, thorough production engineering and careful assembly. Before we pack and ship each CRKT knife, we inspect it for defects in materials and workmanship, check the lock and cutting edge, open and close it to assure smoothness of action, lubricate it and adjust if needed.

We hope this catalog will provide all the information you need about our current product offerings. But if it doesn't, please call us or check our web site.

Paul Gillespie and Rod Bremer

### The CRKT warranty:

If any of our knives ever break or fail because of material or manufacturing defect, we'll replace it. This is a limited lifetime warranty, good as long as you own your knife.

Having said that, we'd also like to point out that knives this good rarely break or fail from defect. Usually they break or fail from what we call "tool abuse"—using them for unsuitable tasks like prying or pounding—therefore blade tip breakage is not covered by our warranty. So please match the tool to the task, and use your knife only for cutting. The knife will last longer, and you'll be safer too.

If you are ever inclined to use your knife for something other than cutting, just remember the words of one of our old friends, *"A knife is the least effective and most expensive pry bar you'll ever own."*



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